



TB TAPER-LOCK SHEAVES

SPZ PROFILES

METRIC V-BELT PROFILES

SPZ METRIC PROFILE TAPER-LOCK SHEAVES

1 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPZ50/1*	1008	0.3
TB SPZ56/1*	1008	0.4
TB SPZ60/1	1008	0.2
TB SPZ63/1	1108	0.2
TB SPZ67/1	1108	0.3
TB SPZ71/1	1108	0.3
TB SPZ75/1	1108	0.3
TB SPZ80/1	1210	0.5

1 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPZ85/1	1210	0.6
TB SPZ90/1	1210	0.7
TB SPZ95/1	1210	0.7
TB SPZ100/1	1210	0.8
TB SPZ106/1	1610	0.9
TB SPZ112/1	1610	1.0
TB SPZ118/1	1610	0.9
TB SPZ125/1	1610	1.0

1 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPZ132/1	1610	1.1
TB SPZ140/1	1610	1.2
TB SPZ150/1	1610	1.2
TB SPZ160/1	1610	1.3
TB SPZ170/1	1610	1.5
TB SPZ180/1	1610	1.6
TB SPZ190/1	1610	1.8
TB SPZ200/1	2012	2.3

1 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPZ224/1	2012	2.5
TB SPZ250/1	2012	2.8
TB SPZ280/1	2012	2.9
TB SPZ315/1	2012	3.1
TB SPZ355/1	2012	3.5
TB SPZ400/1	2012	6.0
TB SPZ450/1	2517	6.1

2 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPZ50/2*	1008	0.4
TB SPZ56/2*	1108	0.5
TB SPZ60/2	1108	0.6
TB SPZ63/2	1108	0.3
TB SPZ67/2	1108	0.4
TB SPZ71/2	1108	0.4
TB SPZ75/2	1210	0.4
TB SPZ80/2	1210	0.6

2 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPZ85/2	1610	0.5
TB SPZ90/2	1610	0.7
TB SPZ95/2	1610	0.8
TB SPZ100/2	1610	0.9
TB SPZ106/2	1610	1.1
TB SPZ112/2	1610	1.3
TB SPZ118/2	1610	1.3
TB SPZ125/2	1610	1.4

2 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPZ132/2	1610	1.5
TB SPZ140/2	1610	1.7
TB SPZ150/2	2012	2.0
TB SPZ160/2	2012	2.5
TB SPZ170/2	2012	2.5
TB SPZ180/2	2012	2.5
TB SPZ190/2	2012	2.6
TB SPZ200/2	2012	2.8

2 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPZ224/2	2012	3.2
TB SPZ250/2	2012	3.5
TB SPZ280/2	2012	4.0
TB SPZ315/2	2012	4.2
TB SPZ355/2	2012	5.1
TB SPZ400/2	2517	6.3
TB SPZ450/2	2517	8.2
TB SPZ500/2	2517	9.1

3 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPZ63/3	1108	0.4
TB SPZ67/3	1108	0.5
TB SPZ71/3	1108	0.6
TB SPZ75/3	1210	0.6
TB SPZ80/3	1210	0.7
TB SPZ85/3	1610	0.6
TB SPZ90/3	1610	0.8
TB SPZ95/3	1610	0.9

3 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPZ100/3	1610	1.1
TB SPZ106/3	1610	1.3
TB SPZ112/3	2012	1.3
TB SPZ118/3	2012	1.6
TB SPZ125/3	2012	1.8
TB SPZ132/3	2012	2.3
TB SPZ140/3	2012	2.6
TB SPZ150/3	2012	3.1

3 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPZ160/3	2012	3.6
TB SPZ170/3	2012	4.2
TB SPZ180/3	2012	4.8
TB SPZ190/3	2012	4.9
TB SPZ200/3	2012	3.5
TB SPZ224/3	2012	3.9
TB SPZ250/3	2012	4.3

3 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPZ280/3	2517	5.3
TB SPZ315/3	2517	6.1
TB SPZ355/3	2517	7.3
TB SPZ400/3	2517	8
TB SPZ450/3	2517	9.8
TB SPZ500/3	2517	11.4
TB SPZ630/3	2517	15.9

* Accommodates only metric profile 10.

ORDERING EXAMPLES:

TB SPZ75/1 TB Bushing Type, SPZ Belt Section, 75mm Datum Diameter, 1 Groove

TB SPZ132/2 TB Bushing Type, SPZ Belt Section, 132mm Datum Diameter, 2 Grooves

TB SPZ630/3 TB Bushing Type, SPZ Belt Section, 630mm Datum Diameter, 3 Grooves


SPA METRIC PROFILE TAPER-LOCK SHEAVES

1 GROOVE			1 GROOVE			1 GROOVE			1 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPA63/1*	1008	0.6	TB SPA100/1	1610	0.8	TB SPA160/1	1610	1.9	TB SPA250/1	2012	2.9
TB SPA67/1*	1008	0.3	TB SPA106/1	1610	0.9	TB SPA170/1	1610	2.0	TB SPA280/1	2012	3.3
TB SPA71/1*	1108	0.4	TB SPA112/1	1610	1.0	TB SPA180/1	1610	2.1	TB SPA315/1	2012	3.6
TB SPA75/1*	1108	0.2	TB SPA118/1	1610	1.2	TB SPA190/1	1610	2.3	TB SPA355/1	2012	4.2
TB SPA80/1*	1210	0.5	TB SPA125/1	1610	1.4	TB SPA200/1	2012	2.6	TB SPA400/1	2012	4.9
TB SPA85/1	1210	0.6	TB SPA132/1	1610	1.6	TB SPA212/1	2012	2.7	TB SPA450/1	2012	7.0
TB SPA90/1	1210	0.7	TB SPA140/1	1610	1.8	TB SPA224/1	2012	2.7	TB SPA500/1	2517	8.0
TB SPA95/1	1210	0.8	TB SPA150/1	1610	1.4	TB SPA236/1	2012	2.8	TB SPA560/1	2517	11.6

2 GROOVE			2 GROOVE			2 GROOVE			2 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPA63/2*	1008	0.8	TB SPA100/2	1610	0.9	TB SPA160/2	2012	2.9	TB SPA250/2	2517	4.8
TB SPA67/2*	1108	0.5	TB SPA106/2	1610	1.1	TB SPA170/2	2012	3.1	TB SPA280/2	2517	5.4
TB SPA71/2*	1108	0.6	TB SPA112/2	1610	1.2	TB SPA180/2	2012	3.4	TB SPA315/2	2517	6.0
TB SPA75/2*	1108	0.3	TB SPA118/2	1610	1.4	TB SPA190/2	2012	3.8	TB SPA355/2	2517	6.7
TB SPA80/2*	1210	0.6	TB SPA125/2	1610	1.7	TB SPA200/2	2517	4.1	TB SPA400/2	2517	8.1
TB SPA85/2	1210	0.7	TB SPA132/2	2012	1.8	TB SPA212/2	2517	4.3	TB SPA450/2	2517	10.3
TB SPA90/2	1610	0.7	TB SPA140/2	2012	2.0	TB SPA224/2	2517	4.4	TB SPA500/2	2517	11.6
TB SPA95/2	1610	0.9	TB SPA150/2	2012	2.4	TB SPA236/2	2517	4.6	TB SPA560/2	3020	15.5

3 GROOVE			3 GROOVE			3 GROOVE			2 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPA71/3*	1108	0.8	TB SPA112/3	2012	1.3	TB SPA180/3	2517	5.1	TB SPA250/2	2517	4.8
TB SPA75/3*	1108	0.4	TB SPA118/3	2012	1.8	TB SPA190/3	2517	5.4	TB SPA280/2	2517	5.4
TB SPA80/3*	1210	0.9	TB SPA125/3	2012	2.0	TB SPA200/3	2517	4.9	TB SPA315/2	2517	6.0
TB SPA85/3	1210	1.0	TB SPA132/3	2012	2.3	TB SPA212/3	2517	5.2	TB SPA355/2	2517	6.7
TB SPA90/3	1610	1.0	TB SPA140/3	2517	2.8	TB SPA224/3	2517	5.5	TB SPA400/2	2517	8.1
TB SPA95/3	1610	1.1	TB SPA150/3	2517	3.5	TB SPA236/3	2517	5.7	TB SPA450/2	2517	10.3
TB SPA100/3	1610	1.2	TB SPA160/3	2517	3.9	TB SPA250/3	2517	5.9	TB SPA500/2	2517	11.6
TB SPA106/3	1610	1.4	TB SPA170/3	2517	4.6	TB SPA280/3	2517	6.7	TB SPA560/2	3020	15.5

4 GROOVE			4 GROOVE			4 GROOVE			4 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPA90/4	1615	1.2	TB SPA132/4	2517	2.6	TB SPA200/4	3020	7.4	TB SPA355/4	3020	11.0
TB SPA95/4	1615	1.4	TB SPA140/4	2517	3.1	TB SPA212/4	3020	7.3	TB SPA400/4	3020	12.8
TB SPA100/4	1610	1.7	TB SPA150/4	2517	3.8	TB SPA224/4	3020	7.4	TB SPA450/4	3020	15.5
TB SPA106/4	2012	2.0	TB SPA160/4	2517	4.4	TB SPA236/4	3020	7.8	TB SPA500/4	3020	18.2
TB SPA112/4	2012	1.9	TB SPA170/4	2517	5.5	TB SPA250/4	3020	8.0	TB SPA560/4	3535	26.7
TB SPA118/4	2012	2.0	TB SPA180/4	2517	5.9	TB SPA280/4	3020	8.8	TB SPA630/4	3535	30.8
TB SPA125/4	2012	2.5	TB SPA190/4	2517	6.8	TB SPA315/4	3020	9.7			

* Accommodates only metric profile 13.

ORDERING EXAMPLE:**TB SPA212/4** TB Bushing Type, SPA Belt Section, 212mm Datum Diameter, 4 Grooves



TB TAPER-LOCK SHEAVES

SPA & SPB PROFILES

METRIC V-BELT PROFILES

SPA METRIC PROFILE TAPER-LOCK SHEAVES

5 GROOVE			5 GROOVE			5 GROOVE			5 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPA100/5	1610	1.9	TB SPA150/5	2517	4.2	TB SPA212/5	3020	8.2	TB SPA355/5	3535	18.6
TB SPA106/5	2012	2.0	TB SPA160/5	2517	5.1	TB SPA224/5	3020	8.3	TB SPA400/5	3535	21.0
TB SPA112/5	2012	2.1	TB SPA170/5	3020	5.9	TB SPA236/5	3020	8.7	TB SPA450/5	3535	24.3
TB SPA118/5	2012	2.4	TB SPA180/5	3020	6.2	TB SPA250/5	3020	9.0	TB SPA500/5	3535	27.3
TB SPA125/5	2012	2.7	TB SPA190/5	3020	7.4	TB SPA280/5	3535	15.5	TB SPA560/5	3535	30.4
TB SPA132/5	2517	2.9	TB SPA200/5	3020	8.4	TB SPA315/5	3535	17.0	TB SPA630/5	3535	33.7
TB SPA140/5	2517	3.4									

SPB METRIC PROFILE TAPER-LOCK SHEAVES

1 GROOVE			1 GROOVE			1 GROOVE			1 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB100/1*	1610	0.9	TB SPB140/1	1610	2.3	TB SPB190/1	2012	4.6	TB SPB236/1	2012	5.0
TB SPB112/1*	1610	1.1	TB SPB150/1	1610	2.7	TB SPB200/1	2012	5.0	TB SPB250/1	2012	5.4
TB SPB118/1*	1610	1.3	TB SPB160/1	1610	2.5	TB SPB212/1	2012	4.2	TB SPB280/1	2012	6.1
TB SPB125/1*	1610	1.5	TB SPB170/1	1610	2.9	TB SPB224/1	2012	4.7	TB SPB315/1	2012	7.2
TB SPB132/1*	1610	1.8	TB SPB180/1	1610	4.1						
2 GROOVE			2 GROOVE			2 GROOVE			2 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB100/2*	1610	1.2	TB SPB170/2	2012	3.3	TB SPB250/2	2517	5.5	TB SPB375/2	3020	9.5
TB SPB112/2*	1610	1.5	TB SPB180/2	2517	4.5	TB SPB265/2	2517	6.2	TB SPB400/2	3020	10.0
TB SPB118/2*	1610	1.7	TB SPB190/2	2517	5.0	TB SPB280/2	2517	6.8	TB SPB425/2	3020	11.5
TB SPB125/2*	2012	1.9	TB SPB200/2	2517	5.4	TB SPB300/2	2517	7.3	TB SPB450/2	3020	12.1
TB SPB132/2*	2012	2.2	TB SPB212/2	2517	4.9	TB SPB315/2	2517	7.8	TB SPB500/2	3020	13.2
TB SPB140/2	2012	2.7	TB SPB224/2	2517	5.3	TB SPB335/2	2517	7.8	TB SPB560/2	3030	16.5
TB SPB150/2	2012	3.1	TB SPB236/2	2517	5.5	TB SPB355/2	3020	8.7	TB SPB630/2	3020	18.5
TB SPB160/2	2012	2.9									
3 GROOVE			3 GROOVE			3 GROOVE			3 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB100/3*	1610	1.7	TB SPB180/3	2517	5.5	TB SPB280/3	3020	8.6	TB SPB450/3	3535	21.9
TB SPB112/3*	1610	2.0	TB SPB190/3	2517	6.3	TB SPB300/3	3020	9.2	TB SPB500/3	3535	23.1
TB SPB118/3*	1610	2.3	TB SPB200/3	2517	6.5	TB SPB315/3	3020	9.6	TB SPB560/3	3535	25.9
TB SPB125/3*	2012	2.4	TB SPB212/3	2517	6.0	TB SPB335/3	3020	10.5	TB SPB630/3	3535	28.9
TB SPB132/3*	2012	2.8	TB SPB224/3	2517	6.3	TB SPB355/3	3020	10.8	TB SPB710/3	3535	33.2
TB SPB140/3	2012	3.3	TB SPB236/3	2517	7.0	TB SPB375/3	3020	11.5	TB SPB800/3	3535	36.7
TB SPB150/3	2517	3.9	TB SPB250/3	3020	7.7	TB SPB400/3	3535	18.3	TB SPB900/3	3535	46.8
TB SPB160/3	2517	4.2	TB SPB265/3	3020	8.0	TB SPB425/3	3535	18.0	TB SPB1000/3	4040	56.5
TB SPB170/3	2517	4.9									

* Accommodates only metric profile 17.

ORDERING EXAMPLE:

TB SPB200/2 TB Bushing Type, SPB Belt Section, 200mm Datum Diameter, 2 Grooves



SPB METRIC PROFILE TAPER-LOCK SHEAVES

4 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB125/4*	2012	3.0
TB SPB132/4*	2012	3.4
TB SPB140/4	2517	3.7
TB SPB150/4	2517	4.4
TB SPB160/4	2517	4.9
TB SPB170/4	2517	5.7
TB SPB180/4	2517	6.9
TB SPB190/4	2517	7.6

4 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB200/4	3020	8.8
TB SPB212/4	3020	9.8
TB SPB224/4	3020	11.3
TB SPB236/4	3020	14.5
TB SPB250/4	3020	19.6
TB SPB265/4	3020	9.5
TB SPB280/4	3020	10.1
TB SPB300/4	3020	14.3

4 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB315/4	3535	17.1
TB SPB335/4	3535	18.3
TB SPB355/4	3535	18.6
TB SPB375/4	3525	16.5
TB SPB400/4	3535	20.5
TB SPB425/4	3535	19.5
TB SPB450/4	3535	24.5

4 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB500/4	3535	26.6
TB SPB560/4	3535	29.0
TB SPB630/4	3535	33.3
TB SPB710/4	3535	39.1
TB SPB800/4	4040	48.8
TB SPB900/4	4040	60.0
TB SPB1000/4	4040	66.5

5 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB125/5*	2012	3.5
TB SPB132/5*	2012	3.7
TB SPB140/5	2517	4.5
TB SPB150/5	2517	5.2
TB SPB160/5	2517	6.0
TB SPB170/5	3020	6.1
TB SPB180/5	3020	7.1

5 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB190/5	3020	8.1
TB SPB200/5	3020	9.1
TB SPB212/5	3020	11.0
TB SPB224/5	3020	12.7
TB SPB236/5	3535	16.9
TB SPB250/5	3535	21.7
TB SPB280/5	3535	17.8

5 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB300/5	3535	18.2
TB SPB315/5	3535	18.8
TB SPB335/5	3535	19.5
TB SPB355/5	3535	20.8
TB SPB400/5	3535	23.4
TB SPB450/5	3535	27.3
TB SPB500/5	3535	29.9

5 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB560/5	4040	35.3
TB SPB630/5	4040	43.1
TB SPB710/5	4040	50.2
TB SPB800/5	4040	56.1
TB SPB900/5	4545	74.8
TB SPB1000/5	4545	80.5

6 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB140/6	2517	4.6
TB SPB150/6	2517	5.6
TB SPB160/6	3020	5.4
TB SPB170/6	3020	6.5
TB SPB180/6	3020	7.7
TB SPB190/6	3020	9.2
TB SPB200/6	3020	10.3

6 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB212/6	3535	14.3
TB SPB224/6	3535	17.0
TB SPB236/6	3535	20.0
TB SPB250/6	3535	23.3
TB SPB265/6	3525	16.7
TB SPB280/6	3535	19.6
TB SPB300/6	3535	21.9

6 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB315/6	3535	23.0
TB SPB335/6	3535	22.0
TB SPB355/6	3535	22.8
TB SPB375/6	3525	25.0
TB SPB400/6	3535	25.1
TB SPB425/6	4040	25.1
TB SPB450/6	4040	35.5

6 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB500/6	4040	38.9
TB SPB560/6	4040	43.1
TB SPB630/6	4040	49.2
TB SPB710/6	4545	62.3
TB SPB800/6	4545	71.4
TB SPB900/6	4545	81.5
TB SPB1000/6	4545	90.0

8 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB170/8	3020	8.0
TB SPB180/8	3020	9.5
TB SPB190/8	3030	11.2
TB SPB200/8	3535	13.5
TB SPB212/8	3535	16.6
TB SPB224/8	3535	19.3
TB SPB236/8	3535	22.3

8 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB250/8	3535	27.5
TB SPB265/8	3525	24.0
TB SPB280/8	3535	26.7
TB SPB300/8	3535	26.2
TB SPB315/8	3535	26.0
TB SPB335/8	3535	28.2

8 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB355/8	3535	27.0
TB SPB375/8	3525	28.0
TB SPB400/8	4040	36.5
TB SPB425/8	4545	52.5
TB SPB450/8	4040	40.9
TB SPB500/8	4040	45.5

8 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB560/8	4545	49.0
TB SPB630/8	4545	62.0
TB SPB710/8	4545	71.0
TB SPB800/8	4545	90.9
TB SPB900/8	4545	110.0
TB SPB1000/8	5050	132.0

10 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB224/10	3535	21.8
TB SPB236/10	3535	25.3
TB SPB250/10	3535	29.3
TB SPB280/10	3535	30.5

10 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB315/10	3535	31.5
TB SPB335/10	4040	36.0
TB SPB355/10	4040	38.0
TB SPB400/10	4040	41.0

10 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB450/10	4545	53.5
TB SPB500/10	4545	61.0
TB SPB560/10	4545	55.7
TB SPB630/10	4545	72.0

10 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPB710/10	4545	80.0
TB SPB800/10	4545	102.0
TB SPB900/10	5050	126.0
TB SPB1000/10	5050	147.0

* Accommodates only metric profile 17.

ORDERING EXAMPLE:

TB SPB212/6 TB Bushing Type, SPB Belt Section, 212mm Datum Diameter, 6 Grooves



TB TAPER-LOCK SHEAVES

SPC PROFILES

METRIC V-BELT PROFILES

SPC METRIC PROFILE TAPER-LOCK SHEAVES

3 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC200/3*	2517	9.0
TB SPC212/3*	3020	10.0
TB SPC224/3	3020	11.0
TB SPC236/3	3020	12.0

3 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC250/3	3020	14.5
TB SPC265/3	3535	21.2
TB SPC280/3	3535	24.0
TB SPC300/3	3535	21.0

3 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC315/3	3535	21.6
TB SPC335/3	3535	22.5
TB SPC355/3	3535	22.9
TB SPC375/3	3535	23.8

3 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC400/3	3535	24.1
TB SPC425/3	3535	26.0
TB SPC450/3	3535	28.6
TB SPC475/3	3535	40.0

4 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC200/4*	3020	10.5
TB SPC212/4*	3020	12.5
TB SPC224/4	3535	14.0
TB SPC236/4	3535	17.2
TB SPC250/4	3535	20.7
TB SPC265/4	3535	24.0

4 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC280/4	3535	29.0
TB SPC300/4	3535	25.0
TB SPC315/4	3535	24.6
TB SPC335/4	3535	26.5
TB SPC355/4	3535	28.3
TB SPC375/4	3535	30.0

4 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC400/4	3535	28.0
TB SPC425/4	3535	31.0
TB SPC450/4	3535	33.5
TB SPC475/4	3535	47.0
TB SPC500/4	3535	39.0

4 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC560/4	4040	50.0
TB SPC630/4	4545	61.0
TB SPC425/3	3535	26.0
TB SPC450/3	3535	28.6
TB SPC475/3	3535	40.0

5 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC200/5*	3535	14.0
TB SPC212/5*	3535	15.0
TB SPC224/5	3535	16.2
TB SPC236/5	3535	19.1
TB SPC250/5	3535	22.8

5 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC265/5	3535	26.2
TB SPC280/5	3535	31.0
TB SPC300/5	3535	28.5
TB SPC315/5	3535	29.0
TB SPC335/5	3535	30.0

5 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC355/5	3535	32.5
TB SPC375/5	3535	33.0
TB SPC400/5	3535	34.0
TB SPC425/5	4040	45.0
TB SPC450/5	4040	45.0

5 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC475/5	4040	47.2
TB SPC500/5	4040	48.7
TB SPC560/5	4545	63.0
TB SPC630/5	5050	77.0

6 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC200/6*	3535	17.0
TB SPC212/6*	3535	18.0
TB SPC224/6	3535	19.0
TB SPC236/6	3535	20.8
TB SPC250/6	3535	26.0

6 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC265/6	3535	29.0
TB SPC280/6	3535	33.8
TB SPC300/6	3535	29.0
TB SPC315/6	3535	31.4
TB SPC335/6	3535	35.0

6 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC355/6	3535	36.0
TB SPC375/6	4040	45.5
TB SPC400/6	4040	51.0
TB SPC425/6	4545	58.0
TB SPC450/6	4545	61.1

6 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC475/6	4545	62.8
TB SPC500/6	4545	60.2
TB SPC560/6	5050	77.0
TB SPC630/6	5050	86.0

8 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC224/8	3535	24.9
TB SPC236/8	3535	25.5
TB SPC250/8	3535	29.7
TB SPC265/8	3535	33.3

8 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC280/8	3535	37.5
TB SPC300/8	4040	46.5
TB SPC315/8	4040	50.0
TB SPC335/8	4040	58.0

8 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC355/8	4040	67.5
TB SPC375/8	4545	68.0
TB SPC425/8	4545	74.0
TB SPC450/8	5050	78.7

8 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC475/8	5050	81.5
TB SPC500/8	5050	87.4
TB SPC560/8	5050	94.0
TB SPC630/8	5050	105.5

10 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC250/10	4040	34.0
TB SPC280/10	4040	45.0
TB SPC300/10	4545	53.5

10 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC315/10	4545	58.0
TB SPC355/10	4545	98.0

10 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC450/10	5050	101.0
TB SPC500/10	5050	127.0

10 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB SPC560/10	5050	115.0
TB SPC630/10	5050	130.0

* Accommodates only metric profile 22.

ORDERING EXAMPLE:

TB SPB265/5 TB Bushing Type, SPB Belt Section, 265mm Datum Diameter, 5 Grooves



A CLASSICAL PROFILE DST TAPER-LOCK SHEAVES

1 GROOVE			1 GROOVE			1 GROOVE			1 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
1/A30H	H	1.3	1/A51H	H	2.7	1/A71H	H	3.5	1/A109H	H	7.1
1/A32H	H	1.3	1/A54H	H	2.6	1/A74H	H	3.8	1/A114H	H	7.5
1/A34H	H	1.2	1/A56H	H	2.8	1/A79H	H	4.2	1/A124H	H	8.0
1/A39H	H	1.5	1/A59H	H	3.0	1/A84H	H	4.6	1/A134H	H	10.7
1/A41H	H	1.8	1/A61H	H	3.1	1/A89H	H	4.8	1/A144H	H	11.1
1/A44H	H	2.0	1/A64H	H	3.3	1/A94H	H	5.6	1/A154H	H	12.5
1/A46H	H	2.3	1/A66H	H	3.6	1/A99H	H	5.9	1/A184H	H	17.3
1/A49H	H	2.6	1/A69H	H	3.5	1/A104H	H	6.8			

2 GROOVE			2 GROOVE			2 GROOVE			2 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
2/A30H	H	1.7	2/A46H	H	3.2	2/A61H	H	4.3	2/A114H	H	10.0
2/A32H	H	1.8	2/A49H	H	3.7	2/A64H	H	4.6	2/A124H	H	10.9
2/A34H	H	1.7	2/A51H	H	3.2	2/A74H	H	5.1	2/A134H	H	13.1
2/A39H	H	2.1	2/A54H	H	3.5	2/A84H	H	6.1	2/A144H	H	14.6
2/A41H	H	2.4	2/A56H	H	3.8	2/A94H	H	7.4	2/A154H	H	16.2
2/A44H	H	2.9	2/A59H	H	4.1	2/A104H	H	9.2	2/A184H	H	21.6

B CLASSICAL PROFILE DST TAPER-LOCK SHEAVES

1 GROOVE			1 GROOVE			1 GROOVE			1 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
1/B30H	H	1.4	1/B57H	H	3.6	1/B75H	H	4.7	1/B110H	H	8.6
1/B32H	H	1.6	1/B50H	H	2.7	1/B77H	H	4.8	1/B115H	H	8.8
1/B34H	H	1.8	1/B60H	H	3.5	1/B80H	H	5.3	1/B120H	H	9.2
1/B36H	H	1.5	1/B62H	H	3.7	1/B85H	H	5.5	1/B130H	H	10.6
1/B40H	H	1.7	1/B65H	H	4.0	1/B90H	H	6.0	1/B140H	H	12.9
1/B45H	H	2.1	1/B67H	H	4.0	1/B95H	H	6.7	1/B150H	H	14.4
1/B47H	H	2.3	1/B70H	H	4.7	1/B100H	H	7.1	1/B160H	H	15.5
1/B52H	H	3.0	1/B72H	H	4.7	1/B105H	H	7.5	1/B190H	H	21.1
1/B55H	H	3.5									

2 GROOVE			2 GROOVE			2 GROOVE			2 GROOVE		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
2/B32H	H	2.5	2/B50H	H	4.4	2/B65H	H	6.4	2/B110H	H	13.6
2/B34H	H	2.8	2/B52H	H	4.8	2/B67H	H	6.7	2/B120H	H	15.0
2/B36H	H	2.6	2/B55H	H	5.4	2/B70H	H	7.2	2/B130H	H	16.7
2/B40H	H	3.0	2/B57H	H	5.3	2/B80H	H	8.3	2/B140H	H	19.8
2/B45H	H	3.4	2/B60H	H	5.6	2/B90H	H	9.8	2/B160H	H	24.5
2/B47H	H	3.8	2/B62H	H	5.8	2/B100H	H	11.5	2/B190H	H	26.0

ORDERING EXAMPLE:

2/B65H QD Bushing Type, B Belt Section, 6.5 in. Outside Diameter, 2 Grooves



B CLASSICAL PROFILE QD SHEAVES

1 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
1/B340SH	SH	D-1	7/8	0	1-5/16	1.4
1/B360SH	SH	D-1	7/8	0	1-5/16	1.6
1/B380SH	SH	D-1	7/8	0	1-5/16	1.7
1/B400SH	SH	C-1	7/8	1/16	1-5/16	1.9
1/B420SH	SH	C-1	7/8	1/16	1-5/16	2.2
1/B440SH	SH	C-1	7/8	1/16	1-5/16	2.5
1/B460SDS	SDS	C-1	7/8	1/8	1-5/16	2.5
1/B480SDS	SDS	C-1	7/8	1/8	1-5/16	2.8
1/B500SDS	SDS	C-1	7/8	1/8	1-5/16	3.1
1/B520SDS	SDS	C-1	7/8	1/8	1-5/16	3.3
1/B540SDS	SDS	C-1	7/8	1/8	1-5/16	3.7
1/B560SDS	SDS	C-1	7/8	1/8	1-5/16	4.2
1/B580SDS	SDS	C-1	7/8	1/8	1-5/16	3.9
1/B600SDS	SDS	C-2	7/8	1/8	1-5/16	4.0
1/B620SDS	SDS	C-2	7/8	1/8	1-5/16	4.2
1/B640SDS	SDS	C-2	7/8	1/8	1-5/16	4.3

1 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
1/B660SDS	SDS	C-2	1	1/4	1-5/16	5.1
1/B680SDS	SDS	C-2	1	1/4	1-5/16	5.3
1/B700SDS	SDS	C-2	1	1/4	1-5/16	5.6
1/B740SDS	SDS	C-2	1	1/4	1-5/16	6.0
1/B800SDS	SDS	C-2	1	1/4	1-5/16	6.6
1/B860SDS	SDS	C-3	1	1/4	1-5/16	6.8
1/B940SDS	SDS	C-3	1	1/4	1-5/16	7.0
1/B1100SDS	SDS	C-3	1	1/4	1-5/16	7.4
1/B1240SDS	SDS	C-3	1	1/4	1-5/16	11.5
1/B1360SDS	SDS	C-3	1	1/4	1-5/16	12.9
1/B1540SK	SK	F-3	1	1/4	1-15/16	17.1
1/B1600SK	SK	F-3	1	1/4	1-15/16	18.6
1/B1840SK	SK	F-3	1	1/4	1-15/16	23.8
1/B2000SK	SK	F-3	1	1/4	1-15/16	27.0
1/B2500SF	SF	F-3	1	1/4	1-1/4	39.0
1/B3000SF	SF	F-3	1	1/4	1-1/4	57.0

2 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
2/B340SH*	SH	E-1	1-3/4	0	1-5/16	2.4
2/B360SH*	SH	E-1	1-3/4	0	1-5/16	2.4
2/B380SH*	SH	D-1	1-3/4	3/16	1-5/16	2.7
2/B400SH	SH	D-1	1-3/4	3/16	1-5/16	2.9
2/B420SH	SH	A-1	1-3/4	11/16	1-5/16	3.2
2/B440SH	SH	A-1	1-3/4	11/16	1-5/16	3.7
2/B460SDS	SH	A-1	1-3/4	11/16	1-5/16	4.1
2/B480SDS	SDS	A-1	1-3/4	11/16	1-5/16	4.2
2/B500SDS	SDS	A-1	1-3/4	11/16	1-5/16	4.6
2/B520SDS	SDS	A-1	1-3/4	11/16	1-5/16	5.0
2/B540SDS	SDS	A-1	1-3/4	11/16	1-5/16	5.4
2/B560SDS	SDS	A-1	1-3/4	11/16	1-5/16	5.8
2/B580SDS	SDS	A-1	1-3/4	11/16	1-5/16	6.1
2/B600SDS	SDS	A-1	1-3/4	11/16	1-5/16	6.1
2/B620SDS	SDS	A-2	1-3/4	11/16	1-5/16	6.4
2/B640SDS	SDS	A-2	1-3/4	11/16	1-5/16	6.7
2/B660SDS	SDS	A-2	1-3/4	11/16	1-5/16	7.1

2 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
2/B680SDS	SDS	A-2	1-3/4	11/16	1-5/16	7.6
2/B700SK	SDS	A-2	1-3/4	11/16	1-5/16	7.8
2/B740SK	SK	D-2	1-3/4	7/16	1-15/16	9.5
2/B800SK	SK	D-2	1-3/4	7/16	1-15/16	10.2
2/B860SK	SK	D-2	1-3/4	7/16	1-15/16	10.8
2/B940SK	SK	D-3	1-3/4	7/16	1-15/16	13.0
2/B1100SK	SK	D-3	1-3/4	7/16	1-15/16	13.2
2/B1240SK	SK	D-3	1-3/4	7/16	1-15/16	16.4
2/B1360SK	SK	D-3	1-3/4	7/16	1-15/16	18.3
2/B1540SK	SK	D-3	1-3/4	7/16	1-15/16	20.3
2/B1600SK	SK	D-3	1-3/4	7/16	1-15/16	23.8
2/B1840SK	SK	D-3	1-3/4	7/16	1-15/16	24.3
2/B2000SF	SK	D-3	1-3/4	7/16	1-15/16	31.8
2/B2500SF	SF	D-3	1-3/4	3/8	2-1/16	33.4
2/B3000SF	SF	D-3	1-3/4	3/8	2-1/16	45.0
2/B3800SF	SF	D-3	1-3/4	3/8	2-1/16	71.2

TYPE:

A, C, D, E, F (see diagram)

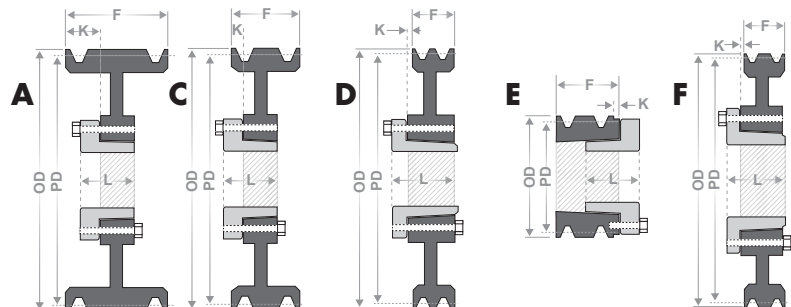
1 = Solid 2 = Web 3 = Spoke

DIMENSIONS: See Diagram

ORDERING EXAMPLE:

2/B680SDS 2 Grooves, B Belt Section, 6.8 in. Pitch Diameter, SDS Bushing Size Required

* Can only be mounted in one direction.





B CLASSICAL PROFILE QD SHEAVES

3 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
3/B340SH*	SH	E-1	2-1/2	0	1-5/16	3.3
3/B360SH*	SH	D-1	2-1/2	3/16	1-5/16	3.6
3/B380SH*	SH	D-1	2-1/2	3/16	1-5/16	3.8
3/B400SH	SH	A-1	2-1/2	1-1/16	1-5/16	4.2
3/B420SH	SH	A-1	2-1/2	1-1/16	1-5/16	4.8
3/B440SH	SH	A-1	2-1/2	1-1/16	1-5/16	5.3
3/B460SD	SD	A-1	2-1/2	1-1/16	1-13/16	6.0
3/B480SD	SD	A-1	2-1/2	1-1/16	1-13/16	6.5
3/B500SD	SD	A-1	2-1/2	1-1/16	1-13/16	7.2
3/B520SD	SD	A-1	2-1/2	1-1/16	1-13/16	7.8
3/B540SD	SD	A-1	2-1/2	1-1/16	1-13/16	8.4
3/B560SD	SD	A-1	2-1/2	1-1/16	1-13/16	9.0
3/B580SD	SD	A-1	2-1/2	1-1/16	1-13/16	9.7
3/B600SD	SD	A-1	2-1/2	1-1/16	1-13/16	8.9
3/B620SD	SD	A-2	2-1/2	1-1/16	1-13/16	9.4
3/B640SD	SD	A-2	2-1/2	1-1/16	1-13/16	9.7
3/B660SD	SD	A-2	2-1/2	1-1/16	1-13/16	10.0

4 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
4/B340SD*	SD	E-1	3-1/4	5/16	1-13/16	4.3
4/B360SD*	SD	E-1	3-1/4	5/16	1-13/16	4.8
4/B380SD*	SD	E-1	3-1/4	5/16	1-13/16	5.2
4/B400SD*	SD	E-1	3-1/4	0	1-13/16	5.6
4/B420SD*	SD	E-1	3-1/4	0	1-13/16	6.2
4/B440SD*	SD	E-1	3-1/4	0	1-13/16	6.6
4/B460SD	SD	A-1	3-1/4	1-5/16	1-13/16	7.2
4/B480SD	SD	A-1	3-1/4	1-5/16	1-13/16	7.9
4/B500SD	SD	A-1	3-1/4	1-5/16	1-13/16	8.4
4/B520SD	SD	A-1	3-1/4	1-5/16	1-13/16	9.2
4/B540SD	SD	A-1	3-1/4	1-5/16	1-13/16	9.8
4/B560SD	SD	A-1	3-1/4	1-5/16	1-13/16	10.7
4/B580SD	SD	A-1	3-1/4	1-5/16	1-13/16	11.4
4/B600SD	SD	A-1	3-1/4	1-5/16	1-13/16	10.9
4/B620SD	SD	A-2	3-1/4	1-5/16	1-13/16	11.3
4/B640SD	SD	A-2	3-1/4	1-5/16	1-13/16	11.7
4/B660SD	SD	A-2	3-1/4	1-5/16	1-13/16	12.2

3 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
3/B680SD	SD	A-2	2-1/2	1-1/16	1-13/16	11.1
3/B700SK	SK	A-2	2-1/2	11/16	1-15/16	11.4
3/B740SK	SK	A-2	2-1/2	11/16	1-15/16	12.5
3/B800SK	SK	A-2	2-1/2	11/16	1-15/16	13.6
3/B860SK	SK	A-3	2-1/2	11/16	1-15/16	14.6
3/B940SK	SK	A-3	2-1/2	11/16	1-15/16	16.6
3/B1100SK	SK	A-3	2-1/2	11/16	1-15/16	20.8
3/B1240SK	SK	A-3	2-1/2	11/16	1-15/16	22.5
3/B1360SK	SK	A-3	2-1/2	11/16	1-15/16	25.3
3/B1540SK	SK	A-3	2-1/2	11/16	1-15/16	29.8
3/B1600SK	SK	A-3	2-1/2	11/16	1-15/16	30.3
3/B1840SK	SK	A-3	2-1/2	11/16	1-15/16	39.1
3/B2000SF	SF	D-3	2-1/2	5/8	2-1/16	43.0
3/B2500SF	SF	D-3	2-1/2	5/8	2-1/16	56.0
3/B3000SF	SF	D-3	2-1/2	5/8	2-1/16	77.0
3/B3800SH	E	D-3	2-1/2	5/8	2-3/4	115.0

4 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
4/B680SD	SD	A-2	3-1/4	1-5/16	1-13/16	13.0
4/B700SK	SK	A-2	3-1/4	1	1-15/16	13.7
4/B740SK	SK	A-2	3-1/4	1	1-15/16	14.8
4/B800SK	SK	A-2	3-1/4	1	1-15/16	16.3
4/B860SK	SK	A-3	3-1/4	1	1-15/16	17.7
4/B940SK	SK	A-3	3-1/4	1	1-15/16	19.7
4/B1100SK	SK	A-3	3-1/4	1	1-15/16	25.2
4/B1240SK	SK	A-3	3-1/4	1	1-15/16	28.4
4/B1360SK	SK	A-3	3-1/4	1	1-15/16	31.3
4/B1540SF	SF	A-3	3-1/4	1	2-1/16	37.6
4/B1600SF	SF	A-3	3-1/4	1	2-1/16	38.6
4/B1840SF	SF	A-3	3-1/4	1	2-1/16	45.2
4/B2000SF	SF	A-3	3-1/4	1	2-1/16	52.0
4/B2500E	E	A-3	A-3	1	2-3/4	72.0
4/B3000E	E	A-3	A-3	1	2-3/4	97.0
4/B3800E	E	A-3	A-3	1	2-3/4	151.1

TYPE:

A, D, E, F (see diagram)

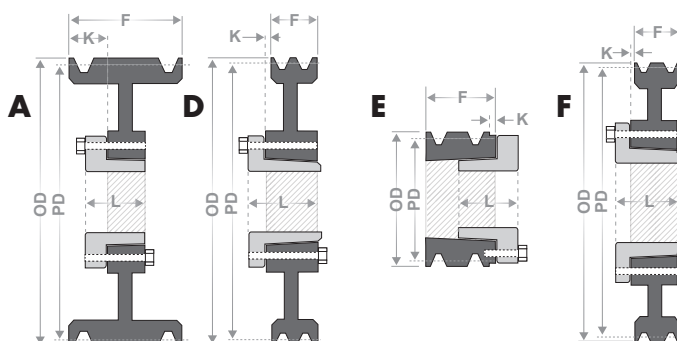
1 = Solid **2** = Web **3** = Spoke

DIMENSIONS: See Diagram

ORDERING EXAMPLE:

3/B2500SF 3 Grooves, B Belt Section, 25.0 in. Pitch Diameter, SF Bushing Size Required

* Can only be mounted in one direction.





B CLASSICAL PROFILE QD SHEAVES

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/B340SD*	SD	E-1	4	5/16	1-13/16	5.2
5/B360SD*	SD	E-1	4	5/16	1-13/16	5.7
5/B380SD*	SD	E-1	4	5/16	1-13/16	6.2
5/B400SD*	SD	E-1	4	0	1-13/16	6.5
5/B420SD*	SD	E-1	4	0	1-13/16	7.1
5/B440SD*	SD	E-1	4	0	1-13/16	7.8
5/B460SD	SD	A-1	4	1-5/16	1-13/16	8.5
5/B480SD	SD	A-1	4	1-5/16	1-13/16	9.2
5/B500SD	SD	A-1	4	1-5/16	1-13/16	9.9
5/B520SD	SD	A-1	4	1-5/16	1-13/16	10.9
5/B540SK	SK	A-1	4	1-5/16	1-15/16	10.5
5/B560SK	SK	A-1	4	1-5/16	1-15/16	11.4
5/B580SK	SK	A-1	4	1-5/16	1-15/16	12.3
5/B600SK	SK	A-1	4	1-5/16	1-15/16	12.8
5/B620SK	SK	A-1	4	1-5/16	1-15/16	13.6
5/B640SK	SK	A-1	4	1-5/16	1-15/16	14.6
5/B660SK	SK	A-1	4	1-5/16	1-15/16	15.9

6 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
6/B340SD*	SD	E-1	4-3/4	5/16	1-13/16	5.8
6/B360SD*	SD	E-1	4-3/4	5/16	1-13/16	6.8
6/B380SD*	SD	E-1	4-3/4	5/16	1-13/16	7.1
6/B400SD*	SD	E-1	4-3/4	0	1-13/16	7.7
6/B420SD*	SD	E-1	4-3/4	0	1-13/16	8.6
6/B440SD*	SD	E-1	4-3/4	0	1-13/16	9.3
6/B460SD	SD	A-1	4-3/4	1-3/16	1-13/16	9.8
6/B480SD	SD	A-1	4-3/4	1-3/16	1-13/16	10.8
6/B500SD	SD	A-1	4-3/4	1-3/16	1-13/16	11.0
6/B520SD	SD	A-1	4-3/4	1-3/16	1-13/16	12.0
6/B540SK	SK	A-1	4-3/4	1-5/16	1-15/16	12.5
6/B560SK	SK	A-1	4-3/4	1-5/16	1-15/16	13.3
6/B580SK	SK	A-1	4-3/4	1-5/16	1-15/16	14.1
6/B600SK	SK	A-1	4-3/4	1-5/16	1-15/16	15.4
6/B620SK	SK	A-1	4-3/4	1-5/16	1-15/16	16.4
6/B640SK	SK	A-1	4-3/4	1-5/16	1-15/16	17.3
6/B660SK	SK	A-1	4-3/4	1-5/16	1-15/16	17.9

TYPE:

A, E (see diagram)

1 = Solid 2 = Web 3 = Spoke

DIMENSIONS: See Diagram

ORDERING EXAMPLE:

5/B700SF 5 Grooves, B Belt Section, 7.0 in. Pitch Diameter, SF Bushing Size Required

* Can only be mounted in one direction.

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/B680SK	SK	A-1	4	1-5/16	1-15/16	16.7
5/B700SF	SF	A-1	4	1-5/16	2-1/16	17.1
5/B740SF	SF	A-1	4	1-5/16	2-1/16	18.7
5/B800SF	SF	A-2	4	1-5/16	2-1/16	19.3
5/B860SF	SF	A-2	4	1-5/16	2-1/16	21.6
5/B940SF	SF	A-2	4	1-5/16	2-1/16	24.0
5/B1100SF	SF	A-3	4	1-5/16	2-1/16	28.7
5/B1240SF	SF	A-3	4	1-5/16	2-1/16	33.8
5/B1360SF	SF	A-3	4	1-5/16	2-1/16	37.0
5/B1540SF	SF	A-3	4	1-5/16	2-1/16	43.0
5/B1600SF	SF	A-3	4	1-5/16	2-1/16	48.0
5/B1840SF	SF	A-3	4	1-5/16	2-1/16	51.8
5/B2000E	E	A-3	4	1-1/4	2-3/4	62.0
5/B2500E	E	A-3	4	1-1/4	2-3/4	85.0
5/B3000E	E	A-3	4	1-1/4	2-3/4	85.0
5/B3800E	E	A-3	4	1-1/4	2-3/4	159.0

6 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
6/B680SK	SK	A-1	4-3/4	1-5/16	1-15/16	19.3
6/B700SF	SF	A-1	4-3/4	1-11/16	2-1/16	19.8
6/B740SF	SF	A-2	4-3/4	1-11/16	2-1/16	22.4
6/B800SF	SF	A-2	4-3/4	1-11/16	2-1/16	25.4
6/B860SF	SF	A-2	4-3/4	1-11/16	2-1/16	25.7
6/B940SF	SF	A-2	4-3/4	1-11/16	2-1/16	27.9
6/B1100SF	SF	A-3	4-3/4	1-11/16	2-1/16	33.1
6/B1240SF	SF	A-3	4-3/4	1-11/16	2-1/16	37.5
6/B1360SF	SF	A-3	4-3/4	1-11/16	2-1/16	42.0
6/B1540SF	SF	A-3	4-3/4	1-11/16	2-1/16	49.0
6/B1600SF	SF	A-3	4-3/4	1-11/16	2-1/16	48.8
6/B1840SF	SF	A-3	4-3/4	1-11/16	2-1/16	60.0
6/B2000E	E	A-3	4-3/4	1-3/8	2-3/4	72.0
6/B2500E	E	A-3	4-3/4	1-3/8	2-3/4	94.0
6/B3000E	E	A-3	4-3/4	1-3/8	2-3/4	131.0
6/B3800E	E	A-3	4-3/4	1-3/8	2-3/4	183.0



B CLASSICAL PROFILE QD SHEAVES

8 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
B540/8SK	SK	A-1	6-1/4	1-13/16	1-15/16	15.5
B560/8SK	SK	A-1	6-1/4	1-13/16	1-15/16	16.6
B580/8SK	SK	A-1	6-1/4	1-13/16	1-15/16	17.1
B600/8SK	SK	A-1	6-1/4	1-13/16	1-15/16	18.7
B620/8SF	SF	A-1	6-1/4	1-13/16	2-1/16	19.3
B640/8SF	SF	A-1	6-1/4	1-13/16	2-1/16	20.3
B660/8SF	SF	A-1	6-1/4	1-13/16	2-1/16	21.3
B680/8SF	SF	A-1	6-1/4	1-13/16	2-1/16	22.9
B700/8SF	SF	A-1	6-1/4	1-13/16	2-1/16	24.7
B740/8SF	SF	A-1	6-1/4	1-13/16	2-1/16	26.5
B860/8E	E	A-1	6-1/4	2-3/8	2-3/4	35.3

10 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
B540/10SK	SK	A-1	7-3/4	2-9/16	1-15/16	18.5
B560/10SK	SK	A-1	7-3/4	2-9/16	1-15/16	19.8
B580/10SK	SK	A-1	7-3/4	2-9/16	1-15/16	21.2
B600/10SK	SK	A-1	7-3/4	2-9/16	1-15/16	22.3
B620/10SF	SF	A-1	7-3/4	2-9/16	2-1/16	22.8
B640/10SF	SF	A-1	7-3/4	2-9/16	2-1/16	24.2
B660/10SF	SF	A-1	7-3/4	2-9/16	2-1/16	25.6
B680/10SF	SF	A-1	7-3/4	2-9/16	2-1/16	26.8
B700/10SF	SF	A-1	7-3/4	2-9/16	2-1/16	28.3
B740/10SF	SF	A-1	7-3/4	2-9/16	2-1/16	31.4
B860/10E	E	A-1	7-3/4	3-1/8	2-3/4	41.0

TYPE:

A (see diagram)

1 = Solid **2** = Web **3** = Spoke

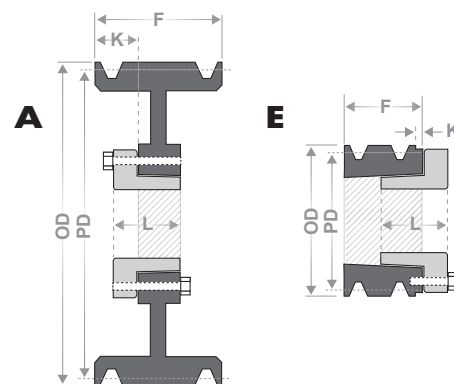
DIMENSIONS: See Diagram

ORDERING EXAMPLE:

10/B1540F 10 Grooves, B Belt Section, 15.4 in. Pitch Diameter, F Bushing Size Required

8 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
B940/8E	E	A-1	6-1/4	2-3/8	2-3/4	41.9
B1100/8E	E	A-2	6-1/4	2-3/8	2-3/4	44.9
B1240/8E	E	A-3	6-1/4	2-3/8	2-3/4	52.0
B1360/8E	E	A-3	6-1/4	2-3/8	2-3/4	55.0
B1540/8E	E	A-3	6-1/4	2-3/8	2-3/4	61.0
B1600/8E	E	A-3	6-1/4	2-3/8	2-3/4	64.0
B1840/8F	F	A-3	6-1/4	1-5/16	3-3/4	82.0
B2000/8F	F	A-3	6-1/4	1-5/16	3-3/4	93.0
B2500/8F	F	A-3	6-1/4	1-5/16	3-3/4	116.0
B3000/8F	F	A-3	6-1/4	1-5/16	3-3/4	157.0
B3800/8F	F	A-3	6-1/4	1-5/16	3-3/4	216.0

10 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
B940/10E	E	A-2	7-3/4	3-1/8	2-3/4	47.8
B1100/10E	E	A-2	7-3/4	3-1/8	2-3/4	58.0
B1240/10E	E	A-3	7-3/4	3-1/8	2-3/4	65.0
B1360/10F	F	A-3	7-3/4	2-1/16	3-3/4	80.0
B1540/10F	F	A-3	7-3/4	2-1/16	3-3/4	87.0
B1600/10F	F	A-3	7-3/4	2-1/16	3-3/4	89.0
B1840/10F	F	A-3	7-3/4	2-1/16	3-3/4	102.0
B2000/10F	F	A-3	7-3/4	2-1/16	3-3/4	112.0
B2500/10F	F	A-3	7-3/4	2-1/16	3-3/4	148.0
B3000/10F	F	A-3	7-3/4	2-1/16	3-3/4	188.0
B3800/10J	J	A-3	7-3/4	1-9/16	4-5/8	291.0





C CLASSICAL PROFILE QD SHEAVES

1 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
1/C600SK	SK	C-1	1 3/8	1/8	1 15/16	8.7
1/C700SF	SF	C-1	1 3/8	1/8	2 1/16	9.7
1/C750SF	SF	C-1	1 3/8	1/8	2 1/16	11.4
1/C800SF	SF	C-1	1 3/8	1/8	2 1/16	13.0
1/C850SF	SF	C-2	1 3/8	1/8	2 1/16	12.6
1/C900SF	SF	C-2	1 3/8	1/8	2 1/16	12.8
1/C950SF	SF	C-2	1 3/8	1/8	2 1/16	13.3
1/C1000SF	SF	C-2	1 3/8	1/8	2 1/16	14.2
1/C1050SF	SF	C-3	1 3/8	1/8	2 1/16	15.2

2 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
2/C600SF	SF	A-1	2 3/8	7/8	1 15/16	11.4
2/C700SF	SF	A-1	2 3/8	13/16	2 1/16	12.4
2/C750SF	SF	A-1	2 3/8	13/16	2 1/16	14.4
2/C800SF	SF	A-1	2 3/8	13/16	2 1/16	16.3
2/C850SF	SF	A-2	2 3/8	13/16	2 1/16	16.6
2/C900SF	SF	A-2	2 3/8	13/16	2 1/16	17.3
2/C950SF	SF	A-2	2 3/8	13/16	2 1/16	18.1
2/C1000SF	SF	A-2	2 3/8	13/16	2 1/16	19.4
2/C1050SF	SF	A-3	2 3/8	13/16	2 1/16	20.6
2/C1100SF	SF	A-3	2 3/8	13/16	2 1/16	22.0

1 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
1/C1100SF	SF	C-3	1 3/8	1/8	2 1/16	16.2
1/C1200SF	SF	C-3	1 3/8	1/8	2 1/16	18.6
1/C1300SF	SF	C-3	1 3/8	1/8	2 1/16	19.1
1/C1400SF	SF	C-3	1 3/8	1/8	2 1/16	20.3
1/C1500SF	SF	C-3	1 3/8	1/8	2 1/16	22.0
1/C1600SF	SF	C-3	1 3/8	1/8	2 1/16	23.5
1/C1800SF	SF	C-3	1 3/8	1/8	2 1/16	27.8
1/C2000SF	SF	C-3	1 3/8	1/8	2 1/16	31.8
1/C2400SF	SF	C-3	1 3/8	1/8	2 1/16	41.2

2 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
2/C1200SF	SF	D-3	2 3/8	9/16	2 1/16	24.2
2/C1300SF	SF	D-3	2 3/8	9/16	2 1/16	27.8
2/C1400SF	SF	D-3	2 3/8	9/16	2 1/16	30.1
2/C1500SF	SF	D-3	2 3/8	9/16	2 1/16	32.0
2/C1600SF	SF	D-3	2 3/8	9/16	2 1/16	34.9
2/C1800SF	SF	D-3	2 3/8	9/16	2 1/16	40.9
2/C2000SF	SF	D-3	2 3/8	9/16	2 1/16	42.1
2/C2400SF	SF	D-3	2 3/8	9/16	2 1/16	56.7
2/C2700F	F	F-3	2 3/8	1/8	3 3/4	79.4
2/C3000F	F	F-3	2 3/8	1/8	3 3/4	82.4

TYPE:

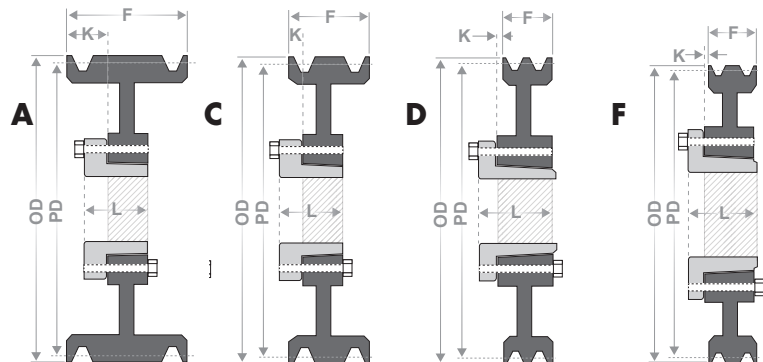
A, C, D, F (see diagram)

1 = Solid **2** = Web **3** = Spoke

DIMENSIONS: See Diagram

ORDERING EXAMPLE:

2/C1500SF 2 Grooves, C Belt Section, 15 in. Pitch Diameter, SF Bushing Size Required





C CLASSICAL PROFILE QD SHEAVES

3 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
3/C500SD	SD	A-1	3 3/8	1 1/4	1 13/16	8.4
3/C540SD	SD	A-1	3 3/8	1 5/16	1 13/16	10.4
3/C550SD	SD	A-1	3 3/8	1 5/16	1 13/16	10.9
3/C560SD	SD	A-1	3 3/8	1 5/16	1 13/16	11.2
3/C600SF	SF	A-1	3 3/8	7/8	1 15/16	10.1
3/C700SF	SF	A-1	3 3/8	1 5/16	2 1/16	15.9
3/C750SF	SF	A-1	3 3/8	1 5/16	2 1/16	18.0
3/C800E	E	B-1	3 3/8	1 3/4	2 3/4	20.9
3/C850E	E	B-1	3 3/8	1 3/4	2 3/4	24.5
3/C900E	E	B-1	3 3/8	1 3/4	2 3/4	27.1
3/C950E	E	B-1	3 3/8	1 3/4	2 3/4	29.1
3/C1000E	E	B-2	3 3/8	1 3/4	2 3/4	30.1
3/C1050E	E	B-2	3 3/8	1 3/4	2 3/4	30.8
3/C1100E	E	B-3	3 3/8	1 3/4	2 3/4	32.9

3 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
3/C1200E	E	B-3	3 3/8	1 3/4	2 3/4	38.4
3/C1300E	E	B-3	3 3/8	1 3/4	2 3/4	42.4
3/C1400E	E	B-3	3 3/8	1 3/4	2 3/4	41.7
3/C1500E	E	B-3	3 3/8	1 3/4	2 3/4	45.0
3/C1600E	E	B-3	3 3/8	1 3/4	2 3/4	49.8
3/C1800E	E	B-3	3 3/8	1 3/4	2 3/4	58.6
3/C2000E	E	A-3	3 3/8	1	2 3/4	62.6
3/C2400E	E	A-3	3 3/8	1	2 3/4	78.7
3/C2700F	F	C-3	3 3/8	7/8	3 3/4	103.0
3/C3000F	F	C-3	3 3/8	7/8	3 3/4	115.4
3/C3600F	F	C-3	3 3/8	7/8	3 3/4	161.7
3/C4400F	F	C-3	3 3/8	13/16	3 3/4	242.8
3/C5000F	F	C-3	3 3/8	13/16	3 3/4	275.0

4 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
4/C500SD	SD	A-1	4 3/8	1 1/4	1 13/16	10.2
4/C540SD	SD	A-1	4 3/8	1 5/16	1 13/16	11.8
4/C550SD	SD	A-1	4 3/8	1 5/16	1 13/16	13.5
4/C560SD	SD	A-1	4 3/8	1 5/16	1 13/16	13.9
4/C600SF	SF	A-1	4 3/8	7/8	1 15/16	12.0
4/C700SF	SF	A-1	4 3/8	1 9/16	2 1/16	18.0
4/C750SF	SF	A-1	4 3/8	1 9/16	2 1/16	20.5
4/C800E	E	A-1	4 3/8	2	2 3/4	24.0
4/C850E	E	A-1	4 3/8	2	2 3/4	27.3
4/C900E	E	A-1	4 3/8	2	2 3/4	30.7
4/C950E	E	A-1	4 3/8	2	2 3/4	34.9
4/C1000E	E	A-2	4 3/8	2	2 3/4	38.1
4/C1050E	E	A-2	4 3/8	2	2 3/4	35.8
4/C1100E	E	A-3	4 3/8	2	2 3/4	38.4

4 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
4/C1200E	E	A-3	4 3/8	2	2 3/4	43.6
4/C1300E	E	A-3	4 3/8	2	2 3/4	49.4
4/C1400E	E	A-3	4 3/8	2	2 3/4	50.7
4/C1500E	E	A-3	4 3/8	2	2 3/4	52.0
4/C1600E	E	A-3	4 3/8	2	2 3/4	60.2
4/C1800E	E	A-3	4 3/8	2	2 3/4	68.6
4/C2000E	E	A-3	4 3/8	1 1/2	2 3/4	76.9
4/C2400F	F	A-3	4 3/8	1 5/16	3 3/4	100.4
4/C2700F	F	A-3	4 3/8	1 5/16	3 3/4	116.8
4/C3000F	F	A-3	4 3/8	1 5/16	3 3/4	136.1
4/C3600F	F	A-3	4 3/8	1 5/16	3 3/4	194.2
4/C4400J	J	A-3	4 3/8	1 9/16	4 5/8	270.4
4/C5000J	J	A-3	4 3/8	1 9/16	4 5/8	337.4

TYPE:

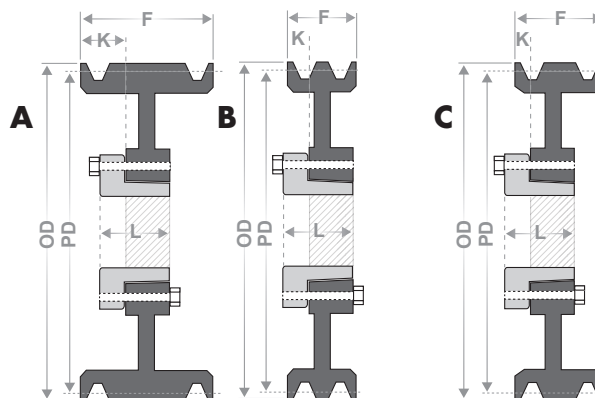
A, B, C (see diagram)

1 = Solid **2** = Web **3** = Spoke

DIMENSIONS: See Diagram

ORDERING EXAMPLE:

3/C2400E 3 Grooves, C Belt Section, 24 in. Pitch Diameter, E Bushing Size Required





C CLASSICAL PROFILE QD SHEAVES

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/C600SF	SF	A-1	5 3/8	7/8	1 15/16	12.5
5/C700SF	SF	A-1	5 3/8	1 15/16	2 1/16	20.8
5/C750SF	SF	A-1	5 3/8	1 15/16	2 1/16	23.6
5/C800E	E	A-1	5 3/8	2 3/8	2 3/4	27.3
5/C850E	E	A-1	5 3/8	2 3/8	2 3/4	30.8
5/C900E	E	A-1	5 3/8	2 3/8	2 3/4	34.5
5/C950E	E	A-1	5 3/8	2 3/8	2 3/4	39.1
5/C1000E	E	A-2	5 3/8	2 3/8	2 3/4	42.4
5/C1050E	E	A-2	5 3/8	2 3/8	2 3/4	40.4
5/C1100E	E	A-3	5 3/8	2 3/8	2 3/4	43.1
5/C1200E	E	A-3	5 3/8	2 3/8	2 3/4	48.8
5/C1300E	E	A-3	5 3/8	2 3/8	2 3/4	55.1

6 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
6/C600SF	SF	A-1	6 3/8	7/8	1 15/16	14.0
6/C700SF	SF	A-1	6 3/8	1 15/16	2 1/16	23.6
6/C750SF	SF	A-1	6 3/8	1 15/16	2 1/16	26.6
6/C800E	E	A-1	6 3/8	2 3/8	2 3/4	30.6
6/C850E	E	A-1	6 3/8	2 3/8	2 3/4	34.4
6/C900F	F	A-1	6 3/8	1 7/16	3 3/4	43.0
6/C950F	F	A-1	6 3/8	1 7/16	3 3/4	49.1
6/C1000F	F	A-1	6 3/8	1 7/16	3 3/4	54.0
6/C1050F	F	A-1	6 3/8	1 7/16	3 3/4	60.0
6/C1100F	F	A-2	6 3/8	1 7/16	3 3/4	66.2
6/C1200F	F	A-2	6 3/8	1 7/16	3 3/4	62.5
6/C1300F	F	A-3	6 3/8	1 7/16	3 3/4	70.0

TYPE:

A (see diagram)

1 = Solid **2** = Web **3** = Spoke

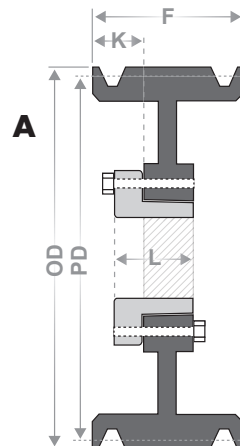
DIMENSIONS: See Diagram

ORDERING EXAMPLE:

6/C2700J 6 Grooves, C Belt Section, 27 in. Pitch Diameter, J Bushing Size Required

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/C1400E	E	A-3	5 3/8	2 3/8	2 3/4	57.2
5/C1500E	E	A-3	5 3/8	2 3/8	2 3/4	68.2
5/C1600E	E	A-3	5 3/8	2 3/8	2 3/4	71.2
5/C1800E	E	A-3	5 3/8	2 3/8	2 3/4	79.1
5/C2000F	F	A-3	5 3/8	1 5/16	3 3/4	96.5
5/C2400F	F	A-3	5 3/8	1 5/16	3 3/4	106.7
5/C2700F	F	A-3	5 3/8	1 5/16	3 3/4	129.2
5/C3000F	F	A-3	5 3/8	1 5/16	3 3/4	160.8
5/C3600J	J	A-3	5 3/8	1 9/16	4 5/8	220.3
5/C4400J	J	A-3	5 3/8	1 9/16	4 5/8	293.2
5/C5000J	J	A-3	5 3/8	1 9/16	4 5/8	275.0

6 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
6/C1400F	F	A-3	6 3/8	1 7/16	3 3/4	73.0
6/C1500F	F	A-3	6 3/8	1 7/16	3 3/4	75.0
6/C1600F	F	A-3	6 3/8	1 7/16	3 3/4	87.7
6/C1800F	F	A-3	6 3/8	1 7/16	3 3/4	98.3
6/C2000F	F	A-3	6 3/8	1 15/16	3 3/4	109.8
6/C2400F	F	A-3	6 3/8	1 15/16	3 3/4	122.1
6/C2700J	J	A-3	6 3/8	1 9/16	4 5/8	158.8
6/C3000J	J	A-3	6 3/8	1 9/16	4 5/8	192.8
6/C3600J	J	A-3	6 3/8	1 9/16	4 5/8	254.5
6/C4400J	J	A-3	6 3/8	1 9/16	4 5/8	315.0
6/C5000M	M	A-3	6 3/8	1 15/16	6 3/4	325.0





C CLASSICAL PROFILE QD SHEAVES

8 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
8/C700SF	SF	A-1	8 3/8	3 1/8	2 1/16	29.2
8/C800E	E	A-1	8 3/8	3 1/4	2 3/4	37.3
8/C850E	E	A-1	8 3/8	3 1/4	2 3/4	41.5
8/C900F	F	A-1	8 3/8	3 5/16	3 3/4	50.5
8/C950F	F	A-1	8 3/8	3 5/16	3 3/4	57.6
8/C1000F	F	A-1	8 3/8	3 5/16	3 3/4	62.6
8/C1050F	F	A-1	8 3/8	3 5/16	3 3/4	69.0
8/C1100F	F	A-1	8 3/8	3 5/16	3 3/4	75.6
8/C1200F	F	A-2	8 3/8	3 5/16	3 3/4	72.9
8/C1300F	F	A-2	8 3/8	3 5/16	3 3/4	81.3
8/C1400F	F	A-2	8 3/8	3 5/16	3 3/4	88.0

8 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
8/C1500F	F	A-2	8 3/8	3 5/16	3 3/4	105.0
8/C1600F	F	A-3	8 3/8	3 5/16	3 3/4	108.6
8/C1800F	F	A-3	8 3/8	3 5/16	3 3/4	123.3
8/C2000J	J	A-3	8 3/8	1 9/16	4 5/8	146.5
8/C2400J	J	A-3	8 3/8	1 9/16	4 5/8	173.4
8/C2700J	J	A-3	8 3/8	1 9/16	4 5/8	226.3
8/C3000J	J	A-3	8 3/8	1 9/16	4 5/8	240.0
8/C3600M	M	A-3	8 3/8	1 15/16	6 3/4	355.3
8/C4400M	M	C-3	8 3/8	1 15/16	6 3/4	452.0
8/C5000M	M	C-3	8 3/8	1 15/16	6 3/4	546.1

10 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
10/C800E	E	A-1	10 3/8	3 1/4	2 3/4	43.9
10/C850E	E	A-1	10 3/8	3 1/4	2 3/4	48.6
10/C900J	J	A-1	10 3/8	3 9/16	4 5/8	59.6
10/C950J	J	A-1	10 3/8	3 9/16	4 5/8	67.8
10/C1000J	J	A-1	10 3/8	3 9/16	4 5/8	74.1
10/C1050J	J	A-1	10 3/8	3 9/16	4 5/8	82.2
10/C1100J	J	A-1	10 3/8	3 9/16	4 5/8	90.6
10/C1200J	J	A-1	10 3/8	3 9/16	4 5/8	108.4
10/C1300J	J	A-2	10 3/8	3 9/16	4 5/8	136.0

10 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
10/C1400J	J	A-2	10 3/8	3 9/16	4 5/8	110.8
10/C1600J	J	A-3	10 3/8	3 9/16	4 5/8	141.3
10/C1800J	J	A-3	10 3/8	3 9/16	4 5/8	148.7
10/C2000J	J	A-3	10 3/8	3 9/16	4 5/8	169.7
10/C2400M	M	A-3	10 3/8	3 9/16	6 3/4	263.1
10/C3000M	M	A-3	10 3/8	1 15/16	6 3/4	332.1
10/C3600M	M	A-3	10 3/8	1 15/16	6 3/4	397.5
10/C4400M	M	A-3	10 3/8	1 15/16	6 3/4	531.8
10/C5000M	M	A-3	10 3/8	1 15/16	6 3/4	600.0

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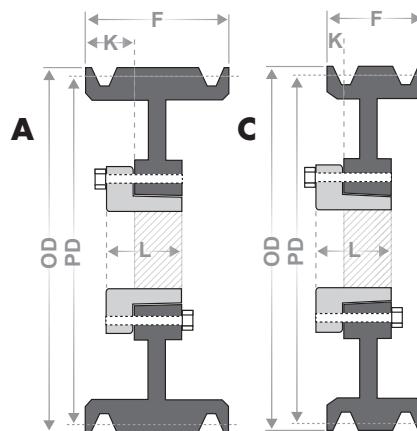
A, C (see diagram)

1 = Solid **2** = Web **3** = Spoke

DIMENSIONS: See Diagram

ORDERING EXAMPLE:

8/C4400M 8 Grooves, C Belt Section, 44 in. Pitch Diameter, M Bushing Size Required





QD SHEAVES

3V PROFILES

STANDARD V-BELT PROFILES

3V STANDARD PROFILE QD SHEAVES

1 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
1/3V220JA	JA	E-1	11/16	7/16	1	0.7
1/3V235JA	JA	E-1	11/16	7/16	1	0.7
1/3V250JA	JA	E-1	11/16	7/16	1	0.8
1/3V265JA	JA	C-1	11/16	1/8	1	0.6
1/3V280JA	JA	C-1	11/16	1/8	1	0.6
1/3V300JA	JA	C-1	11/16	1/8	1	0.8
1/3V315JA	JA	C-1	11/16	1/8	1	0.9
1/3V335JA	JA	C-1	11/16	1/8	1	1.1
1/3V365SH	SH	G-1	11/16	1/8	1-5/16	1.3
1/3V412SH	SH	G-1	11/16	1/8	1-5/16	1.8
1/3V450SH	SH	G-1	11/16	1/8	1-5/16	2.2

1 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
1/3V475SH	SH	G-1	11/16	1/8	1-5/16	2.1
1/3V500SH	SH	G-1	11/16	1/8	1-5/16	2.3
1/3V530SH	SH	G-2	11/16	1/8	1-5/16	3.0
1/3V560SH	SH	G-2	11/16	1/8	1-5/16	2.8
1/3V600SH	SH	G-2	11/16	1/8	1-5/16	3.7
1/3V650SH	SH	G-2	11/16	1/8	1-5/16	3.4
1/3V690SH	SH	G-3	11/16	1/8	1-5/16	4.1
1/3V800SDS	SDS	G-3	3/4	0	1-5/16	4.8
1/3V1060SDS	SDS	G-3	3/4	0	1-5/16	7.4
1/3V1400SK	SK	G-3	13/16	7/16	1-15/16	12.1
1/3V1900SK	SK	G-3	13/16	7/16	1-15/16	18.0

2 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
2/3V250JA	JA	E-1	1-3/32	7/16	1	1.0
2/3V265JA	JA	D-1	1-3/32	1/8	1	0.8
2/3V280JA	JA	D-1	1-3/32	1/8	1	1.0
2/3V300JA	JA	D-1	1-3/32	1/8	1	1.1
2/3V315JA	JA	D-1	1-3/32	1/8	1	1.2
2/3V335SH	SH	D-1	1-3/32	9/64	1-5/16	1.2
2/3V365SH	SH	D-1	1-3/32	9/64	1-5/16	1.7
2/3V412SH	SH	D-1	1-3/32	9/32	1-5/16	2.3
2/3V450SH	SH	D-1	1-3/32	9/32	1-5/16	2.8
2/3V475SH	SH	D-1	1-3/32	9/32	1-5/16	2.6
2/3V500SH	SH	D-1	1-3/32	9/32	1-5/16	2.9
2/3V530SH	SH	D-1	1-3/32	9/32	1-5/16	3.1

2 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
2/3V560SH	SH	D-2	1-3/32	9/32	1-5/16	3.4
2/3V600SH	SH	D-2	1-3/32	9/32	1-5/16	3.8
2/3V650SDS	SDS	D-2	1-3/32	5/16	1-5/16	4.5
2/3V690SDS	SDS	D-2	1-3/32	5/16	1-5/16	4.7
2/3V800SDS	SDS	D-3	1-3/32	5/16	1-5/16	4.8
2/3V1060SK	SK	F-3	1-3/32	5/32	1-15/16	9.6
2/3V1400SK	SK	F-3	1-3/32	5/32	1-15/16	12.6
2/3V1900SK	SK	F-3	1-3/32	5/32	1-15/16	20.6
2/3V220JA	JA	E-1	1-3/32	7/16	1	0.9
2/3V235JA	JA	E-1	1-3/32	7/16	1	0.9
2/3V2500SF	SF	E-3	1-3/32	1/4	2-1/16	31.5

3 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
3/3V250JA	JA	E-1	1-1/2	7/16	1	1.2
3/3V265JA	JA	D-1	1-1/2	1/8	1	1.1
3/3V280JA	JA	D-1	1-1/2	1/8	1	1.3
3/3V300SH	SH	E-1	1-1/2	5/16	1-5/16	1.7
3/3V315SH	SH	E-1	1-1/2	5/16	1-5/16	1.8
3/3V3350SF	SF	C-3	1-1/2	1/4	2-1/16	1.8
3/3V335SH	SH	D-1	1-1/2	1/8	1-5/16	1.6

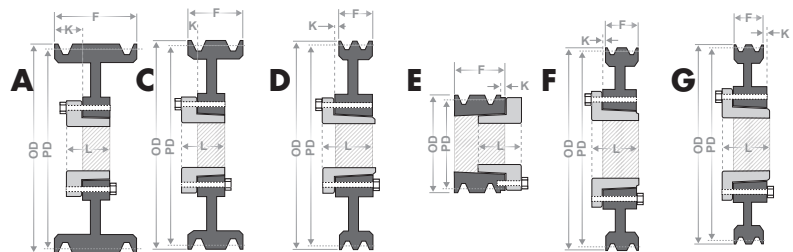
3 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
3/3V365SH	SH	D-1	1-1/2	1/8	1-5/16	2.0
3/3V412SH	SH	A-1	1-1/2	11/16	1-5/16	2.7
3/3V450SDS	SDS	A-1	1-1/2	11/16	1-5/16	3.1
3/3V475SDS	SDS	A-1	1-1/2	11/16	1-5/16	3.6
3/3V500SDS	SDS	A-1	1-1/2	11/16	1-5/16	4.0
3/3V530SDS	SDS	A-1	1-1/2	11/16	1-5/16	3.9
3/3V560SDS	SDS	A-1	1-1/2	11/16	1-5/16	4.4

TYPE:

A, C, D, E, F, G (see diagram)
 1 = Solid 2 = Web 3 = Spoke
DIMENSIONS: See Diagram

ORDERING EXAMPLE:

2/3V560SH 2 Grooves, 3V Belt Section, 56 in. Pitch Diameter, SH Bushing Size Required




3V STANDARD PROFILE QD SHEAVES

4 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
4/3V265JA	JA	D-1	1-29/32	0	1	1.4
4/3V280JA	JA	D-1	1-29/32	0	1	1.7
4/3V300SH	SH	E-1	1-29/32	0	1-5/16	2.0
4/3V315SH	SH	E-1	1-29/32	0	1-5/16	2.0
4/3V3350E	E	C-3	1-29/32	9/32	2-3	78.0
4/3V335SH	SH	D-1	1-29/32	1/8	1-5/16	1.9
4/3V365SH	SH	D-1	1-29/32	1/8	1-5/16	2.3
4/3V412SH	SH	A-1	1-29/32	13/16	1-5/16	3.1
4/3V450SDS	SDS	A-1	1-29/32	13/16	1-5/16	3.5
4/3V475SDS	SDS	A-1	1-29/32	13/16	1-5/16	3.7
4/3V500SDS	SDS	A-1	1-29/32	13/16	1-5/16	4.3

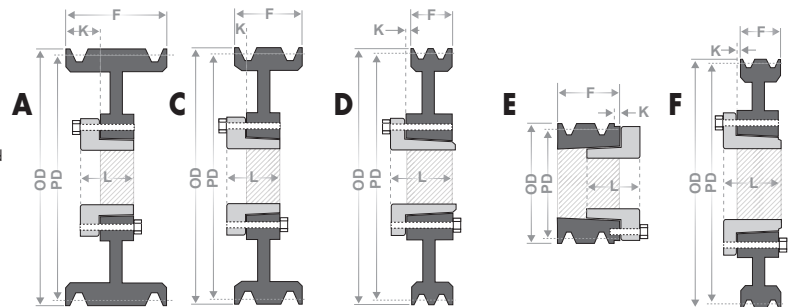
4 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
4/3V530SDS	SDS	A-1	1-29/32	13/16	1-5/16	5.0
4/3V560SDS	SDS	A-1	1-29/32	13/16	1-5/16	5.5
4/3V600SK	SK	D-1	1-29/32	5/8	1-15/16	7.0
4/3V650SK	SK	D-2	1-29/32	5/8	1-15/16	7.3
4/3V690SK	SK	D-2	1-29/32	5/8	1-15/16	8.2
4/3V800SK	SK	D-3	1-29/32	5/8	1-15/16	9.4
4/3V1060SK	SK	D-3	1-29/32	5/8	1-15/16	13.4
4/3V1400SK	SK	D-3	1-29/32	5/8	1-15/16	18.3
4/3V1900SF	SF	C-3	1-29/32	21/32	2-1/16	29.7
4/3V2500SF	SF	C-3	1-29/32	21/32	2-1/16	44.0

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/3V475SDS	SDS	A-1	2-15/16	13/16	1-5/16	4.3
5/3V500SDS	SDS	A-1	2-15/16	13/16	1-5/16	4.8
5/3V530SK	SK	A-1	2-15/16	15/16	1-15/16	5.9
5/3V560SK	SK	A-1	2-15/16	15/16	1-15/16	6.8
5/3V600SK	SK	A-1	2-15/16	15/16	1-15/16	8.0
5/3V650SK	SK	A-1	2-15/16	15/16	1-15/16	8.1
5/3V690SK	SK	A-2	2-15/16	15/16	1-15/16	9.2

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/3V800SK	SK	A-2	2-15/16	15/16	1-15/16	10.8
5/3V1060SK	SK	A-3	2-15/16	15/16	1-15/16	15.3
5/3V1400SF	SF	A-3	2-15/16	7/8	2-1/16	23.4
5/3V1900SF	SF	A-3	2-15/16	7/8	2-1/16	37.6
5/3V2500E	E	C-3	2-15/16	11/16	2-3/4	53.0
5/3V3350E	E	C-3	2-15/16	11/16	2-3/4	87.0

6 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
6/3V475SK	SK	D-1	2-23/32	0	1-15/16	5.0
6/3V500SK	SK	D-1	2-23/32	0	1-15/16	5.7
6/3V530SK	SK	A-1	2-23/32	1-5/16	1-15/16	6.7
6/3V560SK	SK	A-1	2-23/32	1-5/16	1-15/16	7.5
6/3V600SK	SK	A-1	2-23/32	1-5/16	1-15/16	8.8
6/3V650SK	SK	A-1	2-23/32	1-5/16	1-15/16	9.3
6/3V690SK	SK	A-2	2-23/32	1-5/16	1-15/16	10.0

6 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
6/3V800SK	SK	A-2	2-23/32	1-5/16	1-15/16	11.7
6/3V1060SF	SF	A-2	2-23/32	7/8	2-1/16	19.1
6/3V1400SF	SF	A-3	2-23/32	7/8	2-1/16	24.2
6/3V1900E	E	B-3	2-23/32	1-3/32	2-3/4	39.5
6/3V2500E	E	B-3	2-23/32	1-3/32	2-3/4	65.7
6/3V3350E	E	B-3	2-23/32	1-3/32	2-3/4	80.0

TYPE:**A, C, D, E, F** (see diagram)**1** = Solid **2** = Web **3** = Spoke**DIMENSIONS:** See Diagram**ORDERING EXAMPLE:****5/3V1060SK** 5 Grooves, 3V Belt Section, 106 in. Pitch Diameter, SK Bushing Size Required



QD SHEAVES

3V PROFILES

STANDARD V-BELT PROFILES

3V STANDARD PROFILE QD SHEAVES

8 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
8/3V475SK	SK	D-1	3-17/32	1	1-15/16	5.8
8/3V500SK	SK	D-1	3-17/32	1	1-15/16	6.8
8/3V530SK	SK	A-1	3-17/32	1-5/16	1-15/16	7.6
8/3V560SK	SK	A-1	3-17/32	1-5/16	1-15/16	8.7
8/3V600SK	SK	A-1	3-17/32	1-5/16	1-15/16	10.3
8/3V650SK	SK	A-1	3-17/32	1-5/16	1-15/16	10.7
8/3V690SK	SK	A-2	3-17/32	1-5/16	1-15/16	11.8

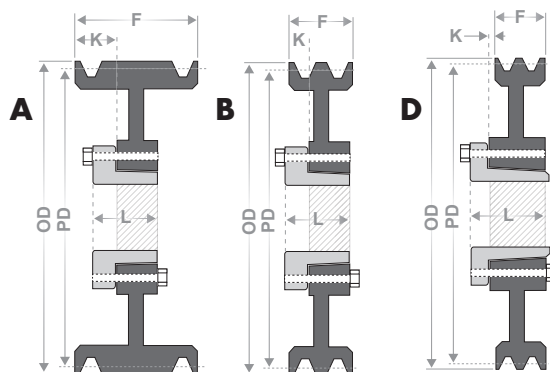
10 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
3V475/10SK	SK	D-1	4-11/32	1/8	1-15/16	6.9
3V500/10SK	SK	D-1	4-11/32	1/8	1-15/16	8.1
3V530/10SK	SK	A-1	4-11/32	1-7/16	1-15/16	8.8
3V560/10SK	SK	A-1	4-11/32	1-7/16	1-15/16	10.1
3V600/10SK	SK	A-1	4-11/32	1-7/16	1-15/16	13.8
3V650/10SK	SK	A-1	4-11/32	1-7/16	1-15/16	13.7

8 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
8/3V800SF	SF	A-2	3-17/32	1-1	2-1/16	15.5
8/3V1060SF	SF	A-3	3-17/32	1-1	2-1/16	21.9
8/3V1400E	E	A-3	3-17/32	1-1/4	2-3/4	33.4
8/3V1900E	E	A-3	3-17/32	1-1/4	2-3/4	47.2
8/3V2500E	E	A-3	3-17/32	1-1/4	2-3/4	67.8
8/3V3350F	F	B-3	3-17/32	1-1/32	3-3/4	112.0

10 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
3V690/10SK	SK	A-2	4-11/32	1-7/16	1-15/16	14.1
3V800/10SF	SF	A-2	4-11/32	1-1/2	2-1/16	18.1
3V1060/10E	E	A-3	4-11/32	1-1/4	2-3/4	29.2
3V1400/10E	E	A-3	4-11/32	1-1/4	2-3/4	37.0
3V1900/10E	E	A-3	4-11/32	1-1/4	2-3/4	54.0
3V2500/10F	F	A-3	4-11/32	1-5/16	3-3/4	90.0

TYPE:
A, B, D (see diagram)
1 = Solid **2** = Web **3** = Spoke
DIMENSIONS: See Diagram

ORDERING EXAMPLE:
8/3V1900E 8 Grooves, 3V Belt Section, 190 in. Pitch Diameter, E Bushing Size Required




5V STANDARD PROFILE QD SHEAVES

2 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
2/5V440SH	SH	A-1	1-11/16	11/16	1-5/16	3.3
2/5V465SDS	SDS	E-1	1-11/16	3/16	1-5/16	3.7
2/5V490SDS	SDS	A-1	1-11/16	11/16	1-5/16	3.9
2/5V520SDS	SDS	A-1	1-11/16	11/16	1-5/16	4.6
2/5V550SDS	SDS	A-1	1-11/16	11/16	1-5/16	5.1
2/5V590SDS	SDS	A-1	1-11/16	11/16	1-5/16	5.6
2/5V630SK	SK	C-1	1-11/16	7/16	1-15/16	7.4
2/5V670SK	SK	C-1	1-11/16	7/16	1-15/16	7.5
2/5V710SK	SK	C-1	1-11/16	7/16	1-15/16	7.9
2/5V750SK	SK	C-1	1-11/16	7/16	1-15/16	8.7
2/5V800SK	SK	C-2	1-11/16	7/16	1-15/16	10.0
2/5V850SK	SK	C-2	1-11/16	7/16	1-15/16	10.8
2/5V900SK	SK	C-2	1-11/16	7/16	1-15/16	11.4
2/5V925SK	SK	C-2	1-11/16	7/16	1-15/16	12.0

2 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
2/5V975SK	SK	C-3	1-11/16	7/16	1-15/16	12.6
2/5V1030SK	SK	C-3	1-11/16	7/16	1-15/16	14.5
2/5V1090SK	SK	C-3	1-11/16	7/16	1-15/16	15.5
2/5V1130SK	SK	C-3	1-11/16	7/16	1-15/16	14.3
2/5V1180SK	SK	C-3	1-11/16	7/16	1-15/16	17.1
2/5V1250SF	SF	C-3	1-11/16	7/16	1-15/16	18.8
2/5V1320SF	SF	C-3	1-11/16	7/16	2-1/16	19.8
2/5V1400SF	SF	C-3	1-11/16	7/16	2-1/16	22.3
2/5V1500SF	SF	C-3	1-11/16	7/16	2-1/16	23.9
2/5V1600SF	SF	C-3	1-11/16	7/16	2-1/16	26.0
2/5V1870SF	SF	C-3	1-11/16	7/16	2-1/16	32.6
2/5V2120SF	SF	C-3	1-11/16	7/16	2-1/16	38.0
2/5V2360E	E	C-3	1-11/16	1/16	2-3/4	46.0
2/5V2800E	E	C-3	1-11/16	1/16	2-3/4	71.0

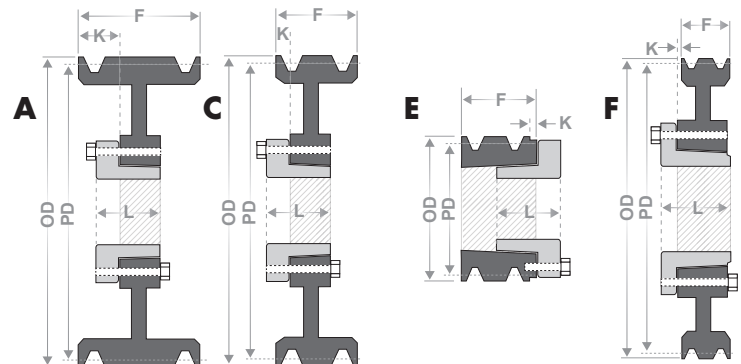
3 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
3/5V440SDS	SDS	E-1	2-3/8	0	1-5/16	4.2
3/5V465SDS	SDS	E-1	2-3/8	0	1-5/16	4.7
3/5V490SDS	SDS	A-1	2-3/8	1-1/16	1-5/16	4.8
3/5V520SDS	SDS	A-1	2-3/8	1-1/16	1-5/16	5.9
3/5V550SDS	SDS	A-1	2-3/8	1-1/16	1-5/16	6.6
3/5V590SDS	SDS	A-1	2-3/8	1-1/16	1-5/16	7.5
3/5V630SK	SK	A-1	2-3/8	1-1/16	1-15/16	9.3
3/5V670SK	SK	A-1	2-3/8	1-1/8	1-15/16	10.8
3/5V710SF	SF	A-1	2-3/8	1-1/8	2-1/16	11.4
3/5V750SF	SF	A-1	2-3/8	1-1/8	2-1/16	12.5
3/5V800SF	SF	A-1	2-3/8	1-1/8	2-1/16	12.7
3/5V850SF	SF	A-2	2-3/8	1-1/8	2-1/16	14.5
3/5V900SF	SF	A-2	2-3/8	1-1/8	2-1/16	15.6
3/5V925SF	SF	A-2	2-3/8	1-1/8	2-1/16	21.7
3/5V975SF	SF	A-2	2-3/8	1-1/8	2-1/16	17.0
3/5V1030SF	SF	A-2	2-3/8	1-1/8	2-1/16	18.2

3 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
3/5V1090SF	SF	A-2	2-3/8	1-1/8	2-1/16	19.4
3/5V1130SF	SF	A-3	2-3/8	1-1/8	2-1/16	20.0
3/5V1180SF	SF	A-3	2-3/8	1-1/8	2-1/16	21.2
3/5V1250E	E	C-3	2-3/8	3/4	2-3/4	28.3
3/5V1320E	E	C-3	2-3/8	3/4	2-3/4	30.0
3/5V1400E	E	C-3	2-3/8	3/4	2-3/4	31.1
3/5V1500E	E	C-3	2-3/8	3/4	2-3/4	32.5
3/5V1600E	E	C-3	2-3/8	3/4	2-3/4	35.6
3/5V1870E	E	C-3	2-3/8	3/4	2-3/4	42.8
3/5V2120E	E	C-3	2-3/8	3/4	2-3/4	49.4
3/5V2360E	E	C-3	2-3/8	3/4	2-3/4	56.4
3/5V2800E	E	C-3	2-3/8	3/4	2-3/4	70.0
3/5V3150F	F	F-3	2-3/8	1/8	3-3/4	95.0
3/5V3750F	F	F-3	2-3/8	1/8	3-3/4	151.5
3/5V5000F	F	F-3	2-3/8	1/8	3-3/4	185.0

TYPE:
A, C, E, F (see diagram)

1 = Solid **2** = VWeb **3** = Spoke

DIMENSIONS: See Diagram

ORDERING EXAMPLE:
3/5V490SDS 3 Grooves, 5V Belt Section, 49 in. Pitch Diameter, SDS Bushing Size Required




QD SHEAVES

5V PROFILES

STANDARD V-BELT PROFILES

5V STANDARD PROFILE QD SHEAVES

4 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
4/5V440SD	SD	E-1	3-1/16	0	1-13/16	5.4
4/5V465SD	SD	E-1	3-1/16	0	1-13/16	6.3
4/5V490SD	SD	A-1	3-1/16	1-5/16	1-13/16	6.8
4/5V5000J	J	B-3	3-1/16	1/8	4-5/8	7.3
4/5V520SD	SD	A-1	3-1/16	1-5/16	1-13/16	7.7
4/5V550SD	SD	A-1	3-1/16	1-5/16	1-13/16	8.9
4/5V590SD	SD	A-1	3-1/16	1-5/16	1-13/16	10.2
4/5V630SK	SK	A-1	3-1/16	1-5/16	1-15/16	10.8
4/5V670SK	SK	A-1	3-1/16	1-5/16	1-15/16	12.4
4/5V710SF	SF	A-1	3-1/16	1-1/16	2-1/16	13.4
4/5V750SF	SF	A-1	3-1/16	1-1/16	2-1/16	15.1
4/5V800E	E	B-1	3-1/16	1-7/16	2-3	18.0
4/5V850E	E	B-1	3-1/16	1-7/16	2-3	20.1
4/5V900E	E	B-1	3-1/16	1-7/16	2-3	22.3
4/5V925E	E	B-1	3-1/16	1-7/16	2-3	23.9
4/5V975E	E	B-2	3-1/16	1-7/16	2-3	23.3
4/5V1030E	E	B-2	3-1/16	1-7/16	2-3	25.5
4/5V1090E	E	B-2	3-1/16	1-7/16	2-3	28.0
4/5V1130E	E	B-2	3-1/16	1-7/16	2-3	28.5

4 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
4/5V1180E	E	B-2	3-1/16	1-7/16	2-3	29.9
4/5V1250E	E	B-3	3-1/16	1-7/16	2-3	31.2
4/5V1320E	E	B-3	3-1/16	1-7/16	2-3	33.7
4/5V1400E	E	B-3	3-1/16	1-7/16	2-3	34.4
4/5V1500E	E	B-3	3-1/16	1-7/16	2-3	37.0
4/5V1600E	E	B-3	3-1/16	1-7/16	2-3	39.6
4/5V1870E	E	A-3	3-1/16	1-1	2-3	51.8
4/5V2120E	E	A-3	3-1/16	1-1	2-3	58.3
4/5V2360F	F	C-3	3-1/16	7/8	3-3	95.1
4/5V2800F	F	C-3	3-1/16	7/8	3-3	92.0
4/5V3150F	F	C-3	3-1/16	7/8	3-3	108.0
4/5V3750F	F	C-3	3-1/16	7/8	3-3	138.0
4/5V1400SF	SF	C-3	1-11/16	7/16	2-1/16	22.3
4/5V1500SF	SF	C-3	1-11/16	7/16	2-1/16	23.9
4/5V1600SF	SF	C-3	1-11/16	7/16	2-1/16	26.0
4/5V1870SF	SF	C-3	1-11/16	7/16	2-1/16	32.6
4/5V2120SF	SF	C-3	1-11/16	7/16	2-1/16	38.0
4/5V2360E	E	C-3	1-11/16	1/16	2-3	46.0
4/5V2800E	E	C-3	1-11/16	1/16	2-3	71.0

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/5V440SD	SD	E-1	3-3/4	0	1-13/16	6.4
5/5V465SD	SD	E-1	3-3/4	0	1-13/16	7.2
5/5V490SD	SD	A-1	3-3/4	1-5/16	1-13/16	7.8
5/5V5000J	J	C-3	3-3/4	9/16	4-5/8	8.5
5/5V520SD	SD	A-1	3-3/4	1-5/16	1-13/16	9.0
5/5V550SD	SD	A-1	3-3/4	1-5/16	1-13/16	10.2
5/5V590SK	SK	A-1	3-3/4	1-5/16	1-15/16	10.8
5/5V630SK	SK	A-1	3-3/4	1-5/16	1-15/16	12.3
5/5V670SF	SF	A-1	3-3/4	1-3/8	2-1/16	13.4
5/5V710SF	SF	A-1	3-3/4	1-3/8	2-1/16	15.2
5/5V750SF	SF	A-1	3-3/4	1-3/8	2-1/16	16.9
5/5V800E	E	A-1	3-3/4	1-3/4	2-3/4	19.7
5/5V850E	E	A-1	3-3/4	1-3/4	2-3/4	23.1
5/5V900E	E	A-1	3-3/4	1-3/4	2-3/4	26.4

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/5V925E	E	A-1	3-3/4	1-3/4	2-3/4	28.3
5/5V975E	E	A-2	3-3/4	1-3/4	2-3/4	26.2
5/5V1030E	E	A-2	3-3/4	1-3/4	2-3/4	28.5
5/5V1090E	E	A-2	3-3/4	1-3/4	2-3/4	30.7
5/5V1130E	E	A-2	3-3/4	1-3/4	2-3/4	32.3
5/5V1180E	E	A-2	3-3/4	1-3/4	2-3/4	33.5
5/5V1250E	E	A-3	3-3/4	1-3/4	2-3/4	36.3
5/5V1320E	E	A-3	3-3/4	1-3/4	2-3/4	38.4
5/5V1400E	E	A-3	3-3/4	1-3/4	2-3/4	40.0
5/5V1500E	E	A-3	3-3/4	1-3/4	2-3/4	42.7
5/5V1600E	E	A-3	3-3/4	1-3/4	2-3/4	58.0
5/5V1870F	F	B-3	3-3/4	1-1/4	3-3/4	67.0
5/5V2120F	F	B-3	3-3/4	1-1/4	3-3/4	88.0

5/5V CONTINUED >>

TYPE:

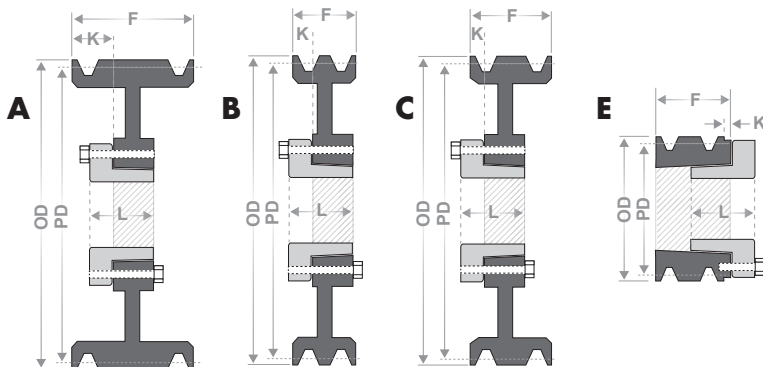
A, B, C, E (see diagram)

1 = Solid 2 = Web 3 = Spoke

DIMENSIONS: See Diagram

ORDERING EXAMPLE:

5/5V1030E 5 Grooves, 5V Belt Section, 103 in. Pitch Diameter, E Bushing Size Required




5V STANDARD PROFILE QD SHEAVES

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/5V2360F	F	B-3	3-3/4	1-1/4	3-3/4	114.9
5/5V2800F	F	B-3	3-3/4	1-1/4	3-3/4	126.0
5/5V3150J	J	C-3	3-3/4	9/16	4-5/8	132.0
5/5V3750J	J	C-3	3-3/4	9/16	4-5/8	174.0
5/5V1400SF	SF	C-3	1-11/16	7/16	2-1/16	22.3
5/5V1500SF	SF	C-3	1-11/16	7/16	2-1/16	23.9

6 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
6/5V440SD	SD	E-1	4-7/16	0	1-13/16	7.7
6/5V465SD	SD	E-1	4-7/16	0	1-13/16	8.1
6/5V490SD	SD	A-1	4-7/16	1-5/16	1-13/16	8.1
6/5V5000M	M	C-3	4-7/16	3/4	6-3/4	330.0
6/5V520SD	SD	A-1	4-7/16	1-5/16	1-13/16	10.5
6/5V550SD	SD	A-1	4-7/16	1-5/16	1-13/16	12.0
6/5V590SK	SK	A-1	4-7/16	1-5/16	1-15/16	12.6
6/5V630SK	SK	A-1	4-7/16	1-5/16	1-15/16	14.5
6/5V670SF	SF	A-1	4-7/16	1-5/8	2-1/16	15.4
6/5V710SF	SF	A-1	4-7/16	1-5/8	2-1/16	17.4
6/5V750SF	SF	A-1	4-7/16	1-5/8	2-1/16	19.4
6/5V800E	E	A-1	4-7/16	2	2-3/4	22.7
6/5V850E	E	A-1	4-7/16	2	2-3/4	26.0
6/5V900E	E	A-1	4-7/16	2	2-3/4	29.4
6/5V925E	E	A-1	4-7/16	2	2-3/4	30.8
6/5V975E	E	A-2	4-7/16	2	2-3/4	35.0

8 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
8/5V710SF	SF	A-1	5-13/16	2-1	2-1/16	20.7
8/5V750SF	SF	A-1	5-13/16	2-1	2-1/16	23.1
8/5V800E	E	A-1	5-13/16	2-1/2	2-3/4	26.8
8/5V850E	E	A-1	5-13/16	2-1/2	2-3/4	29.5
8/5V900E	E	A-1	5-13/16	2-1/2	2-3/4	35.0
8/5V925F	F	A-1	5-13/16	2-9/16	3-3/4	40.5
8/5V975F	F	A-1	5-13/16	2-9/16	3-3/4	46.0
8/5V1030F	F	A-1	5-13/16	2-9/16	3-3/4	47.3

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/5V1600SF	SF	C-3	1-11/16	7/16	2-1/16	26.0
5/5V1870SF	SF	C-3	1-11/16	7/16	2-1/16	32.6
5/5V2120SF	SF	C-3	1-11/16	7/16	2-1/16	38.0
5/5V2360E	E	C-3	1-11/16	1/16	2-3/4	46.0
5/5V2800E	E	C-3	1-11/16	1/16	2-3/4	71.0

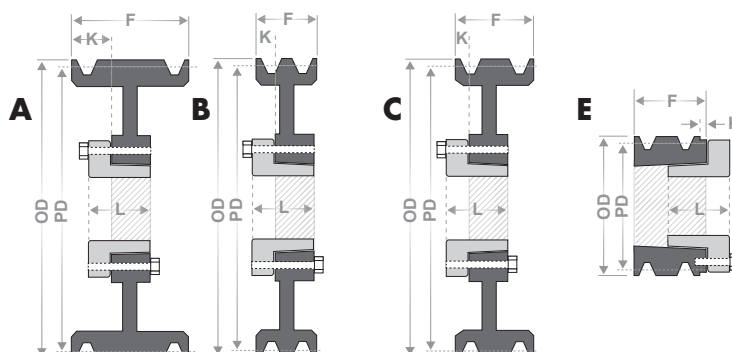
6 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
6/5V1030E	E	A-2	4-7/16	2	2-3/4	33.0
6/5V1090E	E	A-2	4-7/16	2	2-3/4	35.6
6/5V1130E	E	A-2	4-7/16	2	2-3/4	36.7
6/5V1180E	E	A-2	4-7/16	2	2-3/4	41.4
6/5V1250F	F	B-3	4-7/16	15/16	3-3/4	45.2
6/5V1320F	F	B-3	4-7/16	15/16	3-3/4	50.0
6/5V1400F	F	B-3	4-7/16	15/16	3-3/4	52.6
6/5V1500F	F	B-3	4-7/16	15/16	3-3/4	55.2
6/5V1600F	F	B-3	4-7/16	15/16	3-3/4	58.0
6/5V1870F	F	A-3	4-7/16	1-5/16	3-3/4	70.0
6/5V2120F	F	A-3	4-7/16	15/16	3-3/4	116.0
6/5V2360J	J	B-3	4-7/16	1-1/4	4-5/8	117.5
6/5V2800J	J	B-3	4-7/16	1-1/4	4-5/8	125.0
6/5V3150J	J	B-3	4-7/16	1-1/4	4-5/8	200.0
6/5V3750J	J	B-3	4-7/16	1-1/4	4-5/8	235.0

8 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
8/5V1090F	F	A-2	5-13/16	2-9/16	3-3/4	48.5
8/5V1130F	F	A-2	5-13/16	2-9/16	3-3/4	50.0
8/5V1180F	F	A-2	5-13/16	2-9/16	3-3/4	53.0
8/5V1250F	F	A-2	5-13/16	2-9/16	3-3/4	56.3
8/5V1320F	F	A-3	5-13/16	2-9/16	3-3/4	59.0
8/5V1400F	F	A-3	5-13/16	2-9/16	3-3/4	63.5
8/5V1500F	F	A-3	5-13/16	2-9/16	3-3/4	68.0

8/5V CONTINUED >>
TYPE:
A, B, C, E (see diagram)

1 = Solid **2** = Web **3** = Spoke

DIMENSIONS: See Diagram

ORDERING EXAMPLE:
8/5V1090F 8 Grooves, 5V Belt Section, 109 in. Pitch Diameter, E Bushing Size Required




QD SHEAVES

5V PROFILES

STANDARD V-BELT PROFILES

5V STANDARD PROFILE QD SHEAVES

8 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
8/5V1600F	F	A-3	5-13/16	2-9/16	3-3/4	74.0
8/5V1870J	J	A-3	5-13/16	1-9/16	4-5/8	94.0
8/5V2120J	J	A-3	5-13/16	1-9/16	4-5/8	106.0
8/5V2360J	J	A-3	5-13/16	1-9/16	4-5/8	120.0

10 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
10/5V800E	E	A-1	7 3/16	3 1/4	2 3/4	30.9
10/5V850E	E	A-1	7 3/16	3 1/4	2 3/4	34.9
10/5V900F	F	A-1	7 3/16	3 5/16	3 3/4	43.7
10/5V925F	F	A-1	7 3/16	3 5/16	3 3/4	45.6
10/5V975F	F	A-1	7 3/16	3 5/16	3 3/4	51.0
10/5V1030F	F	A-1	7 3/16	3 5/16	3 3/4	59.0
10/5V1090F	F	A-2	7 3/16	3 5/16	3 3/4	65.5
10/5V1130F	F	A-2	7 3/16	3 5/16	3 3/4	60.8
10/5V1180F	F	A-2	7 3/16	3 5/16	3 3/4	63.0
10/5V1250J	J	A-2	7 3/16	3 9/16	4 5/8	71.3

8 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
8/5V2800J	J	A-3	5-13/16	1-9/16	4-5/8	145.0
8/5V3150M	M	B-3	5-13/16	5	6-3/4	196.2
8/5V3750M	M	B-3	5-13/16	5	6-3/4	248.0
8/5V5000M	M	B-3	5-13/16	5	6-3/4	367.0

10 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
10/5V1320J	J	A-2	7 3/16	3 9/16	4 5/8	79.5
10/5V1400J	J	A-2	7 3/16	3 9/16	4 5/8	88.0
10/5V1500J	J	A-2	7 3/16	3 9/16	4 5/8	94.5
10/5V1600J	J	A-3	7 3/16	3 9/16	4 5/8	101.2
10/5V1870J	J	A-3	7 3/16	1 9/16	4 5/8	109.6
10/5V2120J	J	A-3	7 3/16	1 9/16	4 5/8	122.0
10/5V2360M	M	B-3	7 3/16	1 15/16	6 3/4	174.0
10/5V2800M	M	B-3	7 3/16	1 15/16	6 3/4	214.0
10/5V3150M	M	B-3	7 3/16	1 15/16	6 3/4	238.0
10/5V3750M	M	B-3	7 3/16	1 15/16	6 3/4	283.0

8V STANDARD PROFILE QD SHEAVES

4 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
4/8V1250F	F	A-1	4 7/8	1 3/16	3 3/4	60.0
4/8V1320F	F	A-2	4 7/8	1 3/16	3 3/4	64.0
4/8V1400F	F	A-2	4 7/8	1 3/16	3 3/4	68.3
4/8V1500F	F	A-2	4 7/8	1 3/16	3 3/4	72.6
4/8V1600F	F	A-2	4 7/8	1 3/16	3 3/4	77.0
4/8V1700F	F	A-3	4 7/8	1 3/16	3 3/4	83.5
4/8V1800F	F	A-3	4 7/8	1 3/16	3 3/4	90.0
4/8V1900F	F	A-3	4 7/8	1 3/16	3 3/4	112.0

4 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
4/8V2000J	J	A-3	4 7/8	1 7/16	4 5/8	114.0
4/8V2120J	J	A-3	4 7/8	1 7/16	4 5/8	140.0
4/8V2240J	J	A-3	4 7/8	1 7/16	4 5/8	150.0
4/8V2480M	M	F-3	4 7/8	5/16	6 3/4	211.0
4/8V3000M	M	F-3	4 7/8	5/16	6 3/4	264.0
4/8V3550M	M	F-3	4 7/8	5/16	6 3/4	367.0
4/8V4000M	M	F-3	4 7/8	5/16	6 3/4	300.0

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/8V1250F	F	A-1	6	2 5/16	3 3/4	82.8
5/8V1320F	F	A-2	6	2 5/16	3 3/4	96.0
5/8V1400F	F	A-2	6	2 5/16	3 3/4	81.0
5/8V1500F	F	A-2	6	2 5/16	3 3/4	84.5

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/8V1600F	F	A-2	6	2 5/16	3 3/4	95.5
5/8V1700J	J	A-3	6	2	4 5/8	104.5
5/8V1800J	J	A-3	6	2	4 5/8	115.2

5/8V CONTINUED >>

TYPE:

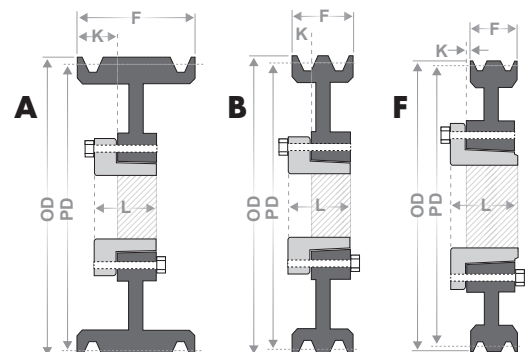
A, B, F (see diagram)

1 = Solid 2 = Web 3 = Spoke

DIMENSIONS: See Diagram

ORDERING EXAMPLES:

10/5V975F 10 Grooves, 5V Belt Section, 97.5 in. Pitch Diameter, F Bushing Size Required




8V STANDARD PROFILE QD SHEAVES

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/8V1900J	J	A-3	6	2	4 5/8	122.0
5/8V2000J	J	A-3	6	2	4 5/8	133.0
5/8V2120J	J	A-3	6	2	4 5/8	140.0
5/8V2240M	M	B-3	6	13/16	6 3/4	182.0

6 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
6/8V1250F	F	A-1	7 1/8	2 5/16	3 3/4	81.0
6/8V1320F	F	A-1	7 1/8	2 5/16	3 3/4	85.4
6/8V1400F	F	A-1	7 1/8	2 5/16	3 3/4	96.0
6/8V1500J	J	A-1	7 1/8	2 9/16	4 5/8	110.0
6/8V1600J	J	A-1	7 1/8	2 9/16	4 5/8	118.0
6/8V1700J	J	A-2	7 1/8	2 9/16	4 5/8	126.0
6/8V1800J	J	A-2	7 1/8	2 9/16	4 5/8	133.0
6/8V1900J	J	A-2	7 1/8	2 9/16	4 5/8	157.0

8 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
8/8V1250J	J	A-1	9 3/8	3 9/16	4 5/8	117.0
8/8V1320J	J	A-2	9 3/8	3 9/16	4 5/8	131.0
8/8V1400J	J	A-2	9 3/8	3 9/16	6 3/4	127.0
8/8V1500J	J	A-1	9 3/8	3 15/16	6 3/4	146.0
8/8V1600J	J	A-2	9 3/8	3 15/16	6 3/4	162.0
8/8V1700M	M	A-2	9 3/8	3 15/16	6 3/4	228.0
8/8V1800M	M	A-2	9 3/8	3 15/16	6 3/4	230.0
8/8V1900M	M	A-2	9 3/8	3 15/16	6 3/4	222.0

10 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
10/8V1250J	J	A-1	11 5/8	3 9/16	4 5/8	134.0
10/8V1320J	J	A-2	11 5/8	3 9/16	4 5/8	150.5
10/8V1400J	J	A-2	11 5/8	3 9/16	6 3/4	167.0
10/8V1500M	M	A-1	11 5/8	3 15/16	6 3/4	225.0
10/8V1600M	M	A-2	11 5/8	3 15/16	6 3/4	263.0
10/8V1700M	M	A-2	11 5/8	3 15/16	6 3/4	267.5
10/8V1800M	M	A-2	11 5/8	3 15/16	6 3/4	272.0
10/8V1900M	M	A-2	11 5/8	3 15/16	6 3/4	269.0

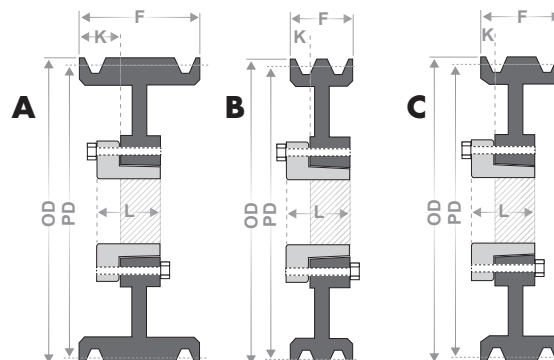
TYPE:**A, B, C** (see diagram)**1** = Solid **2** = Web **3** = Spoke**DIMENSIONS:** See Diagram**ORDERING EXAMPLES:****10/8V2480N** 10 Grooves, 8V Belt Section, 248 in. Pitch Diameter, N Bushing Size Required

5 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
5/8V2480M	M	B-3	6	13/16	6 3/4	201.0
5/8V3000M	M	B-3	6	13/16	6 3/4	254.0
5/8V3550M	M	B-3	6	13/16	6 3/4	298.0
5/8V4000M	M	B-3	6	13/16	6 3/4	337.0

6 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
6/8V2000M	M	B-2	7 1/8	15/16	6 3/4	185.0
6/8V2120M	M	B-2	7 1/8	15/16	6 3/4	194.0
6/8V2240M	M	B-3	7 1/8	15/16	6 3/4	221.0
6/8V2480M	M	B-3	7 1/8	1 15/16	6 3/4	248.0
6/8V3000M	M	B-3	7 1/8	1 15/16	6 3/4	276.0
6/8V3550N	N	C-3	7 1/8	1 1/8	8 1/8	444.0
6/8V4000N	N	C-3	7 1/8	1 1/8	8 1/8	519.0

8 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
8/8V2000M	M	A-2	9 3/8	3 15/16	6 3/4	213.0
8/8V2120M	M	A-2	9 3/8	3 15/16	6 3/4	230.0
8/8V2240M	M	A-2	9 3/8	2 1/4	8 1/8	244.0
8/8V2480N	N	A-3	9 3/8	2 1/4	8 1/8	365.7
8/8V3000N	N	A-3	9 3/8	2 1/4	8 1/8	410.0
8/8V3550N	N	A-3	9 3/8	2 1/4	8 1/8	508.0
8/8V4000N	N	A-3	9 3/8	2 1/4	8 1/8	592.0

10 GROOVE						
PART NUMBER	BUSHING	TYPE	DIMENSIONS			WEIGHT (LBS)
			F	K	L	
10/8V2000M	M	A-2	11 5/8	3 15/16	6 3/4	253.0
10/8V2120M	M	A-2	11 5/8	3 15/16	6 3/4	267.0
10/8V2240N	N	A-2	11 5/8	2 1/4	8 1/8	332.0
10/8V2480N	N	A-3	11 5/8	2 1/4	8 1/8	356.0
10/8V3000N	N	A-3	11 5/8	2 1/4	8 1/8	425.0
10/8V3550N	N	A-3	9 3/8	2 1/4	8 1/8	508.0
10/8V4000N	N	A-3	9 3/8	2 1/4	8 1/8	592.0





MPB MINIMUM PLAIN BORE SHEAVES

A PROFILES

CLASSICAL V-BELT PROFILES

A CLASSICAL PROFILE SINGLE GROOVE MPB SHEAVES

PART NUMBER	DIAMETERS			TYPE	DIMENSIONS				STOCK BORES (IN)	HUB DIA. (MM)	EST. WEIGHT
	O.D.	PITCH			F	L	P	C			
		3L	4L or A								
AK17	1.75	1.16	1.5	1s	21/32	15/16	7/16	5/32	1/2, 5/8	1.6	0.40
AK20	2.00	1.46	1.8	1s	21/32	15/16	7/16	5/32	1/2, 5/8, 3/4	1.6	0.53
AK21	2.10	1.56	1.9	1s	21/32	15/16	7/16	5/32	1/2, 5/8, 3/4	1.6	0.57
AK22	2.20	1.66	2.0	1s	21/32	15/16	7/16	5/32	1/2, 5/8, 3/4	1.6	0.60
AK23	2.30	1.76	2.1	1s	21/32	15/16	7/16	5/32	1/2, 5/8, 3/4, 7/8	1.6	0.63
AK25	2.50	1.96	2.3	2s	21/32	15/16	7/16	5/32	1/2, 5/8, 3/4, 7/8	1.6	0.73
AK26	2.60	2.06	2.4	2s	21/32	15/16	7/16	5/32	1/2, 5/8, 3/4, 7/8	1.6	0.75
AK27	2.70	2.16	2.5	2s	21/32	15/16	7/16	5/32	1/2, 5/8, 3/4, 7/8	1.6	0.83
AK28	2.80	2.26	2.6	2s	21/32	15/16	7/16	5/32	1/2, 5/8, 3/4, 7/8, 1	1.6 1.7	0.84
AK30	3.05	2.46	2.8	2s	21/32	15/16	7/16	5/32	1/2, 5/8, 3/4, 7/8, 1	1.6 1.7	0.98
AK32	3.25	2.66	3.0	2s	21/32	15/16	7/16	5/32	1/2, 5/8, 3/4, 7/8, 1	1.6 1.7	1.1
AK34	3.45	2.86	3.2	2s	21/32	15/16	7/16	5/32	1/2, 5/8, 3/4, 7/8, 1	1.6 1.7	1.2
AK39	3.75	3.16	3.5	2s	3/4	1-5/32	15/32	1/16	5/8, 3/4, 7/8, 15/16, 1, 1/2, 1-1/8	1.6 1.7 1.9	1.5
AK41	3.95	3.36	3.7	2s	3/4	1-5/32	15/32	1/16	5/8, 3/4, 7/8, 15/16, 1, 1/2, 1-1/8	1.6 1.7 1.9	1.8
AK44	4.25	3.66	4.0	3s	3/4	1-5/32	15/32	1/16	5/8, 3/4, 7/8, 15/16, 1, 1/2, 1-1/8	1.6 1.7 1.9	1.9
AK46	4.45	3.86	4.2	3s	3/4	1-5/32	15/32	1/16	5/8, 3/4, 7/8, 15/16, 1, 1/2, 1-1/8	1.6 1.7 1.9	2.0
AK49	4.75	4.16	4.5	3s	3/4	1-5/32	15/32	1/16	5/8, 3/4, 7/8, 15/16, 1, 1/2, 1-1/8	1.6 1.7 2.0	2.2
AK51	4.95	4.36	4.7	3s	3/4	1-5/32	15/32	1/16	5/8, 3/4, 7/8, 15/16, 1, 1/2, 1-1/8	1.6 1.7 2.0	2.4
AK54	5.25	4.66	5.0	3s	3/4	1-5/32	15/32	1/16	5/8, 3/4, 7/8, 15/16, 1, 1/2, 1-1/8, 1-3/16	1.6 1.7 2.0	2.6
AK56	5.45	4.86	5.2	3s	3/4	1-5/32	15/32	1/16	5/8, 3/4, 7/8, 15/16, 1, 1/2, 1-1/8, 1-3/16	1.6 1.7 2.0	2.7
AK59	5.75	5.16	5.5	3s	3/4	1-5/32	15/32	1/16	5/8, 3/4, 7/8, 15/16, 1, 1/2, 1-1/8, 1-3/16	1.6 1.7 2.0	2.9

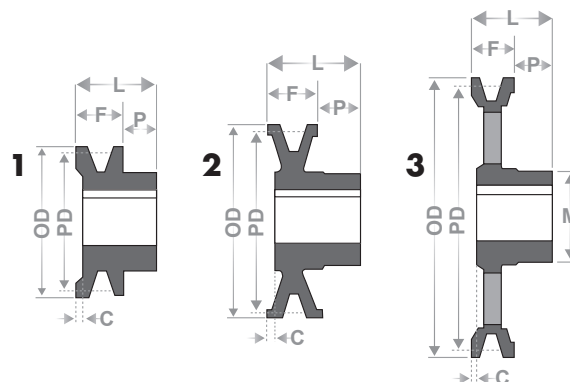
O.D. = Outside Diameter (OD in diagram)

TYPE:

1, 2, 3 (see diagram)

s = Solid w = Web k = Spoke

DIMENSIONS: F, L, P, C (refer to diagram)





A CLASSICAL PROFILE SINGLE GROOVE MPB SHEAVES

PART NUMBER	DIAMETERS			TYPE	DIMENSIONS				STOCK BORES (IN)	HUB DIA. (MM)	EST. WEIGHT
	O.D.	PITCH			F	L	P	C			
		3L	4L or A								
AK61	5.95	5.36	5.7	3s	3/4	1-5/32	15/32	1/16	5/8, 3/4, 7/8, 15/16, 1, 1/2, 1-1/8, 1-3/16	1.6 1.7 2.0	3.2
AK64	6.25	6.00	6.0	3w	3/4	1-5/32	15/32	1/16	5/8, 3/4, 7/8, 15/16, 1, 1/2, 1-1/8, 1-3/16	1.6 1.7 2.0	3.0
AK66	6.45	5.86	6.20	3w	3/4	1-5/32	15/32	1/16	5/8, 3/4, 1, 1-1/8	1.6 1.7 2.0	3.1
AK69	6.75	6.16	6.50	3w	3/4	1-15/32	23/32	0	3/4, 1, 1-1/8	1.6 1.7 2.2	3.5
AK71	6.95	6.36	6.70	3w	3/4	1-15/32	23/32	0	5/8, 3/4, 7/8, 1, 1-1/8, 1-7/16	1.6 1.7 2.2 2.5	3.8
AK74	7.25	6.66	7.00	3w	3/4	1-15/32	23/32	0	5/8, 3/4, 15/16, 1, 1-1/8, 1-3/16, 1-1/4 1/2, 1-7/16	1.6 1.7 2.2 2.5	4.2
AK79	7.75	7.16	7.50	3w	3/4	1-15/32	23/32	0	3/4, 1, 1-1/8, 1-7/16	1.6 1.7 2.2 2.5	4.5
AK84	8.25	7.66	8.00	3w	3/4	1-15/32	23/32	0	5/8, 3/4, 15/16, 1, 1-3/16, 1/2, 1-7/16	1.6 1.7 2.2 2.5	5.0
AK89	8.75	8.16	8.50	3w	3/4	1-15/32	23/32	0	3/4, 1, 1-1/8, 1-7/16	1.6 1.7 2.2 2.5	5.4
AK94	9.25	8.66	9.00	3w	3/4	1-15/32	23/32	0	5/8, 3/4, 15/16, 1, 1-3/16, 1-1/4, 1/2, 1-7/16	1.6 1.7 2.2 2.5	5.9
AK99	9.75	9.16	9.50	3k	3/4	1-15/32	23/32	0	3/4, 1, 1-7/16	1.7 2.5	6.1
AK104	10.25	9.66	10.00	3k	3/4	1-15/32	23/32	0	5/8, 3/4, 1, 1-3/16, 1-1/4 1-3/8, 1-7/16	1.7 2.2 2.5	6.9
AK109	10.75	10.16	10.50	3k	3/4	1-15/32	23/32	0	3/4, 1, 1-3/8, 1-7/16	1.7 2.2 2.5	7.3
AK114	11.25	10.66	11.00	3k	3/4	1-15/32	23/32	0	3/4, 1, 1-3/16, 1-7/16	1.7 2.2 2.5	7.4

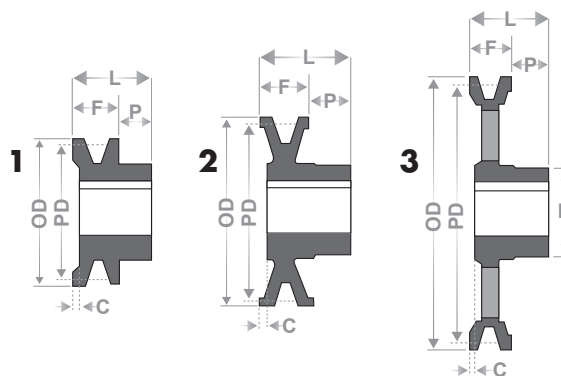
O.D. = Outside Diameter (OD in diagram)

TYPE:

1, 2, 3 (see diagram)

s = Solid **w** = Web **k** = Spoke

DIMENSIONS: F, L, P, C (refer to diagram)





MPB MINIMUM PLAIN BORE SHEAVES

A PROFILES

CLASSICAL V-BELT PROFILES

A CLASSICAL PROFILE SINGLE GROOVE MPB SHEAVES

PART NUMBER	DIAMETERS			TYPE	DIMENSIONS				STOCK BORES (IN)	HUB DIA. (MM)	EST. WEIGHT
	O.D.	PITCH			F	L	P	C			
		3L	4L or A								
AK124	12.25	11.66	12.00	3k	3/4	1-15/32	23/32	0	5/8, 3/4, 7/8, 1, 1-3/16, 1-1/4, 1-7/16	1.7 2.2 2.5	8.3
AK134	13.25	12.66	13.00	3k	3/4	1-15/32	23/32	0	3/4, 1, 1-3/16, 1-3/8, 1-7/16	1.7 2.2 2.5	9.3
AK144	14.25	13.66	14.00	3k	3/4	1-15/32	23/32	0	3/4, 1 1-3/16, 1-7/16	1.7 2.2 2.5	10.8
AK154	15.25	14.66	15.00	3k	3/4	1-15/32	23/32	0	3/4, 1, 1-3/16, 1-3/8, 1-7/16	1.7 2.2 2.5	12.6
AK184	18.25	17.66	18.00	3k	3/4	1-15/32	23/32	0	3/4, 1, 1-3/16, 1-7/16	1.7 2.2 2.5	17.1

A CLASSICAL PROFILE TWO GROOVE MPB SHEAVES

PART NUMBER	DIAMETERS			TYPE	DIMENSIONS				STOCK BORES (IN)	HUB DIA. (MM)	EST. WEIGHT
	O.D.	PITCH			F	L	P	C			
		3L	4L or A								
2AK20	2.00	1.46	1.80	1s	1-3/8	1-21/32	15/32	3/16	1/2, 5/8, 3/4, 7/8	1.6	0.83
2AK21	2.15	1.56	1.90	1s	1-3/8	1-21/32	15/32	3/16	1/2, 5/8, 3/4	1.6	0.97
2AK22	2.25	1.66	2.00	1s	1-3/8	1-21/32	15/32	3/16	1/2, 5/8, 3/4, 7/8	1.6	1.0
2AK23	2.35	1.76	2.10	1s	1-3/8	1-21/32	15/32	3/16	5/8, 3/4, 7/8, 1	1.7	1.1
2AK25	2.55	1.96	2.30	1s	1-3/8	1-21/32	15/32	3/16	5/8, 3/4, 7/8, 1	1.7	1.3
2AK26	2.65	2.06	2.40	1s	1-3/8	1-21/32	15/32	3/16	5/8, 3/4, 7/8, 1	1.7	1.4
2AK27	2.75	2.16	2.50	1s	1-3/8	1-21/32	15/32	3/16	5/8, 3/4, 7/8, 1	1.9	1.6
2AK28	2.85	2.26	2.60	1s	1-3/8	1-21/32	15/32	3/16	5/8, 3/4, 7/8, 1	1.9	1.7
2AK30	3.05	2.46	2.80	1s	1-3/8	1-21/32	15/32	3/16	1/2, 5/8, 3/4, 7/8, 1, 1-1/8	1.9	2.0
2AK32	3.25	2.66	3.00	1s	1-3/8	1-21/32	15/32	3/16	1/2, 5/8, 3/4, 7/8, 1, 1-1/8	1.9	2.3
2AK34	3.45	2.86	3.20	1s	1-3/8	1-21/32	15/32	3/16	1/2, 5/8, 3/4, 7/8, 1, 1-1/8	1.9	2.5
2AK39	3.75	3.16	3.50	2s	1-3/8	1-11/32	15/32	1/2	1/2, 5/8, 3/4, 7/8, 1, 1-1/8	1.9	2.6
2AK41	3.95	3.36	3.70	2s	1-3/8	1-11/32	15/32	1/2	5/8, 3/4, 7/8, 1, 1-1/8	1.9	2.8
2AK44	4.25	3.66	4.00	2s	1-3/8	1-11/32	15/32	1/2	5/8, 3/4, 7/8, 1, 1-1/8	1.9	3.2
2AK46	4.45	3.86	4.20	2s	1-3/8	1-11/32	15/32	1/2	7/8 1, 1-1/8	1.6 1.9	2.9
2AK49	4.75	4.16	4.50	2s	1-3/8	1-11/32	15/32	1/2	3/4, 7/8 1, 1-1/8 1-3/8	1.6 1.9 2.4	3.2

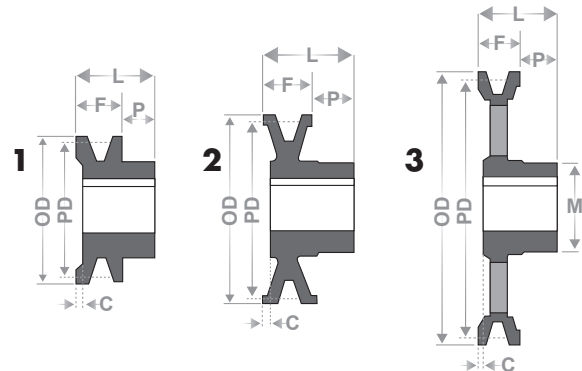
O.D. = Outside Diameter (OD in diagram)

TYPE:

1, 2, 3 (see diagram)

s = Solid **w** = Web **k** = Spoke

DIMENSIONS: F, L, P, C (refer to diagram)





A STANDARD PROFILE TWO GROOVE MPB SHEAVES

PART NUMBER	DIAMETERS			TYPE	DIMENSIONS				STOCK BORES (IN)	HUB DIA. (MM)	EST. WEIGHT
	O.D.	PITCH			F	L	P	C			
		3L	4L or A								
2AK51	4.75	4.36	4.70	2s	1-3/8	1-11/32	15/32	1/2	3/4, 7/8 1, 1-1/8 1-3/8	1.6 1.9 2.4	3.4
2AK54	4.95	4.66	5.00	3s	1-3/8	1-11/32	15/32	1/2	5/8, 3/4, 7/8, 1 1-1/8 1-3/8	1.6 1.9 2.4	3.7
2AK56	5.25	4.86	5.20	3s	1-3/8	1-11/32	15/32	1/2	5/8, 3/4, 1 1-1/8 1-3/8	1.6 1.9 2.4	3.9
2AK59	5.45	5.16	5.50	3s	1-3/8	1-11/32	15/32	1/2	1, 1-1/8 1-3/8	1.9 2.4	4.4
2AK61	5.75	5.36	5.70	3s	1-3/8	1-11/32	15/32	1/2	3/4, 7/8 1, 1-1/8 1-3/8	1.6 1.9 2.4	4.5
2AK64	5.95	5.66	6.00	3s	1-3/8	1-19/32	11/32	1/8	3/4, 1 1-1/8, 1-3/16 1-3/8, 1-7/16	1.7 2.0 2.5	5.2
2AK74	6.25	6.66	7.00	3w	1-3/8	1-19/32	11/32	1/8	3/4, 1 1-1/8, 1-3/16 1-3/8, 1-7/16	1.7 2.0 2.5	6.0
2AK84	7.25	7.66	8.00	3w	1-3/8	1-19/32	11/32	1/8	3/4, 15/16, 1 1-1/8, 1-3/16, 1-1/4 1-3/8, 1-7/16	1.7 2.0 2.5	7.0
2AK94	8.25	8.66	9.00	3w	1-3/8	1-19/32	11/32	1/8	3/4, 1 1-1/8, 1-3/16 1-3/8, 1-7/16	1.7 2.0 2.5	8.2
2AK104	10.25	9.66	10.00	3k	1-3/8	1-19/32	11/32	1/8	3/4, 15/16, 1 1-7/16	1.7 2.5	9.6
2AK114	11.25	10.66	11.00	3k	1-3/8	1-19/32	11/32	1/8	3/4, 1 1-3/16 1-3/8, 1-7/16	1.7 2.2 2.5	11.2
2AK124	12.25	11.66	12.00	3k	1-3/8	1-19/32	11/32	1/8	3/4, 1 1-3/16 1-7/16	1.7 2.2 2.5	12.1
2AK134	13.25	12.66	13.00	3k	1-3/8	1-19/32	11/32	1/8	1-3/16 1-7/16	2.2 2.5	13.6
2AK144	14.25	13.66	14.00	3k	1-3/8	1-19/32	11/32	1/8	1 1-7/16	1.7 2.5	14.6
2AK154	15.25	14.66	15.00	3k	1-3/8	1-19/32	11/32	1/8	1-3/16 1-7/16	2.2 2.5	16.5
2AK184	18.25	17.66	18.00	3k	1-3/8	1-19/32	11/32	1/8	1-3/16 1-7/16	2.2 2.5	22.7

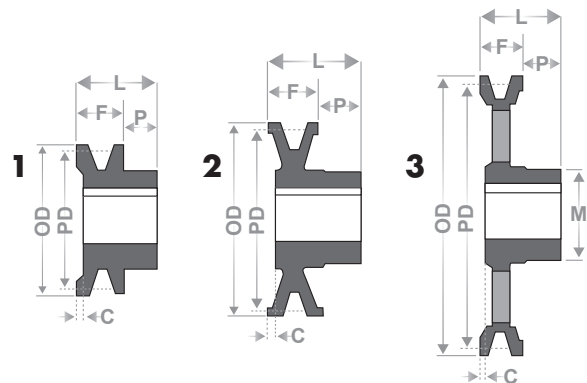
O.D. = Outside Diameter (OD in diagram)

TYPE:

1, 2, 3 (see diagram)

s = Solid **w** = Web **k** = Spoke

DIMENSIONS: F, L, P, C (refer to diagram)





MPB MINIMUM PLAIN BORE SHEAVES

B PROFILES

CLASSICAL V-BELT PROFILES

B CLASSICAL PROFILE SINGLE GROOVE MPB SHEAVES

PART NUMBER	DIAMETERS			TYPE	DIMENSIONS				STOCK BORES (IN)	HUB DIA. (MM)	EST. WEIGHT
	O.D.	PITCH			F	L	P	C			
		3L	4L or A								
BK24	2.40	1.80	2.20	1s	13/16	1-1/6	13/32	5/32	1/2, 5/8, 3/4, 7/8	1.6	0.73
BK25	2.50	1.90	2.30	1s	13/16	1-1/6	13/32	5/32	1/2, 5/8, 3/4, 7/8 1	1.6 1.7	0.74
BK26	2.60	2.00	2.40	1s	13/16	1-1/6	13/32	5/32	1/2, 5/8, 3/4, 7/8	1.6	0.80
BK27	2.70	2.10	2.50	2s	13/16	1-1/6	13/32	5/32	1/2, 5/8, 3/4, 7/8 1	1.6 1.7	0.84
BK28	2.95	2.20	2.60	2s	13/16	1-1/6	13/32	5/32	1/2, 5/8, 3/4, 7/8 1, 1-1/8	1.6 1.9	1.0
BK30	3.15	2.40	2.80	2s	13/16	1-1/6	13/32	5/32	1/2, 5/8, 3/4, 7/8 1, 1-1/8	1.6 1.9	1.2
BK32	3.35	2.60	3.00	2s	13/16	1-1/6	13/32	5/32	1/2, 5/8, 3/4, 7/8 1, 1-1/8	1.6 1.9	1.2
BK34	3.55	2.80	3.20	2s	7/8	1-5/32	13/32	1/8	1/2, 5/8, 3/4, 7/8, 1, 1-1/8	1.9	1.7
BK36	3.75	3.00	3.40	2s	7/8	1-5/32	13/32	1/8	1/2, 5/8, 3/4, 7/8, 1, 1-1/8	1.9	1.9
BK40	3.95	3.20	3.60	2s	7/8	1-5/32	13/32	1/8	1/2, 5/8, 3/4, 7/8, 1, 1-1/8	1.9	2.1
BK45	4.25	3.50	3.90	2s	7/8	1-5/32	13/32	1/8	5/8, 3/4, 7/8 1 1/2, 1-1/8	1.6 1.7 1.9	2.1
BK47	4.45	3.70	4.10	2s	7/8	1-5/32	13/32	1/8	5/8, 3/4, 7/8 1 1/2, 1-1/8	1.6 1.7 1.9	2.2
BK50	4.75	4.00	4.40	3s	7/8	1-5/32	13/32	1/8	5/8, 3/4, 7/8 1 1/2, 1-1/8	1.6 1.7 1.9	2.5
BK52	4.95	4.20	4.60	3s	7/8	1-5/32	13/32	1/8	5/8, 3/4, 7/8 1 1/2, 1-1/8	1.6 1.7 1.9	2.6
BK55	5.25	4.50	4.90	3s	7/8	1-5/32	13/32	1/8	5/8, 3/4, 7/8 1 1/2, 1-1/8, 1-3/16	1.6 1.7 2.0	3.0
BK57	5.45	4.70	5.10	3s	7/8	1-5/32	13/32	1/8	5/8, 3/4, 7/8 15/16, 1 1-1/8, 1-3/16	1.6 1.7 2.0	3.1
BK60	5.75	5.00	5.40	3s	7/8	1-5/32	13/32	1/8	5/8, 3/4, 7/8 1 1/2, 1-1/8, 1-3/16	1.6 1.7 2.0	3.4
BK62	5.95	5.20	5.60	3s	7/8	1-5/32	13/32	1/8	5/8, 3/4, 7/8 15/16, 1 1/2, 1-1/8, 1-3/16	1.6 1.7 2.0	3.6
BK65	6.25	5.50	5.90	3s	7/8	1-5/32	13/32	1/8	5/8, 3/4 1 1-1/8	1.6 1.7 2.0	3.9

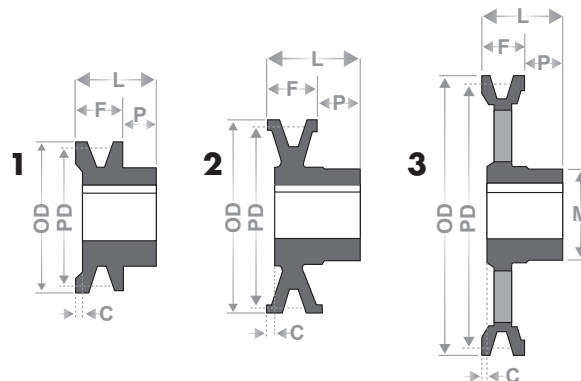
O.D. = Outside Diameter (OD in diagram)

TYPE:

1, 2, 3 (see diagram)

s = Solid w = Web k = Spoke

DIMENSIONS: F, L, P, C (refer to diagram)





B CLASSICAL PROFILE SINGLE GROOVE MPB SHEAVES

PART NUMBER	DIAMETERS			TYPE	DIMENSIONS				STOCK BORES (IN)	HUB DIA. (MM)	EST. WEIGHT
	O.D.	PITCH			F	L	P	C			
		3L	4L or A								
BK67	6.45	5.70	6.10	3s	7/8	1-5/32	13/32	1/8	5/8, 3/4 1 1-1/8, 1-3/16	1.6 1.7 2.0	3.7
BK70	6.75	6.00	6.40	3s	7/8	1-5/32	21/32	1/16	5/8, 3/4, 7/8 15/16, 1 1-1/8, 1-3/16 1-7/16	1.6 1.7 2.0 2.5	4.6
BK72	6.95	6.20	6.60	3w	7/8	1-15/32	21/32	1/16	3/4 1 1-1/8 1-3/8	1.6 1.7 2.0 2.5	4.4
BK75	7.25	6.50	6.90	3w	7/8	1-15/32	21/32	1/16	3/4 1, 1-1/8	1.6 1.9	4.6
BK77	7.45	6.70	7.10	3w	7/8	1-15/32	21/32	1/16	3/4 1, 1-1/8 1-3/8	1.6 1.9 2.5	5.1
BK80	7.75	7.00	7.40	3w	7/8	1-15/32	21/32	1/16	5/8, 3/4, 7/8 1, 1-1/8 1-3/16, 1-1/4 1-3/8, 1-7/16	1.6 1.9 2.2 2.5	5.4
BK85	8.25	7.50	7.90	3w	7/8	1-15/32	21/32	1/16	3/4 1 1-1/8 1-3/8, 1-7/16	1.6 1.9 2.2 2.5	5.8
BK90	8.75	8.00	8.40	3w	7/8	1-15/32	21/32	1/16	3/4, 7/8 15/16, 1 1-1/8, 1-3/16 1-3/8, 1-7/16	1.6 1.7 2.2 2.5	6.1
BK95	9.25	8.50	8.90	3w	7/8	1-15/32	21/32	1/16	3/4 1 1-1/8 1-3/8	1.6 1.7 2.2 2.5	7.0
BK100	9.75	9.00	9.40	3w	7/8	1-15/32	21/32	1/16	3/4, 7/8 15/16, 1 1-1/8, 1-3/16, 1-1/4 1-3/8, 1-7/16	1.6 1.7 2.2 2.5	7.4
BK105	10.25	9.50	9.90	3w	7/8	1-15/32	21/32	1/16	1 1-3/8, 1-7/16	1.7 2.5	8.0
BK110	10.75	10.00	10.40	3k	7/8	1-15/32	21/32	1/16	3/4, 1 1-1/8, 1-3/16 1-3/8, 1-7/16	1.7 2.2 2.5	8.5
BK115	11.25	10.50	10.90	3k	7/8	1-15/32	21/32	1/16	1 1-7/16	1.7 2.5	8.9

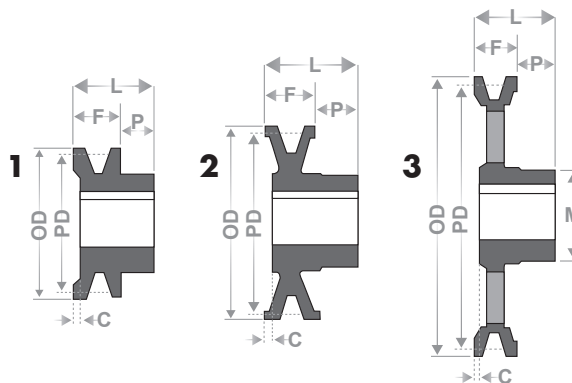
O.D. = Outside Diameter (OD in diagram)

TYPE:

1, 2, 3 (see diagram)

s = Solid **w** = Web **k** = Spoke

DIMENSIONS: F, L, P, C (refer to diagram)





MPB MINIMUM PLAIN BORE SHEAVES

B PROFILES

CLASSICAL V-BELT PROFILES

B CLASSICAL PROFILE SINGLE GROOVE MPB SHEAVES

PART NUMBER	DIAMETERS			TYPE	DIMENSIONS				STOCK BORES (IN)	HUB DIA. (MM)	EST. WEIGHT
	O.D.	PITCH			F	L	P	C			
BK120	11.75	11.00	11.40	3k	7/8	1-15/32	21/32	1/16	3/4, 1 1-3/16 1-7/16	1.7 2.2 2.5	10.0
BK130	12.75	12.00	12.40	3k	7/8	1-15/32	21/32	1/16	3/4, 1 1-1/8, 1-3/16, 1-1/4 1-7/16	1.7 2.2 2.5	10.8
BK140	13.75	13.00	13.40	3k	7/8	1-15/32	21/32	1/16	3/4, 1 1-3/16, 1-7/16	1.7 2.2	12.1
BK160	15.75	15.00	15.40	3k	7/8	1-15/32	21/32	1/16	1 1-1/8, 1-3/16, 1-1/4 1-7/16	1.7 2.2 2.5	14.4
BK190	18.75	18.00	18.40	3k	7/8	1-15/32	21/32	1/16	1 1-3/16, 1-1/4 1-7/16	1.7 2.2 2.5	21.3

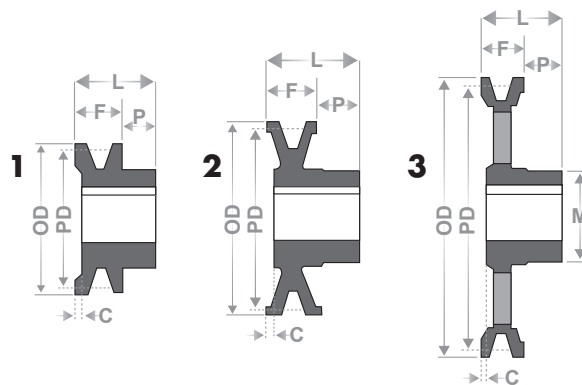
O.D. = Outside Diameter (OD in diagram)

TYPE:

1, 2, 3 (see diagram)

s = Solid **w** = Web **k** = Spoke

DIMENSIONS: F, L, P, C (refer to diagram)





B CLASSICAL PROFILE 2 GROOVE MPB SHEAVES

PART NUMBER	DIAMETERS			TYPE	DIMENSIONS				STOCK BORES (IN)	HUB DIA. (MM)	EST. WEIGHT
	O.D.	PITCH			F	L	P	C			
		3L	4L or A								
2BK25	2.50	1.90	2.30	1s	1-3/4	1-31/32	15/32	1/4	1/2, 5/8, 3/4, 7/8	1.6	1.5
2BK27	2.70	2.10	2.50	1s	1-3/4	1-31/32	15/32	1/4	1/2, 5/8, 3/4, 7/8, 1, 1-1/8	1.7	1.7
2BK28	2.95	2.20	2.60	1s	1-3/4	1-31/32	15/32	1/4	1/2, 5/8, 3/4, 7/8, 1, 1-1/8	1.9	2.1
2BK30	3.15	2.40	2.80	1s	1-3/4	1-31/32	15/32	1/4	1/2, 5/8, 3/4, 7/8, 1, 1-1/8 1-3/8	1.9 2.4	2.3
2BK32	3.35	2.60	3.00	1s	1-3/4	1-31/32	15/32	1/4	5/8, 3/4, 7/8 1, 1-1/8	1.6 1.9	2.7
2BK34	3.55	2.80	3.20	1s	1-3/4	1-31/32	15/32	1/4	5/8, 3/4, 7/8 1, 1-1/8	1.6 1.9	3.1
2BK36	3.75	3.00	3.40	1s	1-3/4	1-31/32	15/32	1/4	5/8, 3/4, 7/8 1, 1-1/8 1-3/8	1.6 1.9 2.4	3.4
2BK40	3.95	3.20	3.60	2s	1-3/4	1-15/32	15/32	3/4	5/8, 3/4, 7/8 1, 1-1/8	1.6 1.9	3.4
2BK45	4.25	3.50	3.90	2s	1-3/4	1-15/32	15/32	3/4	1, 1-1/8 1-3/8	1.9 2.4	4.0
2BK47	4.45	3.70	4.10	2s	1-3/4	1-15/32	15/32	3/4	7/8 1, 1-1/8 1-3/8	1.6 1.9 2.4	4.2
2BK50	4.75	4.00	4.40	2s	1-3/4	1-15/32	15/32	3/4	3/4 1, 1-1/8 1-3/8	1.6 1.9 2.4	4.8
2BK52	4.95	4.20	4.60	2s	1-3/4	1-15/32	15/32	3/4	5/8, 7/8 1, 1-1/8 1-3/8	1.6 1.9 2.4	5.2
2BK55	5.25	4.50	4.90	2s	1-3/4	1-15/32	15/32	3/4	1-1/8 1-3/8	1.9 2.4	5.8
2BK57	5.45	4.70	5.10	2s	1-3/4	1-15/32	15/32	3/4	1, 1-1/8 1-3/8	1.9 2.4	5.4
2BK60	5.75	5.00	5.40	3s	1-3/4	1-15/32	15/32	3/4	3/4, 7/8 1, 1-1/8 1-3/8	1.6 1.9 2.4	5.7
2BK62	5.95	5.20	5.60	3s	1-3/4	1-15/32	15/32	3/4	1, 1-1/8	1.9	6.0
2BK65	6.25	5.50	5.90	3s	1-3/4	1-15/32	15/32	3/4	1, 1-1/8 1-3/8	1.9 2.4	6.5
2BK67	6.45	5.70	6.10	3s	1-3/4	1-15/32	15/32	3/4	1, 1-1/8 1-3/8	1.9 2.4	6.8
2BK70	6.75	6.00	6.40	3s	1-3/4	1-19/32	11/32	1/2	3/4 1, 1-1/8 1-3/16 1-3/8, 1-7/16	1.6 1.9 2.0 2.4	7.6

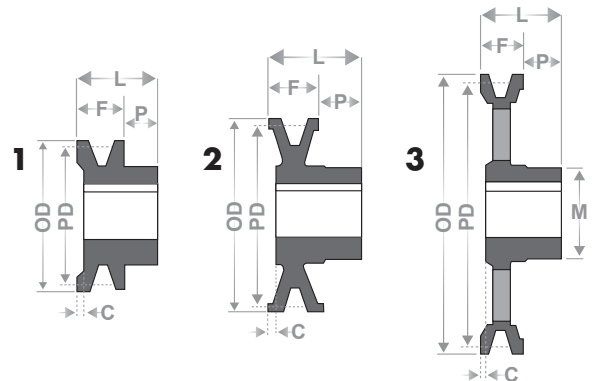
O.D. = Outside Diameter (OD in diagram)

TYPE:

1, 2, 3 (see diagram)

s = Solid **w** = Web **k** = Spoke

DIMENSIONS: F, L, P, C (refer to diagram)





MPB MINIMUM PLAIN BORE SHEAVES

B PROFILES

CLASSICAL V-BELT PROFILES

B CLASSICAL PROFILE SINGLE GROOVE MPB SHEAVES

PART NUMBER	DIAMETERS			TYPE	DIMENSIONS				STOCK BORES (IN)	HUB DIA. (MM)	EST. WEIGHT
	O.D.	PITCH			F	L	P	C			
		3L	4L or A								
2BK80	7.75	7.00	7.40	3w	1-3/4	1-19/32	11/32	1/2	3/4 1, 1-1/8 1-3/16 1-3/8, 1-7/16	1.6 1.9 2.0 2.5	8.7
2BK90	8.75	8.00	8.40	3w	1-3/4	1-19/32	11/32	1/2	3/4 1, 1-1/8 1-3/16 1-3/8, 1-7/16	1.6 1.9 2.0 2.5	10.0
2BK100	9.75	9.00	9.40	3w	1-3/4	1-19/32	11/32	1/2	3/4 1, 1-1/8 1-3/16 1-3/8, 1-7/16	1.6 1.9 2.0 2.5	11.8
2BK110	10.75	10.00	10.40	3k	1-3/4	1-19/32	11/32	1/2	1 1-3/16 1-7/16	1.7 2.2 2.5	14.0
2BK120	11.75	11.00	11.40	3k	1-3/4	1-19/32	11/32	1/2	1 1-3/16 1-7/16	1.7 2.2 2.5	15.6
2BK130	12.75	12.00	12.40	3k	1-3/4	1-19/32	11/32	1/2	1 1-3/16 1-7/16	1.7 2.2 2.5	17.0
2BK140	13.75	13.00	13.40	3k	1-3/4	1-19/32	11/32	1/2	1 1-3/16 1-7/16	1.7 2.2 2.5	19.0
2BK160	15.75	15.00	15.40	3k	1-3/4	1-19/32	11/32	1/2	1 1-3/16 1-7/16	1.7 2.2 2.5	23.7
2BK190	18.75	18.00	18.40	3k	1-3/4	1-19/32	11/32	1/2	1-3/16, 1-1/4 1-7/16	2.2 2.5	30.3

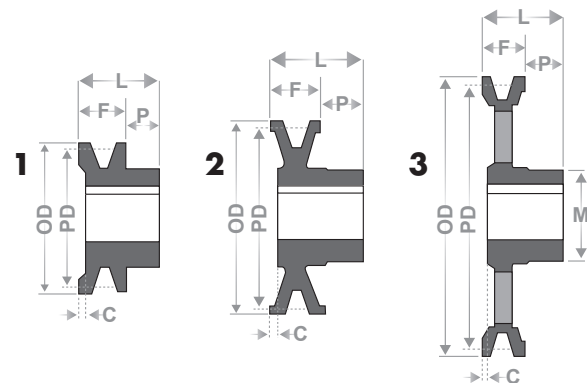
O.D. = Outside Diameter (OD in diagram)

TYPE:

1, 2, 3 (see diagram)

s = Solid w = Web k = Spoke

DIMENSIONS: F, L, P, C (refer to diagram)





5M PROFILE TB TIMING PULLEYS

15mm BELT WIDTH			15mm BELT WIDTH			15mm BELT WIDTH			15mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
TB 34-5M-15	1008	0.42	TB 44-5M-15	1108	0.88	TB 72-5M-15	1610	2.62	TB 112-5M-15	1610	4.28
TB 36-5M-15	1108	0.44	TB 48-5M-15	1210	0.99	TB 80-5M-15	1610	3.46	TB 136-5M-15	2012	6.75
TB 38-5M-15	1108	0.55	TB 56-5M-15	1210	1.48	TB 90-5M-15	1610	2.53	TB 150-5M-15	2012	8.60
TB 40-5M-15	1108	0.68	TB 64-5M-15	1210	2.12						

8M PROFILE TB TIMING PULLEYS

20mm BELT WIDTH			20mm BELT WIDTH			20mm BELT WIDTH			20mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
TB 22-8M-20	1008	0.53	TB 32-8M-20	1610	0.93	TB 40-8M-20	1610	2.20	TB 64-8M-20	2012	5.95
TB 24-8M-20	1108	0.66	TB 34-8M-20	1610	1.21	TB 44-8M-20	2012	2.65	TB 72-8M-20	2012	7.28
TB 26-8M-20	1108	0.79	TB 36-8M-20	1610	1.50	TB 48-8M-20	2012	3.53	TB 80-8M-20	2012	7.72
TB 28-8M-20	1108	0.97	TB 38-8M-20	1610	1.76	TB 56-8M-20	2012	5.29	TB 90-8M-20	2012	8.05
TB 30-8M-20	1108	1.17									
30mm BELT WIDTH			30mm BELT WIDTH			30mm BELT WIDTH			30mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
TB 22-8M-30	1008	0.64	TB 32-8M-30	1615	1.30	TB 44-8M-30	2012	2.93	TB 80-8M-30	2517	10.14
TB 24-8M-30	1108	0.84	TB 34-8M-30	1615	1.70	TB 48-8M-30	2012	3.92	TB 90-8M-30	2517	11.02
TB 26-8M-30	1108	0.99	TB 36-8M-30	1615	2.12	TB 56-8M-30	2012	8.29	TB 112-8M-30	2517	13.67
TB 28-8M-30	1210	1.21	TB 38-8M-30	1615	2.54	TB 64-8M-30	2517	9.26	TB 144-8M-30	2517	20.28
TB 30-8M-30	1615	0.99	TB 40-8M-30	1615	2.95	TB 72-8M-30	2517	9.48			
50mm BELT WIDTH			50mm BELT WIDTH			50mm BELT WIDTH			50mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
TB 28-8M-50	1210	1.68	TB 38-8M-50	1615	3.53	TB 64-8M-50	2517	11.02	TB 112-8M-50	3020	26.46
TB 30-8M-50	1615	1.43	TB 40-8M-50	2012	2.65	TB 72-8M-50	2517	14.77	TB 144-8M-50	3020	33.51
TB 32-8M-50	1615	1.81	TB 44-8M-50	2012	3.77	TB 80-8M-50	3020	19.40	TB 168-8M-50	3525	36.16
TB 34-8M-50	1615	2.34	TB 48-8M-50	2012	5.07	TB 90-8M-50	3020	19.40	TB 192-8M-50	3525	48.06
TB 36-8M-50	1615	2.87	TB 56-8M-50	2517	7.50						
85mm BELT WIDTH			85mm BELT WIDTH			85mm BELT WIDTH			85mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
TB 34-8M-85	1615	2.95	TB 44-8M-85	2012	5.07	TB 72-8M-85	3020	17.64	TB 144-8M-85	3525	48.50
TB 36-8M-85	1615	4.12	TB 48-8M-85	2517	5.86	TB 80-8M-85	3020	22.05	TB 168-8M-85	3525	50.71
TB 38-8M-85	1615	4.85	TB 56-8M-85	2517	9.81	TB 90-8M-85	3020	23.81	TB 192-8M-85	3525	62.83
TB 40-8M-85	2012	3.92	TB 64-8M-85	2517	14.77	TB 112-8M-85	3020	33.07			

ORDERING EXAMPLES:

TB 72-5M-15 TB Bushing Type, 72 Number of Teeth, 5M Belt Section, 15mm Belt Width

TB 34-8M-30 TB Bushing Type, 34 Number of Teeth, 8M Belt Section, 30mm Belt Width



TB TIMING PULLEYS

14M PROFILES

STANDARD BORES

14M PROFILE TB TIMING PULLEYS

40mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 28-14M-40	2012	4.41
TB 29-14M-40	2012	5.25
TB 30-14M-40	2012	5.84
TB 32-14M-40	2012	7.50
TB 34-14M-40	2517	8.53

40mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 36-14M-40	2517	10.58
TB 38-14M-40	2517	11.90
TB 40-14M-40	2517	13.23
TB 44-14M-40	3020	17.20
TB 48-14M-40	3020	20.72

40mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 56-14M-40	3020	23.81
TB 64-14M-40	3020	29.54
TB 72-14M-40	3020	33.51
TB 80-14M-40	3020	35.27
TB 90-14M-40	3020	39.24

40mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 112-14M-40	3020	56.44
TB 144-14M-40	3020	72.75
TB 168-14M-40	3020	97.00
TB 192-14M-40	3020	108.03
TB 216-14M-40	3020	121.25

55mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 28-14M-55	2012	4.85
TB 29-14M-55	2012	6.04
TB 30-14M-55	2517	5.95
TB 32-14M-55	2517	8.07
TB 34-14M-55	2517	10.03

55mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 36-14M-55	2517	11.46
TB 38-14M-55	2517	13.67
TB 40-14M-55	2517	15.43
TB 44-14M-55	3020	18.96
TB 48-14M-55	3020	22.93

55mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 56-14M-55	3020	27.34
TB 64-14M-55	3020	31.97
TB 72-14M-55	3020	35.71
TB 80-14M-55	3020	38.58
TB 90-14M-55	3020	44.09

55mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 112-14M-55	3020	62.61
TB 144-14M-55	3020	79.81
TB 168-14M-55	3020	108.03
TB 192-14M-55	3020	79.81
TB 216-14M-55	3535	151.68

85mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 28-14M-85	2517	5.95
TB 29-14M-85	2517	7.50
TB 30-14M-85	2517	8.27
TB 32-14M-85	2517	10.58
TB 34-14M-85	2517	13.23

85mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 36-14M-85	3020	12.79
TB 38-14M-85	3020	14.99
TB 40-14M-85	3020	17.64
TB 44-14M-85	3030	26.01
TB 48-14M-85	3030	33.29

85mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 56-14M-85	3525	49.60
TB 64-14M-85	3525	57.32
TB 72-14M-85	3525	56.22
TB 80-14M-85	3525	64.37
TB 90-14M-85	3525	67.90

85mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 112-14M-85	3525	87.08
TB 144-14M-85	3525	112.43
TB 168-14M-85	3525	134.48
TB 192-14M-85	4040	189.60
TB 216-14M-85	4040	201.72

115mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 28-14M-115	2517	8.31
TB 29-14M-115	2517	8.82
TB 30-14M-115	2517	11.02
TB 32-14M-115	2517	14.99
TB 34-14M-115	2517	14.99

115mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 36-14M-115	3020	15.43
TB 38-14M-115	3020	18.52
TB 40-14M-115	3020	20.28
TB 44-14M-115	3030	30.86
TB 48-14M-115	3030	37.92

115mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 56-14M-115	3535	54.67
TB 64-14M-115	3535	63.93
TB 72-14M-115	3535	63.93
TB 80-14M-115	3535	72.75
TB 90-14M-115	3535	80.47

115mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 112-14M-115	3535	101.41
TB 144-14M-115	4040	149.91
TB 168-14M-115	4040	182.10
TB 192-14M-115	4040	211.64
TB 216-14M-115	4040	235.89

170mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 38-14M-170	3030	25.79
TB 40-14M-170	3030	28.66
TB 44-14M-170	3535	33.07
TB 48-14M-170	3535	66.89

170mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 56-14M-170	3535	62.83
TB 64-14M-170	4040	90.39
TB 72-14M-170	4040	103.40
TB 80-14M-170	4040	105.82

170mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 90-14M-170	4040	115.74
TB 112-14M-170	5050	164.24
TB 144-14M-170	5050	200.62

170mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 168-14M-170	5050	255.73
TB 192-14M-170	5050	267.42
TB 216-14M-170	5050	300.82

ORDERING EXAMPLE:

TB 28-14M-115 TB Bushing Type, 28 Number of Teeth, 14M Belt Section, 115mm Belt Width



L PROFILE TB TIMING PULLEYS

0.5 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 18-L-050	1108	0.44
TB 19-L-050	1108	0.44
TB 20-L-050	1108	0.44
TB 21-L-050	1108	0.66
TB 22-L-050	1108	0.66
TB 23-L-050	1108	0.88

0.5 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 24-L-050	1108	0.88
TB 25-L-050	1108	1.10
TB 26-L-050	1108	1.10
TB 27-L-050	1108	1.32
TB 28-L-050	1108	1.32

0.5 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 30-L-050	1108	1.76
TB 32-L-050	1108	1.98
TB 36-L-050	1108	2.65
TB 40-L-050	1610	6.61
TB 48-L-050	1610	5.07

0.5 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 60-L-050	1610	4.41
TB 72-L-050	1610	6.61
TB 84-L-050	1610	8.82
TB 96-L-050	2012	12.13
TB 120-L-050	2012	14.99

0.75 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 18-L-075	1108	0.44
TB 19-L-075	1108	0.66
TB 20-L-075	1108	0.66
TB 21-L-075	1108	0.88
TB 22-L-075	1108	0.88
TB 23-L-075	1108	0.88

0.75 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 24-L-075	1108	1.10
TB 25-L-075	1108	1.32
TB 26-L-075	1108	1.32
TB 27-L-075	1108	1.54
TB 28-L-075	1108	1.54

0.75 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 30-L-075	1108	1.98
TB 32-L-075	1108	2.20
TB 36-L-075	1610	2.65
TB 40-L-075	1610	3.75
TB 48-L-075	1610	5.51

0.75 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 60-L-075	1610	6.61
TB 72-L-075	1610	8.82
TB 84-L-075	2012	11.46
TB 96-L-075	2012	14.33
TB 120-L-075	2012	16.75

1 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 18-L-100	1108	0.44
TB 19-L-100	1108	0.66
TB 20-L-100	1108	0.88
TB 21-L-100	1108	0.88
TB 22-L-100	1108	0.88
TB 23-L-100	1108	1.10

1 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 24-L-100	1108	1.32
TB 25-L-100	1108	1.32
TB 26-L-100	1108	1.54
TB 27-L-100	1108	1.76
TB 28-L-100	1108	1.76

1 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 30-L-100	1210	1.98
TB 32-L-100	1210	2.20
TB 36-L-100	1610	3.09
TB 40-L-100	1610	3.75
TB 48-L-100	1610	5.95

1 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 60-L-100	1610	5.29
TB 72-L-100	2012	9.70
TB 84-L-100	2012	13.23
TB 96-L-100	2012	15.65
TB 120-L-100	2012	18.74

ORDERING EXAMPLE:

TB 30-L-100 TB Bushing Type, 30 Sheave Diameter, L Belt Section, 1 in. Max. Belt Width



TB TIMING PULLEYS

H PROFILES

STANDARD BORES

H PROFILE TB TIMING PULLEYS

1 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 16-H-100	1108	0.88
TB 18-H-100	1210	1.10
TB 19-H-100	1210	1.32
TB 20-H-100	1210	1.54
TB 21-H-100	1210	1.76
TB 22-H-100	1210	1.98

1 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 23-H-100	1610	1.98
TB 24-H-100	1610	2.20
TB 25-H-100	1610	2.20
TB 26-H-100	1610	2.65
TB 27-H-100	1610	2.87
TB 28-H-100	1610	3.31

1 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 30-H-100	1610	3.75
TB 32-H-100	1610	4.41
TB 36-H-100	1610	5.95
TB 40-H-100	1610	7.94
TB 44-H-100	2012	8.38
TB 48-H-100	2012	7.05

1 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 60-H-100	2012	10.58
TB 72-H-100	2012	12.57
TB 84-H-100	2012	14.99
TB 96-H-100	2517	18.08
TB 120-H-100	2517	26.68

1.5 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 18-H-150	1210	1.32
TB 19-H-150	1210	1.54
TB 20-H-150	1210	1.76
TB 21-H-150	1210	2.20
TB 22-H-150	1210	2.65
TB 23-H-150	1610	2.87

1.5 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 24-H-150	1610	2.65
TB 25-H-150	1610	2.65
TB 26-H-150	1610	3.09
TB 27-H-150	1610	3.53
TB 28-H-150	1610	3.97
TB 30-H-150	1610	4.41

1.5 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 32-H-150	1610	5.07
TB 36-H-150	1610	6.83
TB 40-H-150	1610	8.82
TB 44-H-150	2012	9.70
TB 48-H-150	2012	10.58

1.5 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 60-H-150	2012	11.90
TB 72-H-150	2012	14.33
TB 84-H-150	2012	18.52
TB 96-H-150	2517	24.25
TB 120-H-150	2517	32.63

2 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 18-H-200	1210	1.76
TB 19-H-200	1610	1.98
TB 20-H-200	1610	2.20
TB 21-H-200	1610	3.75
TB 22-H-200	1610	3.31
TB 23-H-200	1610	3.97

2 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 24-H-200	1610	3.31
TB 25-H-200	1610	3.31
TB 26-H-200	1610	3.97
TB 27-H-200	1610	4.19
TB 28-H-200	1610	4.19
TB 30-H-200	1610	5.07

2 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 32-H-200	2012	6.61
TB 36-H-200	2012	6.61
TB 40-H-200	2012	7.94
TB 44-H-200	2012	9.92
TB 48-H-200	2517	10.14

2 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 60-H-200	2517	15.43
TB 72-H-200	2517	17.64
TB 84-H-200	2517	19.84
TB 96-H-200	2517	25.35
TB 120-H-200	2517	33.95

2 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 20-H-300	1615	3.31
TB 21-H-300	1615	2.65
TB 22-H-300	1615	3.53
TB 23-H-300	1615	3.97
TB 24-H-300	1615	4.63

2 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 25-H-300	1615	4.41
TB 26-H-300	1615	5.95
TB 27-H-300	2012	6.61
TB 28-H-300	2012	5.29
TB 30-H-300	2012	6.39

2 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 32-H-300	2517	7.28
TB 36-H-300	2517	9.92
TB 40-H-300	2517	13.23
TB 44-H-300	2517	14.55
TB 48-H-300	2517	16.75

2 in. BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
TB 60-H-300	2517	18.52
TB 72-H-300	2517	22.93
TB 84-H-300	2517	27.56
TB 96-H-300	3030	31.31
TB 120-H-300	3030	41.45

ORDERING EXAMPLE:

TB 25-H-150 TB Bushing Type, 25 Sheave Diameter, H Belt Section, 1.5 in. Max. Belt Width

3M PROFILE MPB TIMING PULLEYS

PART NUMBER	# OF TEETH	TYPE	MATERIAL	DIMENSIONS						PILOT BORE DIAM.	MAX. BORE DIA. (mm)	WEIGHT (LBS)
				d _i (mm)	d _a (mm)	D _a (mm)	b ₁ (mm)	B (mm)	D (mm)			
6mm WIDTH												
10 3M 6*	10	1F	AL	9.55	8.79	13	7.2	14.5	13	-	3	-
12 3M 6*	12	1F	AL	11.46	10.7	15	7.2	14.5	15	-	5	-
14 3M 6*	14	1F	AL	13.37	12.61	16	7.2	14.5	16	-	6	-
15 3M 6*	15	1F	AL	14.32	13.56	17.5	7.2	14.5	17.5	-	6	-
16 3M 6*	16	6F	AL	15.28	14.52	18	9.8	17.5	10	4	7	-
18 3M 6*	18	6F	AL	17.19	16.43	19.5	9.8	17.5	11	6	8	-
20 3M 6*	20	6F	AL	19.1	18.34	23	9.8	17.5	13	6	9	-
21 3M 6*	21	6F	AL	20.05	19.29	25	9.8	17.5	14	6	9	-
22 3M 6*	22	6F	AL	21.01	20.25	25	9.8	17.5	14	6	9	-
24 3M 6*	24	6F	AL	22.92	22.16	25	9.8	17.5	14	6	9	-
26 3M 6*	26	6F	AL	24.83	24.07	28	9.8	17.5	16	6	11	-
28 3M 6*	28	6F	AL	26.74	25.98	32	9.8	17.5	18	6	12	-
30 3M 6*	30	6F	AL	28.65	27.89	32	9.8	17.5	20	6	14	-
32 3M 6*	32	6F	AL	30.56	29.8	36	9.8	175	22	6	15	-
36 3M 6*	36	6F	AL	34.38	33.62	38	10.3	18	26	6	16	-
40 3M 6*	40	6F	AL	38.2	37.44	42	10.3	18	28	6	18	-
44 3M 6*	44	6F	AL	42.02	41.26	48	10.3	18	33	6	20	-
48 3M 6*	48	6	AL	45.84	45.08	-	10.3	18.6	33	8	20	-
60 3M 6*	60	6	AL	57.3	56.54	-	10.3	18.6	33	8	20	-
72 3M 6*	72	6	AL	68.75	67.99	-	10.3	18.6	33	8	20	-
9mm WIDTH												
10 3M 9	10	1F	AL	9.55	8.79	13	10.2	17.5	13	-	3	0.01
12 3M 9	12	1F	AL	11.46	10.7	15	10.2	17.5	15	-	5	0.01
14 3M 9	14	1F	AL	13.37	12.61	16	10.2	17.5	16	-	6	0.02
15 3M 9	15	1F	AL	14.32	13.56	17.5	10.2	17.5	17.5	-	6	0.02
16 3M 9	16	1F	AL	15.28	14.52	18	12.8	20.6	10	4	7	0.02
18 3M 9	18	6F	AL	17.19	16.43	19.5	12.8	20.6	11	6	8	0.02
20 3M 9	20	6F	AL	19.1	18.34	23	12.8	20.6	13	6	9	0.02
21 3M 9	21	6F	AL	20.05	19.29	25	12.8	20.6	14	6	9	0.03
22 3M 9	22	6F	AL	21.01	20.25	25	12.8	20.6	14	6	9	0.03
24 3M 9	24	6F	AL	22.92	22.16	25	12.8	20.6	14	6	9	0.04

TYPE: Refer to Diagrams

ORDERING EXAMPLES:

14 3M 6 MPB, 14 Teeth, 3M Belt Section, 6mm Max. Belt Width

10 3M 9 MPB, 10 Teeth, 3M Belt Section, 9mm Max. Belt Width

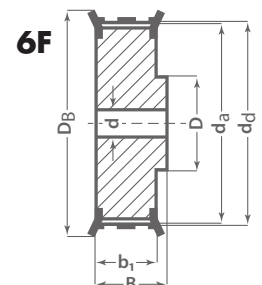
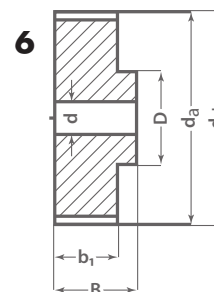
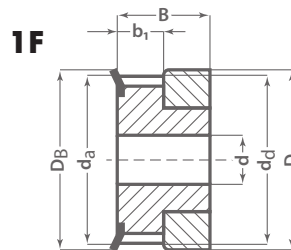
3M SIZES CONTINUED >>

MATERIAL:

AL = Aluminum ST = Steel CI = Cast Iron

DIMENSIONS: Refer to Diagrams

* Non-Standard Stock Item





MPB TIMING PULLEYS

3M PROFILES

MINIMUM PLAIN BORES

3M PROFILE MPB TIMING PULLEYS

PART NUMBER	# OF TEETH	TYPE	MATERIAL	DIMENSIONS						PILOT BORE DIAM.	MAX. BORE DIA. (mm)	WEIGHT (LBS)
				d _d (mm)	d _a (mm)	D _a (mm)	b ₁ (mm)	B (mm)	D (mm)			
9mm WIDTH												
26 3M 9	26	6F	AL	24.83	24.07	28	12.8	20.6	16	6	11	0.04
28 3M 9	28	6F	AL	26.74	25.98	32	12.8	20.6	18	6	12	0.05
30 3M 9	30	6F	AL	28.65	27.89	32	12.8	20.6	20	6	14	0.06
32 3M 9	32	6F	AL	30.56	29.8	36	12.8	20.6	22	6	15	0.07
36 3M 9	36	6F	AL	34.38	33.62	38	13.4	22.2	26	6	16	0.10
40 3M 9	40	6F	AL	38.2	37.44	42	13.4	22.2	28	6	18	0.12
44 3M 9	44	6F	AL	42.02	41.26	48	13.4	22.2	33	6	20	0.16
48 3M 9	48	6	AL	45.84	45.08	-	13.4	22.2	33	8	20	0.16
60 3M 9	60	6	AL	57.3	56.54	-	13.4	22.2	33	8	20	0.23
72 3M 9	72	6	AL	68.75	67.99	-	13.4	22.2	33	8	20	0.32
15mm WIDTH												
10 3M 15	10	1F	AL	9.55	8.79	13	17	26	13	-	3	0.01
12 3M 15	12	1F	AL	11.46	10.7	15	17	26	15	-	5	0.02
14 3M 15	14	1F	AL	13.37	12.61	16	17	26	16	-	6	0.02
15 3M 15	15	1F	AL	14.32	13.56	17.5	17	26	17.5	-	6	0.03
16 3M 15	16	6F	AL	15.28	14.52	18	19.5	26	10	4	7	0.02
18 3M 15	18	6F	AL	17.19	16.43	19.5	19.5	26	11	6	8	0.03
20 3M 15	20	6F	AL	19.1	18.34	23	19.5	26	13	6	9	0.03
21 3M 15	21	6F	AL	20.05	19.29	25	19.5	26	14	6	9	0.04
22 3M 15	22	6F	AL	21.01	20.25	25	19.5	26	14	6	9	0.04
24 3M 15	24	6F	AL	22.92	22.16	25	19.5	26	14	6	9	0.04
26 3M 15	26	6F	AL	24.83	24.07	28	19.5	26	16	6	11	0.06
28 3M 15	28	6F	AL	26.74	25.98	32	19.5	26	18	6	12	0.07
30 3M 15	30	6F	AL	28.65	27.89	32	19.5	26	20	6	14	0.08
32 3M 15	32	6F	AL	30.56	29.8	36	19.5	26	22	6	15	0.09
36 3M 15	36	6F	AL	34.38	33.62	38	20	30	26	6	16	0.13
40 3M 15	40	6F	AL	38.2	37.44	42	20	30	28	6	18	0.17
44 3M 15	44	6F	AL	42.02	41.26	48	20	30	33	6	20	0.22
48 3M 15	48	6	AL	45.84	45.08	-	20	30	33	8	20	0.23
60 3M 15	60	6	AL	57.3	56.54	-	20	30	33	8	20	0.33
72 3M 15	72	6	AL	68.75	67.99	-	20	30	33	8	20	0.47

TYPE: Refer to Diagrams

MATERIAL:

AL = Aluminum ST = Steel CI = Cast Iron

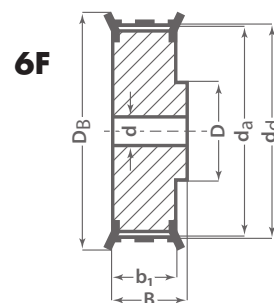
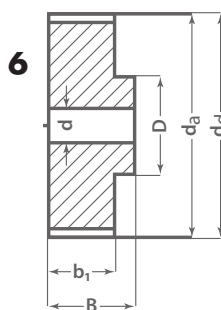
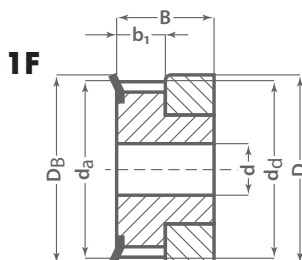
DIMENSIONS: Refer to Diagrams

* Non-Standard Stock Item

ORDERING EXAMPLES:

44 3M 9 MPB, 44 Teeth, 3M Belt Section, 9mm Max. Belt Width

26 3M 15 MPB, 26 Teeth, 3M Belt Section, 15mm Max. Belt Width





5M PROFILE MPB TIMING PULLEYS

PART NUMBER	# OF TEETH	TYPE	MATERIAL	DIMENSIONS						PILOT BORE DIAM.	MAX. BORE DIA. (mm)	WEIGHT (LBS)
				d _i (mm)	d _e (mm)	D _b (mm)	b ₁ (mm)	B (mm)	D (mm)			
9mm WIDTH												
12 5M 9	12	6F	ST	19.1	17.96	23	14.5	20	13	4	7	0.06
14 5M 9	14	6F	ST	22.28	21.14	25	14.5	20	14	6	8	0.07
15 5M 9	15	6F	ST	23.87	22.73	28	14.5	20	16	6	10	0.09
16 5M 9	16	6F	ST	25.46	24.32	28	14.5	20	16.5	6	10	0.11
18 5M 9	18	6F	ST	28.65	27.51	32	14.5	20	20	6	12	0.15
20 5M 9	20	6F	ST	31.83	30.69	36	14.5	22.5	23	6	14	0.21
21 5M 9	21	6F	ST	33.42	32.28	38	14.5	22.5	24	6	14	0.24
22 5M 9	22	6F	ST	35.01	33.87	38	14.5	22.5	25.5	6	14	0.26
24 5M 9	24	6F	ST	38.2	37.06	42	14.5	22.5	27	6	16	0.32
26 5M 9	26	6F	ST	41.38	40.24	44	14.5	22.5	30	6	18	0.37
28 5M 9	28	6F	ST	44.56	43.42	48	14.5	22.5	30.5	6	18	0.44
30 5M 9	30	6F	ST	47.75	46.61	51	14.5	22.5	35	6	20	0.52
32 5M 9	32	6F	ST	50.93	49.79	54	14.5	22.5	38	8	22	0.60
36 5M 9	36	6F	ST	57.3	56.16	60	14.5	22.5	38	8	22	0.71
40 5M 9	40	6F	ST	63.66	62.52	71	14.5	22.5	38	8	22	0.88
44 5M 9	44	6W	AL	70.03	68.89	-	14.5	25.5	38	8	22	0.37
48 5M 9	48	6W	AL	76.39	75.25	-	14.5	25.5	45	8	25	0.40
60 5M 9	60	6W	AL	95.49	94.35	-	14.5	25.5	45	8	25	0.51
72 5M 9	72	6W	AL	114.59	113.45	-	14.5	25.5	45	8	25	0.60
15mm WIDTH												
12 5M 15	12	6F	ST	19.1	17.96	25	20.5	26	13	4	7	0.07
14 5M 15	14	6F	ST	22.28	21.14	25	20.5	26	14	6	8	0.10
15 5M 15	15	6F	ST	23.87	22.73	28	20.5	26	16	6	10	0.12
16 5M 15	16	6F	ST	25.46	24.32	28	20.5	26	16.5	6	10	0.14
18 5M 15	18	6F	ST	28.65	27.51	32	20.5	26	20	6	12	0.19
20 5M 15	20	6F	ST	31.83	30.69	36	20.5	26	23	6	14	0.25
21 5M 15	21	6F	ST	33.42	32.28	38	20.5	26	24	6	14	0.29
22 5M 15	22	6F	ST	35.01	33.87	38	20.5	26	25.5	6	14	0.31
24 5M 15	24	6F	ST	38.2	37.06	42	20.5	28	27	6	16	0.40
26 5M 15	26	6F	ST	41.38	40.24	44	20.5	28	30	6	18	0.49
28 5M 15	28	6F	ST	44.56	43.42	48	20.5	28	30.5	6	18	0.55
30 5M 15	30	6F	ST	47.75	46.61	51	20.5	28	35	6	20	0.66
32 5M 15	32	6F	ST	50.93	49.79	54	20.5	28	38	8	22	0.77

TYPE: Refer to Diagrams

MATERIAL:

AL = Aluminum ST = Steel CI = Cast Iron

DIMENSIONS: Refer to Diagrams

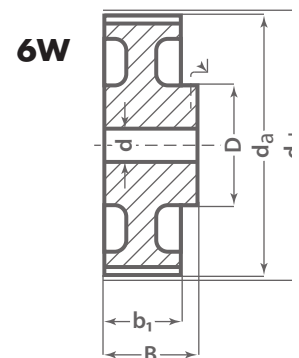
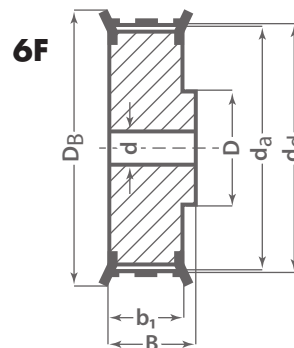
* Non-Standard Stock Item

ORDERING EXAMPLES:

30 5M 9 MPB, 30 Teeth, 5M Belt Section, 9mm Max. Belt Width

28 5M 15 MPB, 28 Teeth, 5M Belt Section, 15mm Max. Belt Width

5M SIZES CONTINUED >>





MPB TIMING PULLEYS

5M PROFILES

MINIMUM PLAIN BORES

5M PROFILE MPB TIMING PULLEYS

PART NUMBER	# OF TEETH	TYPE	MATERIAL	DIMENSIONS						PILOT BORE DIAM.	MAX. BORE DIA. (mm)	WEIGHT (LBS)
				d _i (mm)	d _o (mm)	D _a (mm)	b ₁ (mm)	B (mm)	D (mm)			
15mm WIDTH												
36 5M 15	36	6F	ST	57.3	56.16	60	20.5	28	38	8	22	0.94
40 5M 15	40	6F	ST	63.66	62.52	71	20.5	28	38	8	22	1.15
44 5M 15	44	6W	AL	70.03	68.89	-	20.5	30	38	8	22	0.50
48 5M 15	48	6W	AL	76.39	75.25	-	20.5	30	38	8	25	0.41
60 5M 15	60	6W	AL	95.49	94.35	-	20.5	30	50	8	25	0.67
72 5M 15	72	6W	AL	114.59	113.45	-	20.5	30	50	8	25	0.83
25mm WIDTH												
12 5M 25	12	6F	ST	19.1	17.96	25	30	36	13	4	7	0.11
14 5M 25	14	6F	ST	22.28	21.14	25	30	36	14	6	8	0.15
15 5M 25	15	6F	ST	23.87	22.73	28	30	36	16	6	10	0.18
16 5M 25	16	6F	ST	25.46	24.32	28	30	36	16.5	6	10	0.22
18 5M 25	18	6F	ST	28.65	27.51	32	30	36	20	6	12	0.26
20 5M 25	20	6F	ST	31.83	30.69	36	30	36	23	6	14	0.35
21 5M 25	21	6F	ST	33.42	32.28	38	30	38	24	6	14	0.42
22 5M 25	22	6F	ST	35.01	33.87	38	30	38	25.5	6	14	0.46
24 5M 25	24	6F	ST	38.2	37.06	42	30	38	27	6	16	0.55
26 5M 25	26	6F	ST	41.38	40.24	44	30	38	30	6	18	0.66
28 5M 25	28	6F	ST	44.56	43.42	48	30	38	30.5	6	18	0.77
30 5M 25	30	6F	ST	47.75	46.61	51	30	38	35	6	20	0.93
32 5M 25	32	6F	ST	50.93	49.79	54	30	38	38	8	22	1.06
36 5M 25	36	6F	ST	57.3	56.16	60	30	38	38	8	22	1.30
40 5M 25	40	6F	ST	63.66	62.52	71	30	38	38	8	22	1.63
44 5M 25	44	6W	AL	70.03	68.89	-	30	40	38	8	22	0.71
48 5M 25	48	6W	AL	76.39	75.25	-	30	40	38	8	25	0.61
60 5M 25	60	6W	AL	95.49	94.35	-	30	40	50	8	25	0.96
72 5M 25	72	6W	AL	114.59	113.45	-	30	40	50	8	25	1.16

TYPE: Refer to Diagrams

MATERIAL:

AL = Aluminum ST = Steel CI = Cast Iron

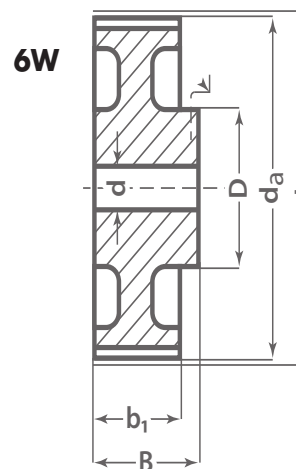
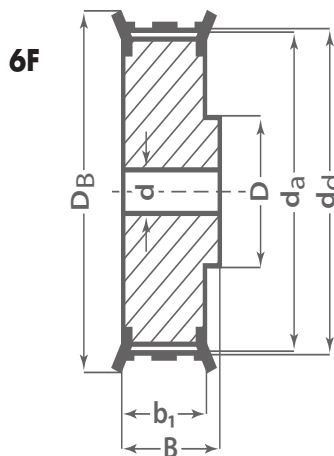
DIMENSIONS: Refer to Diagrams

* Non-Standard Stock Item

ORDERING EXAMPLES:

44 5M 15 MPB, 44 Teeth, 5M Belt Section, 15mm Max. Belt Width

14 5M 25 MPB, 14 Teeth, 5M Belt Section, 25mm Max. Belt Width





8M PROFILE MPB TIMING PULLEYS

PART NUMBER	# OF TEETH	TYPE	MATERIAL	DIMENSIONS							PILOT BORE DIAM.	MAX. BORE DIA. (mm)	WEIGHT (LBS)
				d ₁ (mm)	d ₂ (mm)	D ₁ (mm)	b ₁ (mm)	B (mm)	D (mm)	d _f (mm)			
20mm WIDTH													
22 8M 20	22	6F	ST	56.02	54.65	60	28	38	43	-	12	30	1.19
24 8M 20	24	6F	ST	61.12	59.75	66	28	38	45	-	12	30	1.43
26 8M 20	26	6F	ST	66.21	64.84	71	28	38	50	-	12	35	1.76
28 8M 20	28	6F	ST	71.3	70.08	75	28	38	50	-	15	35	1.92
30 8M 20	30	6F	ST	76.39	75.13	83	28	38	55	-	15	35	22.49
32 8M 20	32	6F	ST	81.49	80.16	87	28	38	60	-	15	40	2.65
34 8M 20	34	6F	ST	86.58	85.22	91	28	38	70	-	15	45	3.09
36 8M 20	36	6F	ST	91.67	90.3	98.5	28	38	70	-	15	45	3.42
38 8M 20	38	6F	ST	96.77	95.39	103	28	38	75	-	15	45	3.64
40 8M 20	40	6F	CI	101.86	100.49	106	28	38	75	-	15	45	3.97
44 8M 20	44	6F	CI	112.05	110.67	119	28	38	75	-	15	45	4.63
48 8M 20	48	6F	CI	122.23	120.86	127	28	38	75	-	15	45	5.38
56 8M 20	56	6WF	CI	142.6	141.23	148	28	38	80	117	15	45	5.73
64 8M 20	64	6WF	CI	162.97	161.6	168	28	38	80	137	15	45	6.39
72 8M 20	72	6WF	CI	183.35	181.97	192	28	38	80	158	15	45	6.83
80 8M 20	80	6A	CI	203.72	202.35	-	28	38	90	180	15	50	8.38
90 8M 20	90	6A	CI	229.18	227.81	-	28	38	90	204	15	50	9.26
112 8M 20	112	6A	CI	285.21	283.83	-	28	38	90	260	18	50	11.46
144 8M 20	144	6A	CI	366.69	365.32	-	28	38	90	341	20	50	16.53
168 8M 20	168	6A	CI	427.81	426.44	-	28	38	100	402	20	55	22.05
192 8M 20	192	6A	CI	488.92	487.55	-	28	38	100	463	20	55	31.75
30mm WIDTH													
22 8M 30	22	6F	ST	56.02	54.65	60	38	48	43	-	12	30	1.52
24 8M 30	24	6F	ST	61.12	59.75	66	38	48	45	-	12	30	1.85
26 8M 30	26	6F	ST	66.21	64.84	71	38	48	50	-	12	35	2.20
28 8M 30	28	6F	ST	71.3	70.08	75	38	48	50	-	15	35	2.47
30 8M 30	30	6F	ST	76.39	75.13	83	38	48	55	-	15	35	2.91
32 8M 30	32	6F	ST	81.49	80.16	87	38	48	60	-	15	40	3.31
34 8M 30	34	6F	ST	86.58	85.22	91	38	48	70	-	15	45	3.97
36 8M 30	36	6F	ST	91.67	90.3	98.5	38	48	70	-	15	45	4.39
38 8M 30	38	6F	ST	96.77	95.39	103	38	48	75	-	15	45	5.00
40 8M 30	40	6F	CI	101.86	100.49	106	38	48	75	-	15	45	5.29
44 8M 30	44	6F	CI	112.05	110.67	119	38	48	75	-	15	45	6.17
48 8M 30	48	6F	CI	122.23	120.86	127	38	48	75	-	15	45	7.05

TYPE: Refer to Diagrams

MATERIAL:

AL = Aluminum ST = Steel CI = Cast Iron

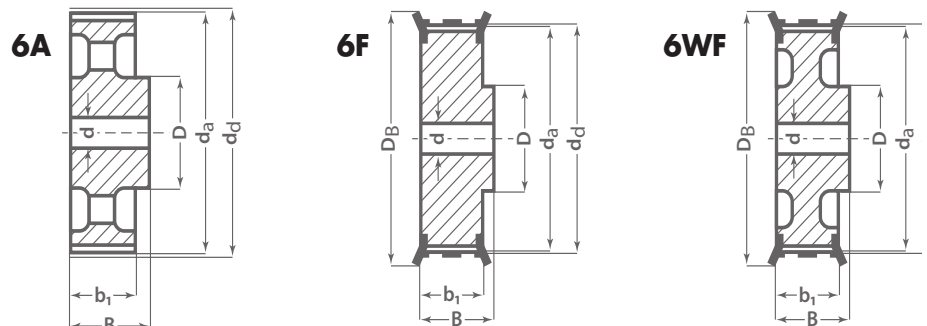
DIMENSIONS: Refer to Diagrams

* Non-Standard Stock Item

ORDERING EXAMPLES:

48 8M 20 MPB, 48 Teeth, 8M Belt Section, 20mm Max. Belt Width

30 8M 30 MPB, 30 Teeth, 8M Belt Section, 30mm Max. Belt Width





MPB TIMING PULLEYS

8M PROFILES

MINIMUM PLAIN BORES

8M PROFILE MPB TIMING PULLEYS

PART NUMBER	# OF TEETH	TYPE	MATERIAL	DIMENSIONS							PILOT BORE DIAM.	MAX. BORE DIA. (mm)	WEIGHT (LBS)
				d _d (mm)	d _e (mm)	D _s (mm)	b ₁ (mm)	B (mm)	D (mm)	d _i (mm)			
30mm WIDTH													
56 8M 30	56	6WF	CI	142.6	141.23	148	38	48	90	117	15	50	7.94
64 8M 30	64	6WF	CI	162.97	161.6	168	38	48	90	137	15	50	9.48
72 8M 30	72	6WF	CI	183.35	181.97	192	38	48	95	158	15	50	10.58
80 8M 30	80	6A	CI	203.72	202.35	-	38	48	100	180	15	55	11.24
90 8M 30	90	6A	CI	229.18	227.81	-	38	48	100	204	15	55	12.57
112 8M 30	112	6A	CI	285.21	283.83	-	38	48	100	260	18	55	14.99
144 8M 30	144	6A	CI	366.69	365.32	-	38	48	100	341	20	55	20.50
168 8M 30	168	6A	CI	427.81	426.44	-	38	48	100	402	20	55	25.13
192 8M 30	192	6A	CI	488.92	487.55	-	38	48	100	463	20	55	35.27
50mm WIDTH													
22 8M 50	22	6F	ST	56.02	54.65	60	60	70	43	-	12	30	2.2
24 8M 50	24	6F	ST	61.12	59.75	66	60	70	45	-	12	30	2.65
26 8M 50	26	6F	ST	66.21	64.84	71	60	70	50	-	12	35	3.31
28 8M 50	28	6F	ST	71.3	70.08	75	60	70	50	-	15	35	3.68
30 8M 50	30	6F	ST	76.39	75.13	83	60	70	55	-	15	35	4.34
32 8M 50	32	6F	ST	81.49	80.16	87	60	70	60	-	15	40	5
34 8M 50	34	6F	ST	86.58	85.22	91	60	70	70	-	15	45	5.93
36 8M 50	36	6F	ST	91.67	90.3	98.5	60	70	70	-	15	45	6.55
38 8M 50	38	6F	ST	96.77	95.39	103	60	70	75	-	15	45	7.12
40 8M 50	40	6F	CI	101.86	100.49	106	60	70	75	-	18	45	7.72
44 8M 50	44	6F	CI	112.05	110.67	119	60	70	75	-	18	45	8.60
48 8M 50	48	6F	CI	122.23	120.86	127	60	70	80	-	18	45	9.48
56 8M 50	56	10WF	CI	142.6	141.23	148	60	60	90	117	18	50	11.02
64 8M 50	64	10WF	CI	162.97	161.6	168	60	60	100	137	18	55	12.35
72 8M 50	72	10WF	CI	183.35	181.97	192	60	60	100	158	18	55	14.99
80 8M 50	80	10A	CI	203.72	202.35	-	60	60	110	180	18	60	15.21
90 8M 50	90	10A	CI	229.18	227.81	-	60	60	110	204	18	60	18.96
112 8M 50	112	10A	CI	285.21	283.83	-	60	60	110	260	18	60	21.16
144 8M 50	144	10A	CI	366.69	365.32	-	60	60	110	341	20	60	30.42
168 8M 50	168	10A	CI	427.81	426.44	-	60	60	120	402	20	65	35.27
192 8M 50	192	10A	CI	488.92	487.55	-	60	60	130	463	20	70	49.38

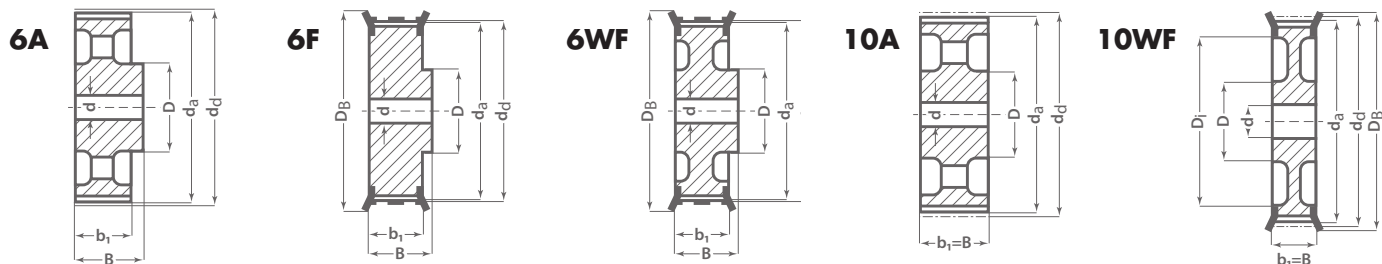
TYPE: Refer to Diagrams

MATERIAL:

AL = Aluminum ST = Steel CI = Cast Iron

DIMENSIONS: Refer to Diagrams

* Non-Standard Stock Item



ORDERING EXAMPLES:

72 8M 30 MPB, 72 Teeth, 8M Belt Section, 30mm Max. Belt Width

80 8M 50 MPB, 80 Teeth, 8M Belt Section, 50mm Max. Belt Width



8M PROFILE MPB TIMING PULLEYS

PART NUMBER	# OF TEETH	TYPE	MATERIAL	DIMENSIONS							PILOT BORE DIAM.	MAX. BORE DIA. (mm)	WEIGHT (LBS)
				d _d (mm)	d _a (mm)	D _s (mm)	b ₁ (mm)	B (mm)	D (mm)	d _f (mm)			
85mm WIDTH													
24 8M 85	24	6F	ST	61.12	59.75	66	95	105	45	-	12	30	4.19
26 8M 85	26	6F	ST	66.21	64.84	71	95	105	50	-	12	35	4.96
28 8M 85	28	6F	ST	71.3	70.08	75	95	105	50	-	15	35	5.62
30 8M 85	30	6F	ST	76.39	75.13	83	95	105	55	-	15	35	6.61
32 8M 85	32	6F	ST	81.49	80.16	87	95	105	60	-	15	40	7.87
34 8M 85	34	6F	ST	86.58	85.22	91	95	105	70	-	15	45	8.82
36 8M 85	36	6F	ST	91.67	90.3	98.5	95	105	70	-	15	45	9.92
38 8M 85	38	6F	ST	96.77	95.39	103	95	105	75	-	15	45	10.80
40 8M 85	40	6F	CI	101.86	100.49	106	95	105	75	-	18	45	11.46
44 8M 85	44	6F	CI	112.05	110.67	119	95	105	75	-	18	45	14.55
48 8M 85	48	6F	CI	122.23	120.86	127	95	105	80	-	18	45	16.76
56 8M 85	56	6F	CI	142.6	141.23	148	95	105	80	117	20	50	21.61
64 8M 85	64	10WF	CI	162.97	161.6	168	95	95	100	137	20	55	22.93
72 8M 85	72	10WF	CI	183.35	181.97	192	95	95	110	158	20	60	25.13
80 8M 85	80	10A	CI	203.72	202.35	-	95	95	110	180	20	60	24.47
90 8M 85	90	10A	CI	229.18	227.81	-	95	95	110	204	20	60	29.10
112 8M 85	112	10A	CI	285.21	283.83	-	95	95	110	260	24	60	35.94
144 8M 85*	144	10A	CI	366.69	365.32	-	95	95	120	341	24	65	47.40
168 8M 85*	168	10A	CI	427.81	426.44	-	95	95	120	402	24	65	57.54
192 8M 85*	192	10A	CI	488.92	487.55	-	95	95	130	463	24	70	67.46

TYPE: Refer to Diagrams

ORDERING EXAMPLES:

24 8M 85 MPB, 24 Teeth, 8M Belt Section, 85mm Max. Belt Width

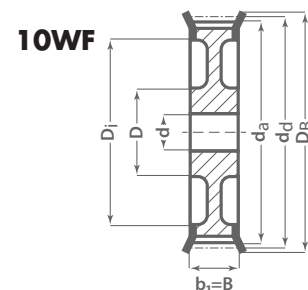
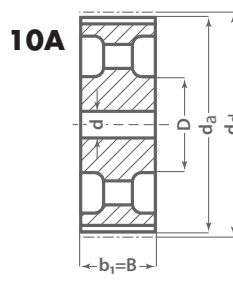
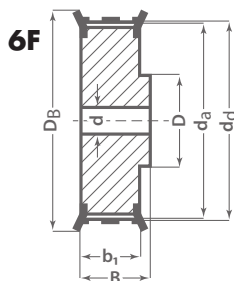
112 8M 85 MPB, 112 Teeth, 8M Belt Section, 85mm Max. Belt Width

MATERIAL:

AL = Aluminum ST = Steel CI = Cast Iron

DIMENSIONS: Refer to Diagrams

* Non-Standard Stock Item





MPB TIMING PULLEYS

14M PROFILES

MINIMUM PLAIN BORES

14M PROFILE MPB TIMING PULLEYS

PART NUMBER	# OF TEETH	TYPE	MATERIAL	DIMENSIONS							PILOT BORE DIAM.	MAX. BORE DIA. (mm)	WEIGHT (LBS)
				d _d (mm)	d _e (mm)	D _s (mm)	b ₁ (mm)	B (mm)	D (mm)	d _i (mm)			
40mm WIDTH													
28 14M 40	28	6F	CI	124.78	122.12	127	54	69	100	-	24	60	10.43
29 14M 40	29	6F	CI	129.23	126.57	138	54	69	100	-	24	60	11.22
30 14M 40	30	6F	CI	133.69	130.99	138	54	69	100	-	24	60	12.02
32 14M 40	32	6F	CI	142.6	139.88	154	54	69	100	-	24	70	13.60
34 14M 40	34	6F	CI	151.52	148.79	160	54	69	100	-	24	70	15.17
36 14M 40	36	6F	CI	160.43	157.68	168	54	69	100	-	24	70	16.76
38 14M 40	38	6F	CI	169.34	166.6	183	54	69	120	-	24	70	18.25
40 14M 40	40	6F	CI	178.25	175.49	188	54	69	120	-	24	70	20.41
44 14M 40	44	6F	CI	196.08	193.28	211	54	69	120	-	24	70	22.75
48 14M 40	48	6WF	CI	213.9	211.11	226	54	69	135	172	24	70	25.35
56 14M 40	56	6WF	CI	249.55	246.76	256	54	69	135	207	28	70	28.77
64 14M 40	64	6WF	CI	285.21	282.41	296	54	69	135	242	28	70	31.75
72 14M 40	72	6A	CI	320.86	318.06	-	54	69	135	278	28	70	37.26
80 14M 40	80	6A	CI	356.51	353.71	-	54	69	135	314	28	70	40.79
90 14M 40	90	6A	CI	401.07	398.28	-	54	69	135	358	28	70	44.09
112 14M 40*	112	6A	CI	499.11	496.32	-	54	69	135	456	28	70	58.86
144 14M 40*	144	6A	CI	641.71	638.92	-	54	69	135	600	28	70	77.16
168 14M 40*	168	6A	CI	748.66	745.87	-	54	69	135	706	28	70	97.44
192 14M 40*	192	6A	CI	855.62	852.82	-	54	69	135	813	28	70	115.08
216 14M 40*	216	6A	CI	962.57	959.77	-	54	69	150	920	28	80	132.28
55mm WIDTH													
28 14M 55	28	6F	CI	124.78	122.12	127	70	85	100	-	24	60	12.35
29 14M 55	29	6F	CI	129.23	126.57	138	70	85	100	-	24	60	13.45
30 14M 55	30	6F	CI	133.69	130.99	138	70	85	100	-	24	60	14.55
32 14M 55	32	6F	CI	142.6	139.88	154	70	85	100	-	24	70	16.76
34 14M 55	34	6F	CI	151.52	148.79	160	70	85	100	-	24	70	18.96
36 14M 55	36	6F	CI	160.43	157.68	168	70	85	100	-	24	70	21.16
38 14M 55	38	6F	CI	169.34	166.6	183	70	85	120	-	24	70	23.81
40 14M 55	40	6F	CI	178.25	175.49	188	70	85	120	-	24	70	24.69
44 14M 55	44	6F	CI	196.08	193.28	211	70	85	120	-	24	70	27.56
48 14M 55	48	10WF	CI	213.9	211.11	226	70	70	135	172	24	70	30.20
56 14M 55	56	10WF	CI	249.55	246.76	256	70	70	135	207	28	70	31.97

TYPE: Refer to Diagrams

MATERIAL:

AL = Aluminum ST = Steel CI = Cast Iron

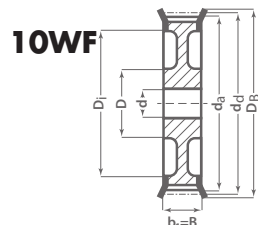
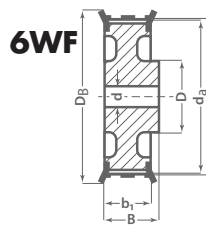
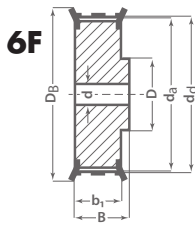
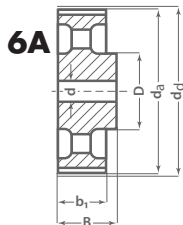
DIMENSIONS: Refer to Diagrams

* Non-Standard Stock Item

ORDERING EXAMPLES:

40 14M 40 MPB, 40 Teeth, 14M Belt Section, 40mm Max. Belt Width

34 14M 55 MPB, 34 Teeth, 14M Belt Section, 55mm Max. Belt Width





14M PROFILE MPB TIMING PULLEYS

PART NUMBER	# OF TEETH	TYPE	MATERIAL	DIMENSIONS							PILOT BORE DIAM.	MAX. BORE DIA. (mm)	WEIGHT (LBS)
				d ₁ (mm)	d ₂ (mm)	D ₁ (mm)	b ₁ (mm)	B (mm)	D (mm)	d _f (mm)			
55 mm WIDTH													
64 14M 55	64	10WF	CI	285.21	282.41	296	70	70	135	242	28	70	34.39
72 14M 55	72	10A	CI	320.86	318.06	-	70	70	135	278	28	70	40.79
80 14M 55	80	10A	CI	356.51	353.71	-	70	70	135	314	28	70	44.09
90 14M 55	90	10A	CI	401.07	398.28	-	70	70	135	358	28	70	49.82
112 14M 55*	112	10A	CI	499.11	496.32	-	70	70	135	456	28	70	65.04
144 14M 55*	144	10A	CI	641.71	638.92	-	70	70	135	600	28	70	85.98
168 14M 55*	168	10A	CI	748.66	745.87	-	70	70	135	706	28	70	106.92
192 14M 55*	192	10A	CI	855.62	852.82	-	70	70	135	813	28	70	127.43
216 14M 55*	216	10A	CI	962.57	959.77	-	70	70	150	920	28	80	147.71
85 mm WIDTH													
28 14M 85	28	6F	CI	124.78	122.12	127	102	117	100	-	24	60	16.98
29 14M 85	29	6F	CI	129.23	126.57	138	102	117	100	-	24	60	18.52
30 14M 85	30	6F	CI	133.69	130.99	138	102	117	100	-	24	60	20.06
32 14M 85	32	6F	CI	142.6	139.88	154	102	117	100	-	24	60	23.15
34 14M 85	34	6F	CI	151.52	148.79	160	102	117	100	-	24	70	26.23
36 14M 85	36	6F	CI	160.43	157.68	168	102	117	100	-	32	70	29.10
38 14M 85	38	6F	CI	169.34	166.6	183	102	117	120	-	32	70	33.40
40 14M 85	40	6F	CI	178.25	175.49	188	102	117	135	-	32	70	37.70
44 14M 85	44	6F	CI	196.08	193.28	211	102	117	135	-	32	70	51.37
48 14M 85	48	6F	CI	213.9	211.11	226	102	117	150	-	32	80	55.12
56 14M 85	56	10WF	CI	249.55	246.76	256	102	102	150	207	32	80	55.12
64 14M 85	64	10WF	CI	285.21	282.41	296	102	102	150	242	32	80	62.17
72 14M 85	72	10A	CI	320.86	318.06	-	102	102	150	278	32	80	63.49
80 14M 85	80	10A	CI	356.51	353.71	-	102	102	150	314	32	80	66.36
90 14M 85	90	10A	CI	401.07	398.28	-	102	102	150	358	32	80	72.75
112 14M 85*	112	10A	CI	499.11	496.32	-	102	102	150	456	32	80	92.15
144 14M 85*	144	10A	CI	641.71	638.92	-	102	102	150	600	32	80	115.52
168 14M 85*	168	10A	CI	748.66	745.87	-	102	102	150	706	32	80	132.94
192 14M 85*	192	10A	CI	855.62	852.82	-	102	102	165	813	32	90	154.76
216 14M 85*	216	10A	CI	962.57	959.77	-	102	102	165	920	32	90	178.57

TYPE: Refer to Diagrams

ORDERING EXAMPLES:

MATERIAL:

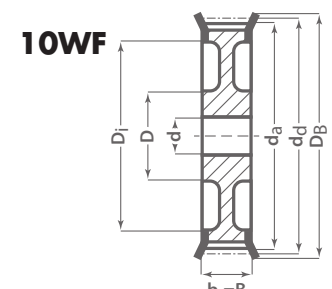
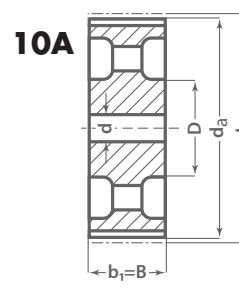
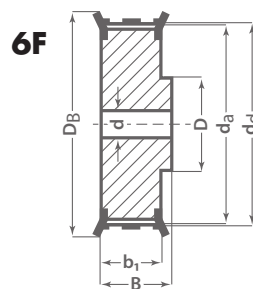
AL = Aluminum ST = Steel CI = Cast Iron

90 14M 55 MPB, 90 Teeth, 14M Belt Section, 55mm Max. Belt Width

44 14M 85 MPB, 44 Teeth, 14M Belt Section, 85mm Max. Belt Width

DIMENSIONS: Refer to Diagrams

* Non-Standard Stock Item





MPB TIMING PULLEYS

14M PROFILES

MINIMUM PLAIN BORES

14M PROFILE MPB TIMING PULLEYS

PART NUMBER	# OF TEETH	TYPE	MATERIAL	DIMENSIONS							PILOT BORE DIAM.	MAX. BORE DIA. (mm)	WEIGHT (LBS)
				d _d (mm)	d _a (mm)	D _s (mm)	b ₁ (mm)	B (mm)	D (mm)	d _i (mm)			
115 mm WIDTH													
28 14M 115	28	6F	CI	124.78	122.12	127	133	148	100	-	32	60	20.28
29 14M 115	29	6F	CI	129.23	126.57	138	133	148	100	-	32	60	22.49
30 14M 115	30	6F	CI	133.69	130.99	138	133	148	100	-	32	60	24.69
32 14M 115	32	6F	CI	142.6	139.88	154	133	148	100	-	32	60	29.1
34 14M 115	34	6F	CI	151.52	148.79	160	133	148	100	-	32	70	32.63
36 14M 115	36	6F	CI	160.43	157.68	168	133	148	120	-	32	70	36.6
38 14M 115	38	6F	CI	169.34	166.6	183	133	148	120	-	32	70	42.33
40 14M 115	40	6F	CI	178.25	175.49	188	133	148	135	-	32	70	48.72
44 14M 115	44	6F	CI	196.08	193.28	211	133	148	140	-	32	80	61.73
48 14M 115	48	6F	CI	213.9	211.11	226	133	148	150	-	32	80	77.16
56 14M 115	56	6F	CI	249.55	246.76	256	133	148	150	-	32	80	97.44
64 14M 115	64	10WF	CI	285.21	282.41	296	133	133	150	242	32	80	81.13
72 14M 115	72	10A	CI	320.86	318.06	-	133	133	150	278	32	80	79.59
80 14M 115	80	10A	CI	356.51	353.71	-	133	133	150	314	32	80	85.1
90 14M 115	90	10A	CI	401.07	398.28	-	133	133	150	358	32	80	90.39
112 14M 115*	112	10A	CI	499.11	496.32	-	133	133	150	456	32	80	119.93
144 14M 115*	144	10A	CI	641.71	638.92	-	133	133	165	600	32	90	149.47
168 14M 115*	168	10A	CI	748.66	745.87	-	133	133	165	706	32	90	167.11
192 14M 115*	192	10A	CI	855.62	852.82	-	133	133	165	813	32	90	194.67
216 14M 115*	216	10A	CI	962.57	959.77	-	133	133	165	920	32	90	216.05
170 mm WIDTH													
28 14M 170*	28	6F	CI	124.78	122.12	127	187	202	100	-	32	60	30.42
29 14M 170*	29	6F	CI	129.23	126.57	138	187	202	100	-	32	60	31.31
30 14M 170*	30	6F	CI	133.69	130.99	138	187	202	100	-	32	60	34.39
32 14M 170*	32	6F	CI	142.6	139.88	154	187	202	100	-	32	60	39.9
34 14M 170*	34	6F	CI	151.52	148.79	160	187	202	100	-	32	60	44.97
36 14M 170*	36	6F	CI	160.43	157.68	168	187	202	120	-	32	70	51.81
38 14M 170*	38	6F	CI	169.34	166.6	183	187	202	135	-	32	70	58.42
40 14M 170*	40	6F	CI	178.25	175.49	188	187	202	140	-	32	85	66.36
44 14M 170*	44	6F	CI	196.08	193.28	211	187	202	160	-	32	85	83.33
48 14M 170*	48	6F	CI	213.9	211.11	226	187	202	160	-	32	85	98.11
56 14M 170*	56	6F	CI	249.55	246.76	256	187	202	160	-	32	85	134.48

TYPE: Refer to Diagrams

MATERIAL:

AL = Aluminum ST = Steel CI = Cast Iron

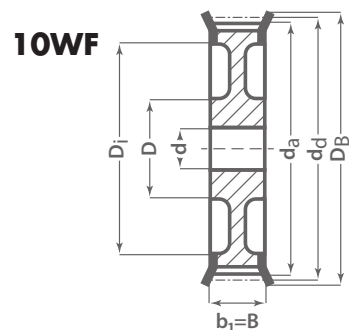
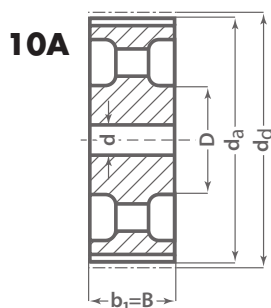
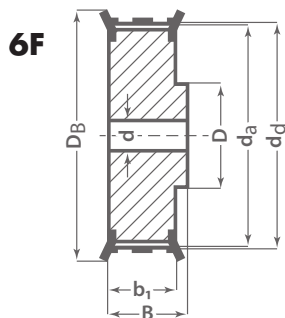
DIMENSIONS: Refer to Diagrams

* Non-Standard Stock Item

ORDERING EXAMPLES:

48 14M 115 MPB, 48 Teeth, 14M Belt Section, 115mm Max. Belt Width

29 14M 170 MPB, 29 Teeth, 14M Belt Section, 170mm Max. Belt Width





14M PROFILE MPB TIMING PULLEYS

PART NUMBER	# OF TEETH	TYPE	MATERIAL	DIMENSIONS							PILOT BORE DIAM.	MAX. BORE DIA. (mm)	WEIGHT (LBS)
				d ₁ (mm)	d ₂ (mm)	D ₁ (mm)	b ₁ (mm)	B (mm)	D (mm)	d ₁ (mm)			
170 mm WIDTH													
64 14M 170*	64	6F	CI	285.21	282.41	296	187	202	180	-	32	100	178.57
72 14M 170*	72	10W	CI	320.86	318.06	-	187	187	180	278	32	100	135.36
80 14M 170*	80	10W	CI	356.51	353.71	-	187	187	180	314	32	100	143.3
90 14M 170*	90	10A	CI	401.07	398.28	-	187	187	180	358	38	100	149.91
112 14M 170*	112	10A	CI	499.11	496.32	-	187	187	200	456	38	110	192.9
144 14M 170*	144	10A	CI	641.71	638.92	-	187	187	220	600	38	120	253.09
168 14M 170*	168	10A	CI	748.66	745.87	-	187	187	220	706	38	120	275.58
192 14M 170*	192	10A	CI	855.62	852.82	-	187	187	220	813	38	120	300.71
216 14M 170*	216	10A	CI	962.57	959.77	-	187	187	220	920	38	120	324.08

TYPE: Refer to Diagrams

ORDERING EXAMPLE:

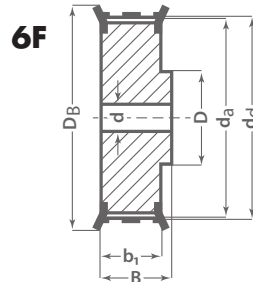
MATERIAL:

AL = Aluminum ST = Steel CI = Cast Iron

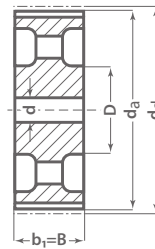
112 14M 170 MPB, 112 Teeth, 14M Belt Section, 170mm Max. Belt Width

DIMENSIONS: Refer to Diagrams

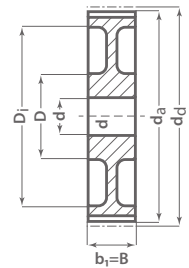
* Non-Standard Stock Item



10A



10W





MPB TIMING PULLEYS

T2.5 & T5 PROFILES

MINIMUM PLAIN BORES

T2.5 PROFILE MPB TIMING PULLEYS

4 or 6mm BELT WIDTH			4 or 6mm BELT WIDTH			4 or 6mm BELT WIDTH			4 or 6mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
16 T2.5/12-2	MPB	0.01	16 T2.5/19-2	MPB	0.02	16 T2.5/26-2	MPB	0.07	16 T2.5/40-2	MPB	0.26
16 T2.5/14-2	MPB	0.01	16 T2.5/20-2	MPB	0.02	16 T2.5/28-2	MPB	0.09	16 T2.5/44-2	MPB	0.31
16 T2.5/15-2	MPB	0.01	16 T2.5/22-2	MPB	0.02	16 T2.5/30-2	MPB	0.11	16 T2.5/48-0	MPB	0.39
16 T2.5/16-2	MPB	0.01	16 T2.5/24-2	MPB	0.03	16 T2.5/32-2	MPB	0.16	16 T2.5/60-0	MPB	0.45
16 T2.5/18-2	MPB	0.01	16 T2.5/25-2	MPB	0.03	16 T2.5/36-2	MPB	0.20			

T5 PROFILE MPB TIMING PULLEYS

10mm BELT WIDTH			10mm BELT WIDTH			10mm BELT WIDTH			10mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
21 T5/10-2	MPB	0.03	21 T5/19-2	MPB	0.08	21 T5/27-2	MPB	0.14	21 T5/40-2	MPB	0.30
21 T5/12-2	MPB	0.04	21 T5/20-2	MPB	0.08	21 T5/28-2	MPB	0.16	21 T5/42-2	MPB	0.40
21 T5/14-2	MPB	0.04	21 T5/22-2	MPB	0.10	21 T5/30-2	MPB	0.17	21 T5/44-0	MPB	0.41
21 T5/15-2	MPB	0.05	21 T5/24-2	MPB	0.12	21 T5/32-2	MPB	0.19	21 T5/48-0	MPB	0.44
21 T5/16-2	MPB	0.06	21 T5/25-2	MPB	0.13	21 T5/36-2	MPB	0.25	21 T5/60-0	MPB	0.68
21 T5/18-2	MPB	0.07	21 T5/26-2	MPB	0.14						

16mm BELT WIDTH			16mm BELT WIDTH			16mm BELT WIDTH			16mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
27 T5/10-2	MPB	0.04	27 T5/19-2	MPB	0.11	27 T5/27-2	MPB	0.20	27 T5/40-2	MPB	0.43
27 T5/12-2	MPB	0.05	27 T5/20-2	MPB	0.12	27 T5/28-2	MPB	0.20	27 T5/42-2	MPB	0.45
27 T5/14-2	MPB	0.06	27 T5/22-2	MPB	0.12	27 T5/30-2	MPB	0.23	27 T5/44-0	MPB	0.50
27 T5/15-2	MPB	0.06	27 T5/24-2	MPB	0.17	27 T5/32-2	MPB	0.27	27 T5/48-0	MPB	0.62
27 T5/16-2	MPB	0.08	27 T5/25-2	MPB	0.18	27 T5/36-2	MPB	0.35	27 T5/60-0	MPB	0.95
27 T5/18-2	MPB	0.09	27 T5/26-2	MPB	0.19						

25mm BELT WIDTH			25mm BELT WIDTH			25mm BELT WIDTH			25mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
36 T5/10-2	MPB	0.05	36 T5/19-2	MPB	0.15	36 T5/27-2	MPB	0.28	36 T5/40-2	MPB	0.61
36 T5/12-2	MPB	0.07	36 T5/20-2	MPB	0.17	36 T5/28-2	MPB	0.30	36 T5/42-2	MPB	0.63
36 T5/14-2	MPB	0.08	36 T5/22-2	MPB	0.18	36 T5/30-2	MPB	0.33	36 T5/44-0	MPB	0.69
36 T5/15-2	MPB	0.09	36 T5/24-2	MPB	0.24	36 T5/32-2	MPB	0.39	36 T5/48-0	MPB	0.88
36 T5/16-2	MPB	0.11	36 T5/25-2	MPB	0.26	36 T5/36-2	MPB	0.51	36 T5/60-0	MPB	1.35
36 T5/18-2	MPB	0.13	36 T5/26-2	MPB	0.26						

-0 = No Flanges -2 = Flanged Pulley

ORDERING EXAMPLES:

16 T2.5/60-0 MPB, 16mm Pulley Width, T2.5 Belt Section, 60 Teeth, 0 No Flanged Pulley

27 T5/10-2 MPB, 27mm Pulley Width, T5 Belt Section, 10 Teeth, 2 Flanged Pulley



T10 PROFILE MPB TIMING PULLEYS

16mm BELT WIDTH			16mm BELT WIDTH			16mm BELT WIDTH			16mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
31 T10/12-2	MPB	0.17	31 T10/19-2	MPB	0.41	31 T10/26-2	MPB	0.79	31 T10/36-2	MPB	1.37
31 T10/14-2	MPB	0.23	31 T10/20-2	MPB	0.46	31 T10/27-2	MPB	0.80	31 T10/40-2	MPB	1.69
31 T10/15-2	MPB	0.26	31 T10/22-2	MPB	0.56	31 T10/28-2	MPB	0.88	31 T10/44-0	MPB	2.19
31 T10/16-2	MPB	0.30	31 T10/24-2	MPB	0.63	31 T10/30-2	MPB	0.97	31 T10/48-0	MPB	2.40
31 T10/18-2	MPB	0.39	31 T10/25-2	MPB	0.68	31 T10/32-2	MPB	1.09	31 T10/60-0	MPB	3.75

25mm BELT WIDTH			25mm BELT WIDTH			25mm BELT WIDTH			25mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
40 T10/12-2	MPB	0.22	40 T10/19-2	MPB	0.54	40 T10/26-2	MPB	1.05	40 T10/36-2	MPB	1.92
40 T10/14-2	MPB	0.30	40 T10/20-2	MPB	0.61	40 T10/27-2	MPB	1.18	40 T10/40-2	MPB	2.35
40 T10/15-2	MPB	0.34	40 T10/22-2	MPB	0.74	40 T10/28-2	MPB	1.19	40 T10/44-0	MPB	2.98
40 T10/16-2	MPB	0.39	40 T10/24-2	MPB	0.86	40 T10/30-2	MPB	1.41	40 T10/48-0	MPB	3.34
40 T10/18-2	MPB	0.49	40 T10/25-2	MPB	0.93	40 T10/32-2	MPB	1.53	40 T10/60-0	MPB	5.16

32mm BELT WIDTH			32mm BELT WIDTH			32mm BELT WIDTH			32mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
47 T10/18-2	MPB	0.56	47 T10/24-2	MPB	1.05	47 T10/28-2	1.42	1.42	47 T10/40-2	MPB	2.90
47 T10/19-2	MPB	0.63	47 T10/25-2	MPB	1.16	47 T10/30-2	MPB	1.63	47 T10/44-0	MPB	3.55
47 T10/20-2	MPB	0.71	47 T10/26-2	MPB	1.24	47 T10/32-2	MPB	1.86	47 T10/48-0	MPB	4.26
47 T10/22-2	MPB	0.87	47 T10/27-2	MPB	1.33	47 T10/36-2	MPB	2.39	47 T10/60-0	MPB	6.62

-0 = No Flanges -2 = Flanged Pulley

ORDERING EXAMPLES:

31 T10/19-2 MPB, 31mm Pulley Width, T10 Belt Section, 19 Teeth, 2 Flanged Pulley

47 T10/44-0 MPB, 47mm Pulley Width, T10 Belt Section, 44 Teeth, 0 No Flanged Pulley



MPB TIMING PULLEYS

AT5 PROFILES

MINIMUM PLAIN BORES

AT5 PROFILE MPB TIMING PULLEYS

10mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
21 AT5/12-2	MPB	0.04
21 AT5/14-2	MPB	0.04
21 AT5/15-2	MPB	0.05
21 AT5/16-2	MPB	0.06
21 AT5/18-2	MPB	0.07
21 AT5/19-2	MPB	0.08

10mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
21 AT5/20-2	MPB	0.08
21 AT5/22-2	MPB	0.10
21 AT5/24-2	MPB	0.12
21 AT5/25-2	MPB	0.13
21 AT5/26-2	MPB	0.14

10mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
21 AT5/27-2	MPB	0.14
21 AT5/28-2	MPB	0.16
21 AT5/30-2	MPB	0.17
21 AT5/32-2	MPB	0.19
21 AT5/36-2	MPB	0.25

10mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
21 AT5/40-2	MPB	0.30
21 AT5/42-2	MPB	0.40
21 AT5/44-0	MPB	0.41
21 AT5/48-0	MPB	0.44
21 AT5/60-0	MPB	0.68

16mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
27 AT5/12-2	MPB	0.05
27 AT5/14-2	MPB	0.06
27 AT5/15-2	MPB	0.06
27 AT5/16-2	MPB	0.08
27 AT5/18-2	MPB	0.09
27 AT5/19-2	MPB	0.11

16mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
27 AT5/20-2	MPB	0.12
27 AT5/22-2	MPB	0.12
27 AT5/24-2	MPB	0.17
27 AT5/25-2	MPB	0.18
27 AT5/26-2	MPB	0.19

16mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
27 AT5/27-2	MPB	0.20
27 AT5/28-2	MPB	0.20
27 AT5/30-2	MPB	0.23
27 AT5/32-2	MPB	0.27
27 AT5/36-2	MPB	0.35

16mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
27 AT5/40-2	MPB	0.43
27 AT5/42-2	MPB	0.45
27 AT5/44-0	MPB	0.50
27 AT5/48-0	MPB	0.62
27 AT5/60-0	MPB	0.95

25mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
36 AT5/12-2	MPB	0.07
36 AT5/14-2	MPB	0.08
36 AT5/15-2	MPB	0.09
36 AT5/16-2	MPB	0.11
36 AT5/18-2	MPB	0.13
36 AT5/19-2	MPB	0.15

25mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
36 AT5/20-2	MPB	0.17
36 AT5/22-2	MPB	0.18
36 AT5/24-2	MPB	0.24
36 AT5/25-2	MPB	0.18
36 AT5/26-2	MPB	0.26

25mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
36 AT5/27-2	MPB	0.28
36 AT5/28-2	MPB	0.30
36 AT5/30-2	MPB	0.33
36 AT5/32-2	MPB	0.39
36 AT5/36-2	MPB	0.51

25mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)
36 AT5/40-2	MPB	0.61
36 AT5/42-2	MPB	0.63
36 AT5/44-0	MPB	0.69
36 AT5/48-0	MPB	0.88
36 AT5/60-0	MPB	1.35

-0 = No Flanges -2 = Flanged Pulley

ORDERING EXAMPLES:

21 AT5/48-0 MPB, 21mm Pulley Width, AT5 Belt Section, 48 Teeth, 0 No Flanged Pulley

27 AT5/20-2 MPB, 27mm Pulley Width, AT5 Belt Section, 20 Teeth, 2 Flanged Pulley



AT10 PROFILE MPB TIMING PULLEYS

16mm BELT WIDTH			16mm BELT WIDTH			16mm BELT WIDTH			16mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
31 AT10/15-2	MPB	0.26	31 AT10/22-2	MPB	0.56	31 AT10/28-2	MPB	0.88	31 AT10/40-2	MPB	1.69
31 AT10/16-2	MPB	0.30	31 AT10/24-2	MPB	0.63	31 AT10/30-2	MPB	0.97	31 AT10/44-0	MPB	2.19
31 AT10/18-2	MPB	0.37	31 AT10/25-2	MPB	0.68	31 AT10/32-2	MPB	1.09	31 AT10/48-0	MPB	2.40
31 AT10/19-2	MPB	0.41	31 AT10/26-2	MPB	0.74	31 AT10/36-2	MPB	1.37	31 AT10/60-0	MPB	3.75
31 AT10/20-2	MPB	0.46	31 AT10/27-2	MPB	0.80						

25mm BELT WIDTH			25mm BELT WIDTH			25mm BELT WIDTH			25mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
40 AT10/15-2	MPB	0.34	40 AT10/22-2	MPB	0.74	40 AT10/28-2	MPB	1.19	40 AT10/40-2	MPB	2.35
40 AT10/16-2	MPB	0.39	40 AT10/24-2	MPB	0.86	40 AT10/30-2	MPB	1.41	40 AT10/44-0	MPB	2.98
40 AT10/18-2	MPB	0.49	40 AT10/25-2	MPB	0.93	40 AT10/32-2	MPB	1.53	40 AT10/48-0	MPB	3.34
40 AT10/19-2	MPB	0.54	40 AT10/26-2	MPB	1.05	40 AT10/36-2	MPB	1.92	40 AT10/60-0	MPB	5.16
40 AT10/20-2	MPB	0.61	40 AT10/27-2	MPB	1.18						

32mm BELT WIDTH			32mm BELT WIDTH			32mm BELT WIDTH			32mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
47 AT10/18-2	MPB	0.56	47 AT10/24-2	MPB	1.05	47 AT10/28-2	MPB	1.38	47 AT10/40-2	MPB	2.90
47 AT10/19-2	MPB	0.63	47 AT10/25-2	MPB	1.16	47 AT10/30-2	MPB	0.00	47 AT10/44-0	MPB	3.55
47 AT10/20-2	MPB	0.62	47 AT10/26-2	MPB	1.24	47 AT10/32-2	MPB	1.86	47 AT10/48-0	MPB	4.26
47 AT10/22-2	MPB	0.87	47 AT10/27-2	MPB	0.84	47 AT10/36-2	MPB	1.11	47 AT10/60-0	MPB	6.62

50mm BELT WIDTH			50mm BELT WIDTH			50mm BELT WIDTH			50mm BELT WIDTH		
PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)	PART NUMBER	BUSHING	WEIGHT (LBS)
66 AT10/18-2	MPB	0.93	66 AT10/24-2	MPB	1.62	66 AT10/28-2	MPB	2.12	66 AT10/40-2	MPB	4.41
66 AT10/19-2	MPB	1.03	66 AT10/25-2	MPB	1.69	66 AT10/30-2	MPB	2.58	66 AT10/44-0	MPB	5.20
66 AT10/20-2	MPB	1.15	66 AT10/26-2	MPB	1.80	66 AT10/32-2	MPB	2.87	66 AT10/48-0	MPB	6.24
66 AT10/22-2	MPB	1.26	66 AT10/27-2	MPB	2.09	66 AT10/36-2	MPB	0.00	66 AT10/60-0	MPB	9.63

-0 = No Flanges -2 = Flanged Pulley

ORDERING EXAMPLES:

31 AT10/15-2 MPB, 31mm Pulley Width, AT10 Belt Section, 15 Teeth, 2 Flanged Pulley

66 AT10/60-0 MPB, 66mm Pulley Width, AT10 Belt Section, 60 Teeth, 0 No Flanged Pulley